

Programmable Controllers

**SYSMAC**

# CJ1

The CJ1 Expands the World of Machine Control!



» Flexible !

» Fast !

» Small !

# The Fast, Small, and Flexible CJ1 the World of Machine Control!

## Fast!

Versatile Machine Control with the Highest Performance Standards in the Industry.



### Upgraded Basic Functions

(CJ1H-CPU6□H-R Performance)

Scan time	30 Ksteps in 870 μs
PC MIX values	17.7
Basic instructions	LD 16 ns/OUT 16 ns
Floating-point decimal instructions	Add/subtract: 0.24 μs
	Multiply: 0.24 μs
Interrupt response time	40 μs

● Conditions: 30 Ksteps, basic-to-special instruction ratio = 7:3, 128 inputs, 128 outputs

## Small!

Super-compact design that meets the highest standards in its class. Even a narrow space in a machine serves as a control panel.



Height: 90 mm, Depth: 65 mm

Backplane-free structure for a flexible Rack width.

Smaller Units.

## Expands

## Flexible!

Suitable for essentially any application, from small device and temperature control, to large-scale control over networks.



### Wide Range of CPU Units

Program capacity:	5 to 250 Ksteps
I/O points:	160 to 2,560 points
Data memory capacity:	32 to 448 Kwords

### Application-specific CPU Units

CPU Units are available for a variety of applications, such as CPU Units with built-in I/O, CPU Units with Ethernet function, or CPU Units for loop control.

### Full Complement of I/O Units

From Basic I/O Units, Analog Units, and Position Control Units to Ethernet Units, any of the Units can be used with any of the CPU Units.

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Programmable Controller  
**SYNMAC CJ1**





# Fast!

Versatile Machine Control with the Highest Performance Standards in the Industry.

## Expanding the Possibilities of Machine Control: Fast New Flagship "R" CPU Units for the CJ1 Series.

Scan time	30 Ksteps in 870 $\mu$ s
PCMIX values	17.7

●Conditions: 30 Ksteps, basic-to-special instruction ratio = 7:3, 128 inputs, 128 outputs

Model	User Memory	Data Memory
CJ1H-CPU67H-R	250 Ksteps	448 words
CJ1H-CPU66H-R	120 Ksteps	256 words
CJ1H-CPU65H-R	60 Ksteps	128 words
CJ1H-CPU64H-R	30 Ksteps	64 words



All Processes Speeded Up for Enhanced Application Performance.

### Fast! System Overhead

Common processing	130 $\mu$ s
Interrupt response	40 $\mu$ s

### Fast! Basic Instructions

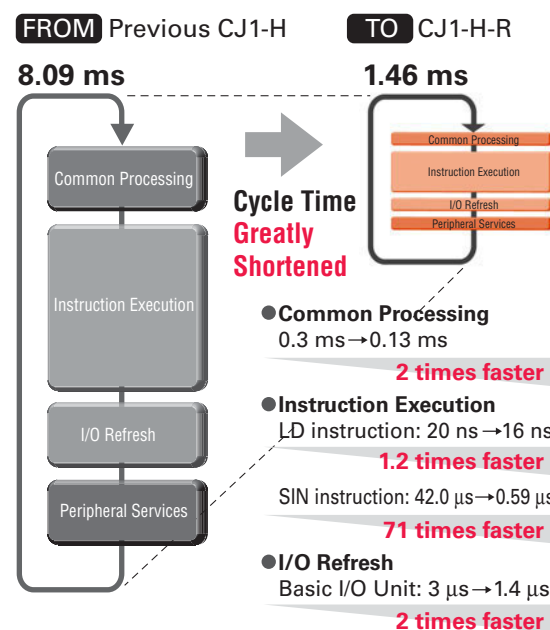
LD instruction execution time	16 ns
OUT instruction execution time	16 ns

### Fast! Floating-point Arithmetic

SIN calculation	0.59 $\mu$ s
Floating-point decimal addition and subtraction	0.24 $\mu$ s

### Fast! I/O Refresh

Basic I/O Unit, 16 points	1.4 $\mu$ s
Analog Input Unit, 8 points	50 $\mu$ s



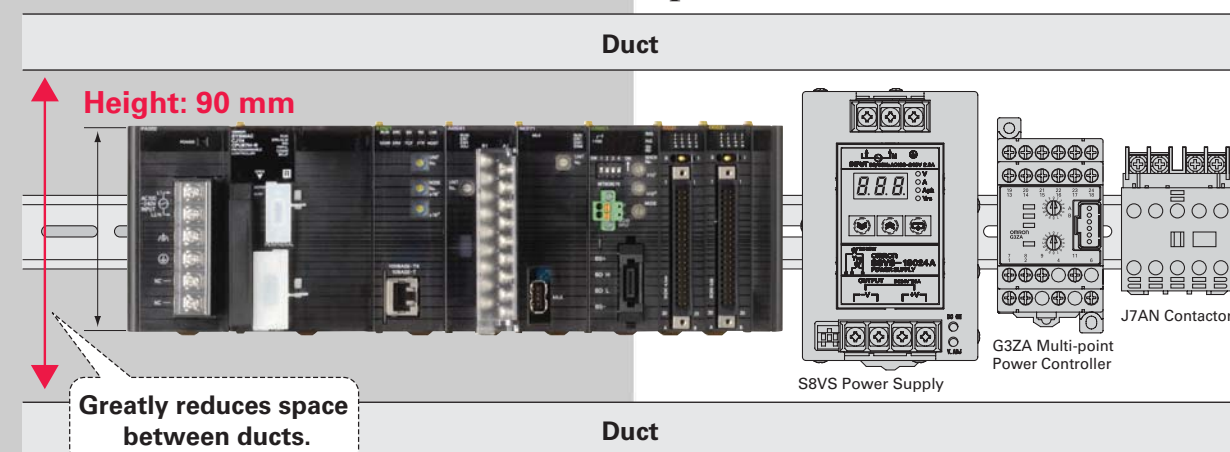
●Conditions: 30 Ksteps, basic-to-special-to-floating-point decimal instruction ratio = 6:3:1, 128 inputs, 128 outputs, 2 Analog Input Units, 2 Position Control Units (4-axis Units)

# Small!

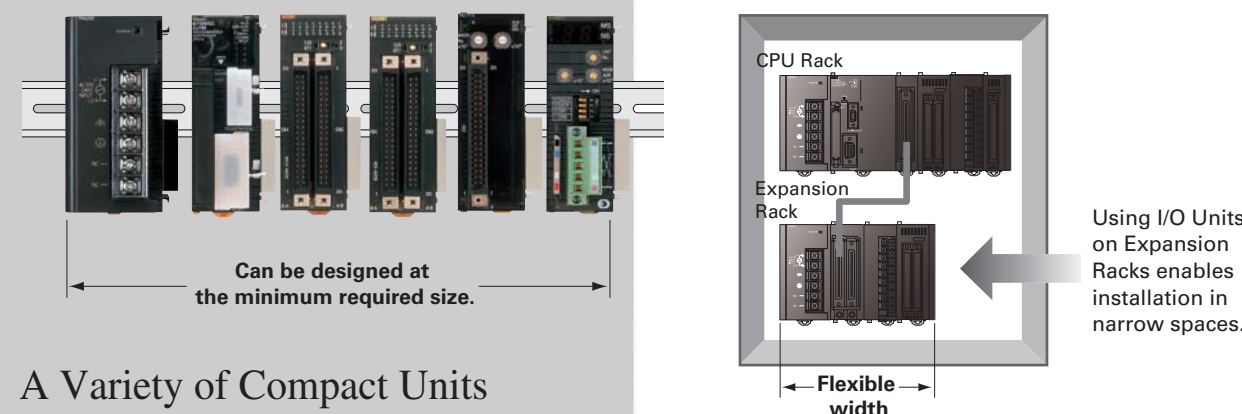
Super-compact design that meets the highest standards in its class. Even a narrow space in a machine serves as a control panel.

## Compact Size Saves Space when Incorporated into Machines. Contributes to Size Reduction in Devices and to Space Savings in Control Panels.

Super Compact: Only 90 mm High and 65 mm Deep. Can Be Mounted in a Control Panel with Other Small Components.



Backplane-free Structure Enables Flexible-width Design. Using I/O Units on Expansion Racks Further Improves Space Efficiency in Control Panels.



## A Variety of Compact Units

### ●CPU Units

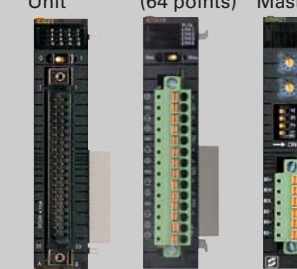
CJ1M-CPU11/12/13



Only 31 mm in width, but an RS-232C port and Memory Card interface are standard.

### ●20-mm-wide I/O Units

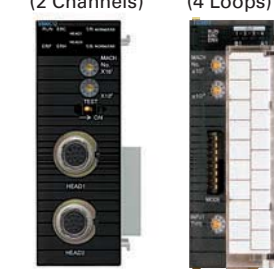
32-point Unit B7A Unit (64 points) CompoBus/S Master Unit



Width can be minimized by using 20-mm-width I/O Units.

### ●31-mm-width I/O Units

ID Sensor Unit (2 Channels) Temperature Control Unit (4 Loops)



A variety of Units are available for high-density mounting. Using Units for external devices enables further size reductions.

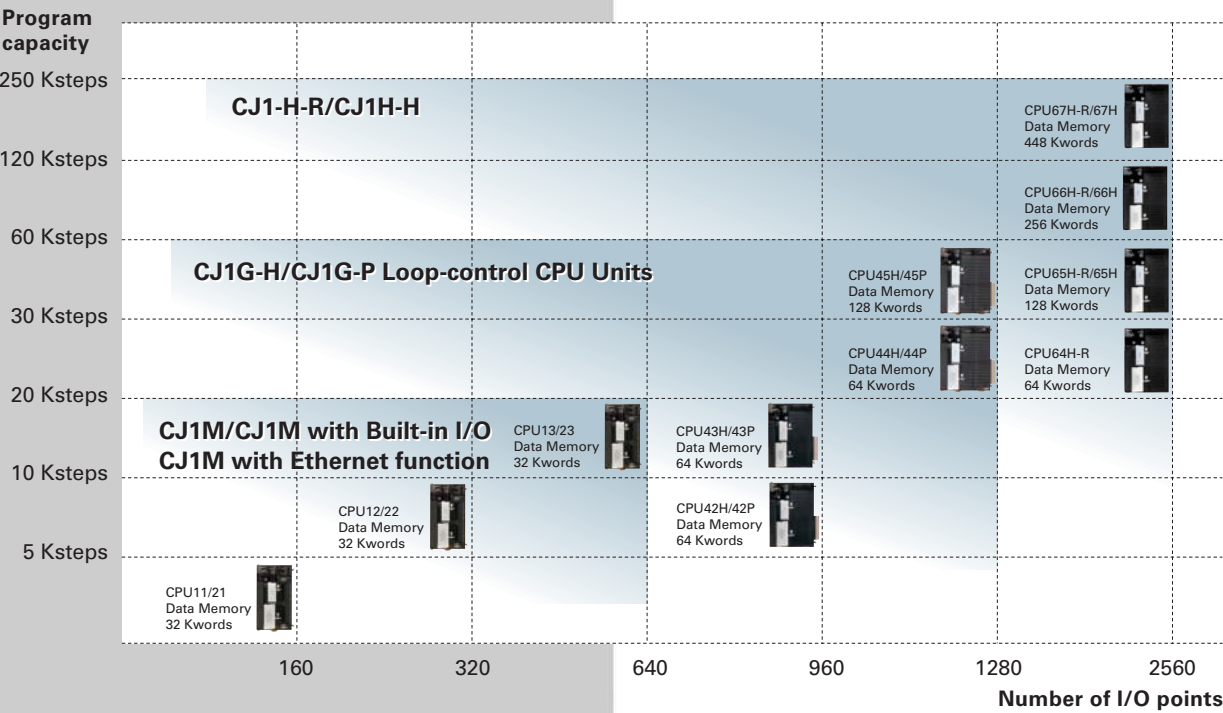
Flexible

Suitable for any application, from small device and te mperature control,  
to large-scale control over networks.

A Wide Variety of CPU Units and Other Units to  
Handle Virtually Any Type of Machine Control.








A Complete Lineup of CPU Units, from Low-end to High-end

Despite the wide variety of models, memory allocations, instructions, and I/O Units are all compatible. This makes it easy to design migration from large-scale systems to small devices.



A Wide Selection of CPU Units to Match the Application

Select the optimum CPU Unit according to your system requirements.

CPU Unit	General-purpose CPU Units				Application-specific CPU Units		
	High-speed Models	Advanced Models	Standard Models	Compact Models	with Built-in I/O	with Ethernet function	Loop-control CPU Units
	For Applications Requiring Speed	For Large-scale Applications Requiring Large Memory Capacity	For Applications Requiring Large Memory Capacity, such as Data Management	For Small-scale Applications such as Automated Machines and Inspection Devices	For Applications Requiring Versatile, High-precision Position Control	For Applications Requiring Ethernet network	For Applications Requiring Sequence Control and Analog Control
	<b>CJ1H-CPU6□H-R</b>	<b>CJ1H-CPU6□H</b>	<b>CJ1G-CPU4□H</b>	<b>CJ1M-CPU1□</b>	<b>CJ1M-CPU2□</b>	<b>CJ1M-CPU1□-ETN</b>	<b>CJ1G-CPU4□P(-GTC)</b>
							
Basic instructions	LD 16ns/OUT 16ns	LD 20ns/OUT 20ns	LD 40ns/OUT 40ns	LD 100ns/OUT 350ns	LD 100ns/OUT 350ns	LD 100ns/OUT 350ns	LD 40ns/OUT 40ns
Program capacity	250 to 30 Ksteps	250 to 60 Ksteps	60 to 10 Ksteps	20 to 5 Ksteps	20 to 5 Ksteps	20 to 5 Ksteps	60 to 10 Ksteps
Data memory capacity	448 to 64 Kwords	448 to 128 Kwords	128 to 64 Kwords	32 Kwords	32 Kwords	32 Kwords	128 to 64 Kwords
Number of I/O points	2,560	2,560	1,280 to 960	640 to 160	640 to 160	640 to 160	1,280 to 960
Width	62 mm	62 mm	62 mm	31 mm	49 mm	62 mm	69 mm
Built-in I/O	None	None	None	None	16	None	None
Ethernet function	None	None	None	None	None	Yes	None
Loop control	None	None	None	None	None	None	50 to 300 blocks

Wide Selection of Unit Groups

Choose from a wide range of Units, from Basic I/O Units, Analog Units, and Position Control Units to Ethernet Units. All can be used with any of the CPU Units.

Basic I/O Units

33 models total

A wide variety of products, such as high-density mountable connectors and removable terminal blocks, is available to meet your requirements.



Units for Special Applications

5 models total

Units, such as the B7A, are available for interrupt inputs, quick-response inputs, and reduced I/O wiring.



Analog, Process-control, and Temperature Control Units

24 models total

Input Units and Temperature Control Units are available to handle process data, such as temperatures, currents, and voltages. A complete lineup of models (including models with isolation between channels, high-speed models, and high-precision models) is available for a wide range of applications.



Positioning Units

22 models total

Various Units are available for control from High-speed Counter Units to Position Control Units for open-collector and line-driver pulse outputs and EtherCAT or MECHATROLINK-II communications and Motion Control Units for applications using motion language.



Communications Units

13 models total

Units are available for general-purpose Ethernet, as well as for data links between PLCs, and the DeviceNet and CompoNet open networks.



Other Units

5 models total

Units such as RFID Controllers and Data Collection Units are available to meet a wide range of needs.





# Application-specific CPU Units

Achieve More Flexible and Precise Machine Control with Built-in Pulse I/O.

CPU Unit



## CPU Units with Built-in I/O

### CJ1M-CPU2

High-speed, Flexible Programming Is Made Easy by Simply Pasting OMRON Function Blocks for Positioning.

#### Built-in I/O

Input interrupts: 4 points  
High-speed counter inputs: Single-phase, 100 kHz, 2 axes or Differential phases, 50 kHz, 2 axes  
Pulse outputs: 100 kHz, 2 axes  
One PWM output (CPU21)  
Two PWM outputs (CPU22/CPU23)

Note: The above functions can all be used simultaneously.

#### Product Variations

Model	User memory	Data memory
CJ1M-CPU21	5 Ksteps	32 Kwords
CJ1M-CPU22	10 Ksteps	32 Kwords
CJ1M-CPU23	20 Ksteps	32 Kwords

## Input Interrupts

Up to four interrupt inputs or quick-response inputs can be used.  
● For quick-response inputs, detection is possible for pulse

- Widths as short as 30  $\mu$ s.  
Interrupt response uses high-speed response
- Processing at 93  $\mu$ s.  
Interrupts can be created for ON signals or OFF signals.

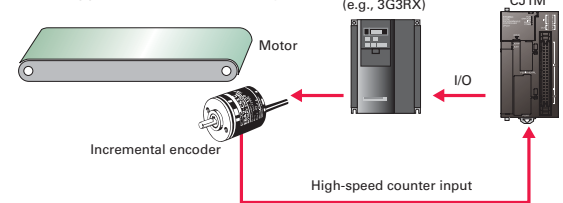
## High-speed Counters

Up to two high-speed counter inputs can be used by connecting rotary encoders to built-in inputs.  
● High-speed counting for a 24-VDC input at 60 kHz for single-phase and 30 kHz for differential phases.

- High-speed counting for line-driver inputs at 100 kHz for single-phase and 50 kHz for differential phases.

#### High-speed Counter in Linear Mode

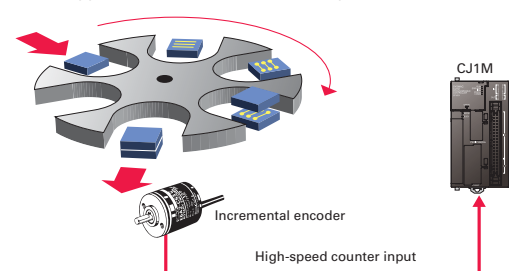
Ideal for applications such as conveyors.



- High-speed interrupts can be processed using target value matching or zone comparison interrupts.
- The frequency (speed) can be easily measured by using a special instruction (PRV2). Ideal for applications such as measuring the speed of rotating bodies for inspections or detecting conveyor speeds. Can also be used for monitoring accumulated motor rotations.

#### High-speed Counter in Linear Mode

Ideal for applications such as electronic component index tables.



## Pulse Outputs

From stepping motors to servos, positioning control can be easily achieved using pulse outputs for one or two axes.

- Pulse output control is enabled from 1 Hz to 100 kHz.
- Startup times as fast as 46  $\mu$ s reduce tact times and enable high-precision positioning.
- A high-precision variable duty ratio (PWM) can be output in 0.1% increments and used in applications such as lighting and electric power control.
- Using special instructions and OMRON Function Blocks for positioning makes programming easy even for first-time users.

#### Origin Search

An origin search or return operation can be executed with a single command.

- A wide range of origin search patterns is available, so the optimum origin search pattern can be selected for the machine design.

- When a Servomotor is used, position deviation is minimized by a deviation counter reset output.

#### Positioning

Speed control or positioning using relative or absolute coordinates can be executed with a single command. A wide range of functions is available for positioning to suit your application.

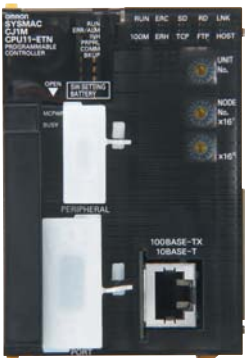
Positioning control variations	Operation patterns	Application examples	Special instructions, OMRON Function Blocks
<b>Trapezoidal Acceleration/Deceleration Positioning</b> OMRON Function Blocks and special instructions make position control easy. Detailed functions are provided for reducing out-of-step operation for stepping motors and eliminating error downtime.	<ul style="list-style-type: none"><li>● Basic Form Acceleration Start frequency Target speed control Specified number of travel pulses Deceleration</li><li>● Setting Acceleration and Deceleration Separately The optimum speed curve can be set according to acceleration and deceleration torque.</li><li>● S-curve Acceleration/Deceleration Setting Used to reduce vibration during high-speed positioning.</li><li>● Triangular Control A fatal error does not occur even if settings do not allow the target speed to be reached.</li></ul>	Basic Conveyor Rail Width Positioning	Achieved with a single OMRON Function Blocks for specifying absolute (or relative) travel. ● Move Absolute (REAL) ● Move Absolute (DINT) ● Move Relative (REAL) ● Move Relative (DINT)
<b>Changing the Target Position during Positioning</b> The target position can be changed during positioning. It is also possible to reverse direction when changing the target position.	<ul style="list-style-type: none"><li>● Trapezoidal control (PLS2 instruction) Travel start Target position (frequency, acceleration/ deceleration) changed</li></ul>	Position Control Using Data Measured at Startup Controller Camera Servomotor Servo Driver (e.g., SMARTSTEP 2) RS-232C PT	While position is being controlled by a PLS2 instruction, another PLS2 instruction can be used to override the first PLS2 instruction. ● Starting Trapezoidal Control ● Changing the Target Position with Another Instruction
<b>Interrupt Feeding</b> It is possible to change to positioning control during speed control. Interrupt feeding can be executed after the interrupt for a specified number of pulses.	<ul style="list-style-type: none"><li>● Speed control (ACC instruction) A specified number of pulses are output and then positioning stops.</li><li>● Positioning control executed</li></ul>	High-precision Interrupt Positioning Sheet feeding direction Uniform distance from detection of mark until heat welding	Achieved with a single OMRON Function Block for interrupt feeding. ● Interrupt Feeding (REAL) ● Interrupt Feeding (DINT)
<b>Sequential Positioning</b> Travel to multiple preset points can be specified. This is effective for applications such as positioning loaders and unloaders at multiple points.		PCB Rack Positioning	Achieved with a single OMRON Function Block for specifying sequential positioning.

# Application-specific CPU Units

Built-in Ethernet helps you handle more production site information.

Suitable for any application, from small device and loop control to large-scale control over networks.

CPU Unit



## CPU with Ethernet function

### CJ1M-CPU1□-ETN

The lowest pricing level in the industry for CPU Units with built-in Ethernet.

#### Ethernet Functions

- FINS communications service
- FTP server
- Automatically adjusted clock information.
- Web functions

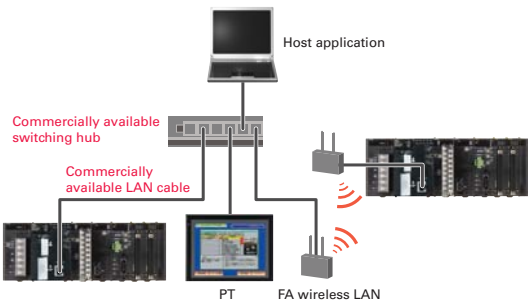
**Note** Socket services and sending/receiving mail are not supported.

#### Product Variations

Model	User memory	Data memory
CJ1M-CPU11-ETN	5 Ksteps	32 Kwords
CJ1M-CPU12-ETN	10 Ksteps	32 Kwords
CJ1M-CPU13-ETN	20 Ksteps	32 Kwords

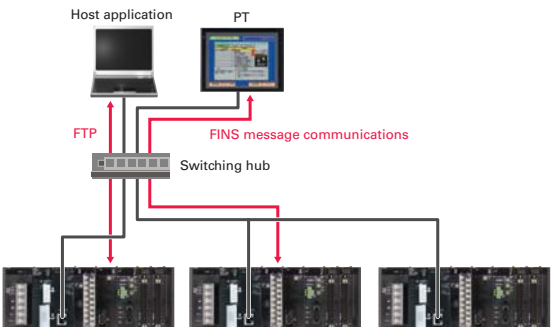
### Standard Ethernet Port

Use standard LAN cables and hubs to quickly install and connect a network.



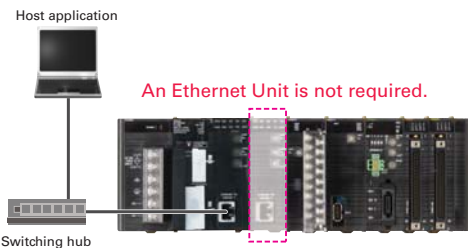
### FTP and FINS message communications

FTP and FINS message communications can be used to freely communicate with the required devices.



### Built-in port

With a built-in port, the PLC can communicate with host computers without adding a special unit.



## Loop-control CPU Units

### CJ1G-CPU4□P

### CJ1G-CPU4□P-GTC

In Addition to Sequence Control, an Engine for Controlling Analog Quantities Is Built Into the CPU Unit.

#### Product Variations

Model	User Memory	Data Memory	Function blocks
CJ1G-CPU42P	10 Ksteps	64 Kwords	50
CJ1G-CPU43P	20 Ksteps	64 Kwords	300
CJ1G-CPU44P	30 Ksteps	64 Kwords	300
CJ1G-CPU45P	60 Ksteps	128 Kwords	300
CJ1G-CPU45P-GTC	60 Ksteps	128 Kwords	300

Sequence Control Engine

**CPU Element:**  
**CJ1G-CPU4□H**  
CX-Programmer  
Sequence Control Program (Ladder, FB, ST)

**20-Kstep ladder program executed in 1 ms.** (See note.)

**Note:** For basic instructions only.

**Loop-control CPU Unit**

Loop Control Engine

**Loop Controller Element:**  
**50 or 300 Function Blocks**  
CX-Process  
Loop Control Program (Function Blocks)

**20 loops of PID control executed in 10 ms.** (See note.)

**Note:** For a normal case. (Example: Single loop configuration, A14 terminal + segment linearizer + basic PID + Ao4 terminal)

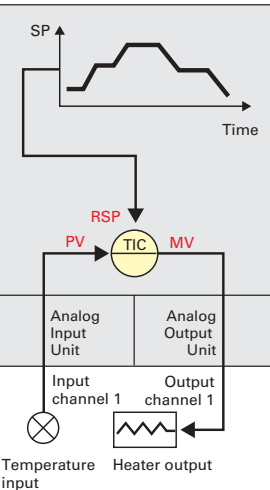
### Easy Programming Using Function Blocks

Programming is made easy by combining function blocks such as PID control and square root calculations and then connecting them with a mouse.

- Even complex control operations can be managed, such as program control, cascade control, and feed-forward control.
- PID parameters can be adjusted on the special Tuning Screens.

#### Engineering Example: Program Control

Loop-control CPU Unit



**CX-Process Tool (Software for Personal Computer)**

- Combine function blocks and connect graphically using the mouse.

Analog Input Field Terminal		Basic PID		Analog Output Field Terminal			
Y1		PV		X1			
Y2		RSP	MV	X2			
Y3				X3			
Y4				X4			

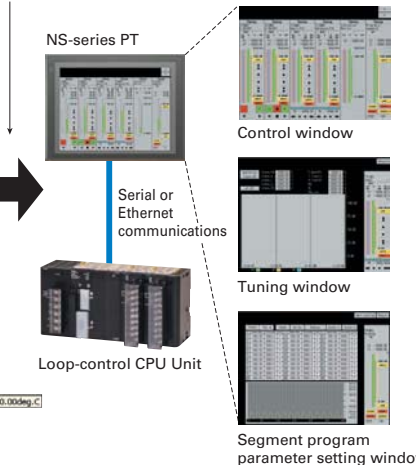
Segment Program

Segment	Y1
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	

Adjust PID and other parameters in the tuning window.

#### Face Plate Auto-Builder for NS

- Touch panel windows are automatically generated.





# Function Blocks for High-quality Program Standardization and Structure

# Function Block

Function block support is standard for all CJ1-series CPU Units. In addition, with unit version 4.0 of the CPU Unit, functions required for standardization and structure are further improved.

## Function Block (FB)

Function blocks (FBs) are a method developed internationally for standardization of program modules.

- In contrast to the earlier subroutines and macro programs, function blocks are more easily reused and provide features that are more conducive to structured programming.
- Function blocks have spread to countries throughout the world. Although they are supported globally, local training and setting of operation rules are easy.

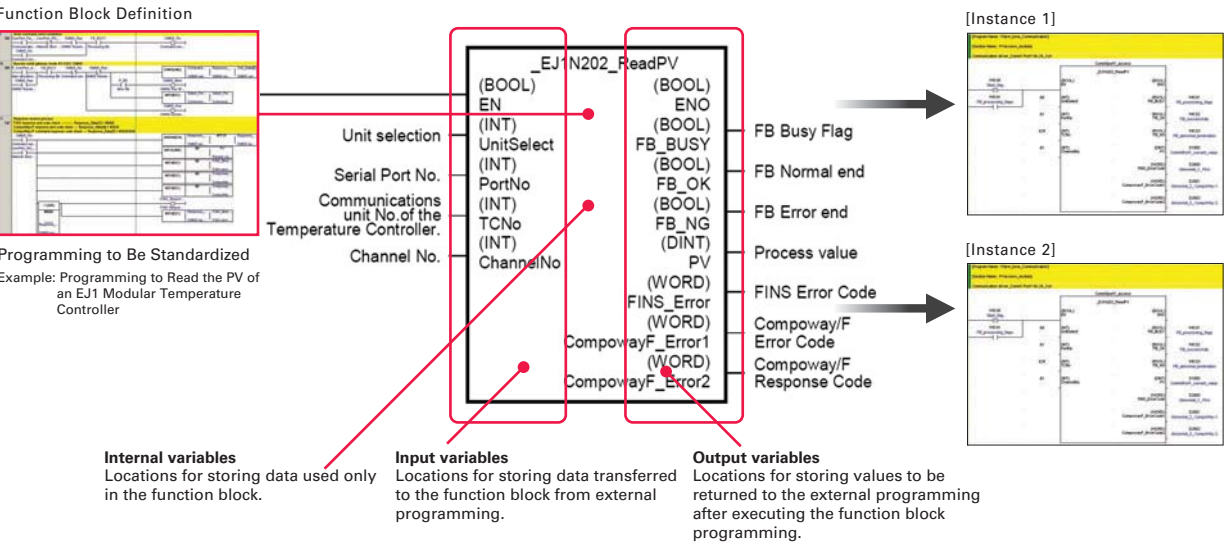
## Creating Function Blocks

### ■ Registering Function Block Definitions

Register a master of the programming to be standardized. Classify the required I/O memory as inputs, outputs, and internal storage, and register the required variables accordingly.

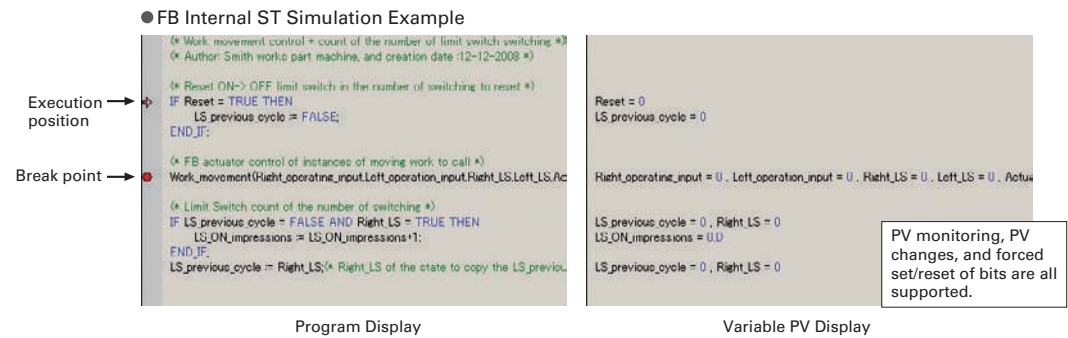
### ■ Reusing Programming (Creating Instances)

First paste the function block into the Ladder Editor Window. Then complete the programming by assigning input and output variables for that function block.



## Same Debugging Functions as for Ladder Programs

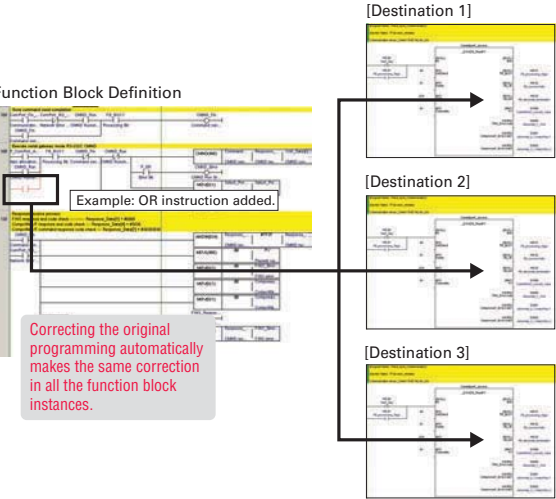
- Function block internal program simulation, online corrections, and online additions are all supported.
- The efficiency of advance testing on the desktop and of debugging using actual devices is improved.



## Program Standardization and Improved Reusability

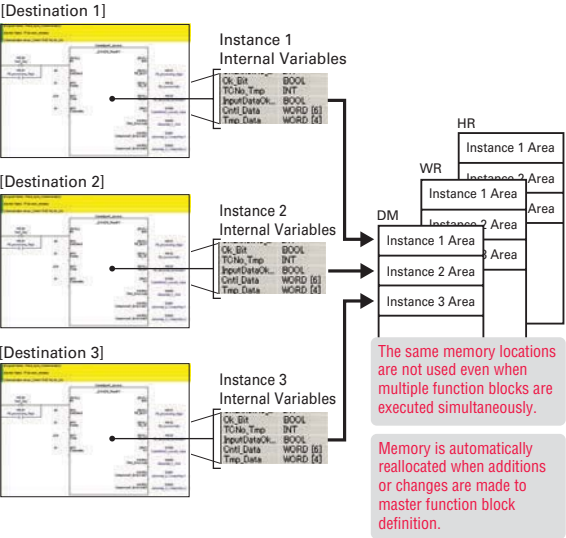
Corrections to a function block definition are automatically reflected in all of the function block instances.

Correcting a function block definition at one place automatically makes the same correction in all the function block instances. Unlike macro programs, this prevents correction from being applied unevenly when reusing standard programming in multiple locations.



The required internal variables are automatically created when a function block instance is created.

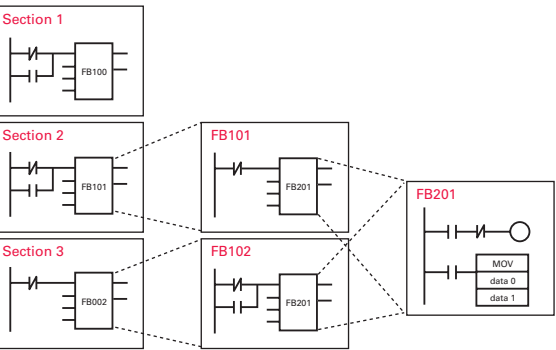
Internal variables used exclusively in the function block are automatically allocated in I/O memory. This prevents accidental access from other function blocks or programs, and prevents the same memory location from being accidentally used for two different purposes.



## A Wide Range of Functions Required for Large-scale Structured Programming

Program nesting is supported for up to eight nesting levels.

Program nesting is required to make general-purpose low-level drivers as standard components and combine them in structured programming.

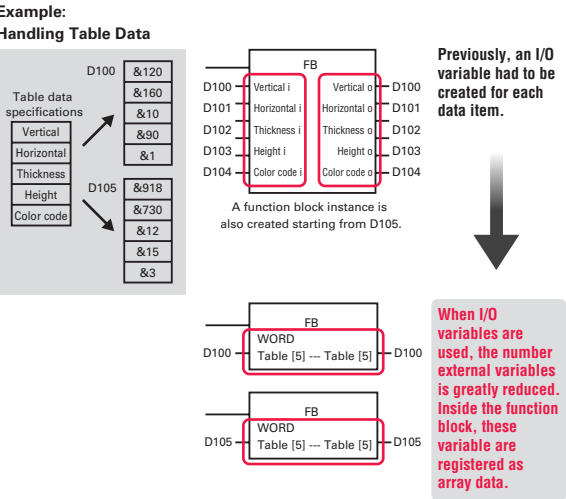


- Overall Control Programming
- Programming for Each Control Function
- Standard Device Driver

Note: For details on function blocks, refer to Function Block/Structured Text Introduction Guide (Cat. No. R144).

## Exchange of Large-capacity Table Data between Function Blocks (I/O Variables) (Unit Version 4.0 or Later)

I/O variable addresses can now be passed to and from function blocks. Table data, such as device recipes and control parameters, can be easily transferred from external programming to function blocks.



# The Optimum Programming Language for such as Device Status Changes and Numeric

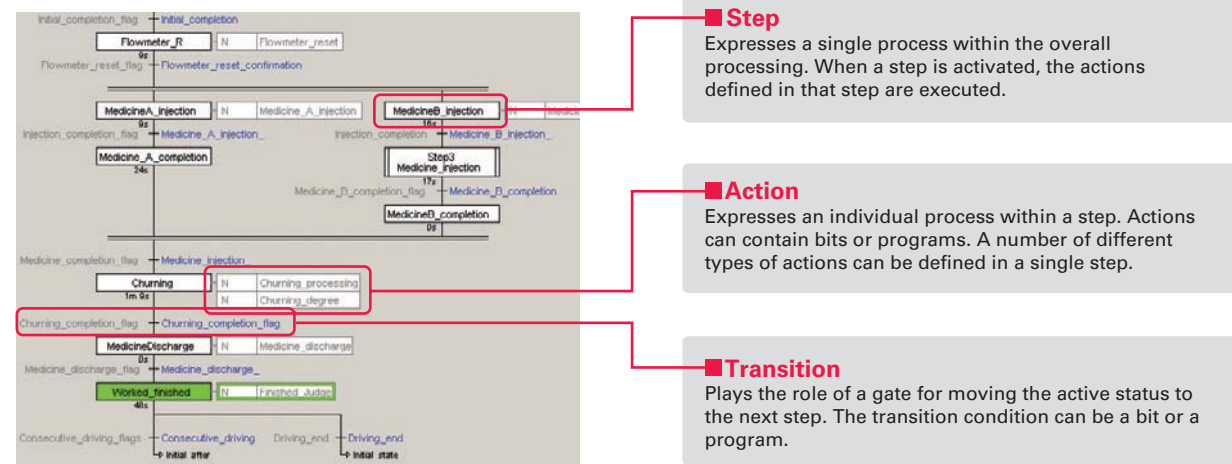
# Various Control Functions, Processing Programming Language

Expanded Support for Languages Conforming to IEC 61131-3 Standard.  
Greater Selection of Programming Languages for Various Applications

## Sequential Function Chart (SFC) (Unit Version 4.0 or Later)

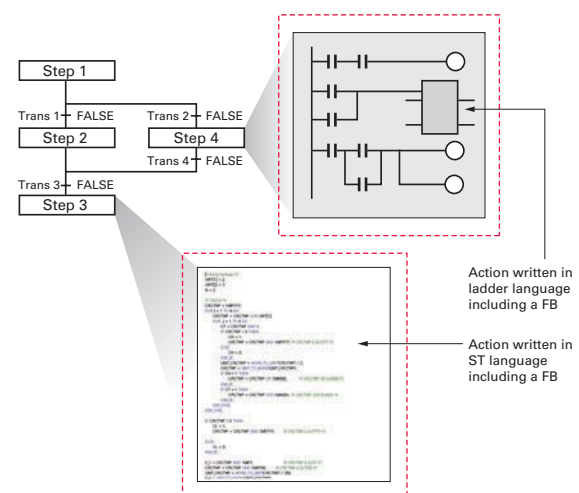
The Sequential Function Chart (SFC) language is ideal for programming changes in system status.

- SFCs can be used to express changes in overall device processes, making it easy to perform debugging and maintenance for overall system operation.
- Parallel branching and joining of multiple processes executed in parallel, and conditional branching and joining of individually selected processes, can be written graphically.



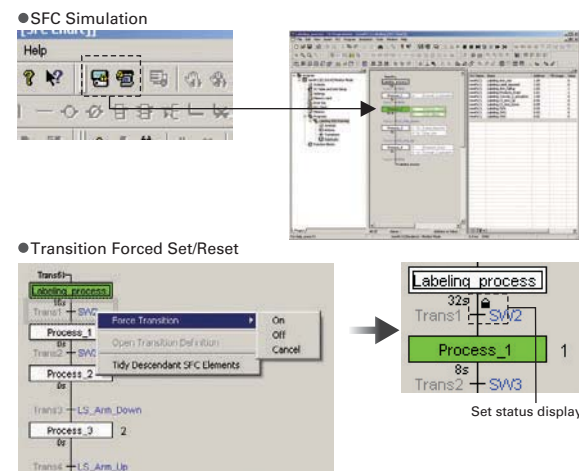
Ladder and ST language can be used for the action and transition programs, and can include function blocks.

SFC programming can use program components structured with function blocks to take advantage of the superior reusability of function blocks.



Superior debugging functions are supported, such as online editing and simulation.

SFC programming offers the same superior debugging functions as provided for ladder programming. In addition, forced setting and resetting are supported for steps and transitions.



**Note:** For details on sequential function charts, refer to SFC Introduction Guide (Cat. No. R149).

## Structured Text (ST)

Structured Text (ST) is a language developed for FA control and is effective for complex numeric and text-string processing.

- Programming such as conditional branching, repeated executions, and text-string control can be written more easily than with ladder programs.
- Because ST is a text language, maintenance and reusability are easy due to the high generality and readability.

### Example: Control Syntax

Conditional branching : IF, THEN, ELSE/CASE, ELSE  
Repeated execution : FOR/WHILE loop

### Example: Numeric Processing Functions

Trigonometric functions : SIN, COS, TAN, ASIN, ACOS, ATAN  
Absolute values : ABS  
Logarithms : LOG, LN  
Square roots : SQRT  
Exponents : EXP, EXPT

```
Initial Settings *)
XMTD1 = 2;
XMTD2 = 7;
N = 2;

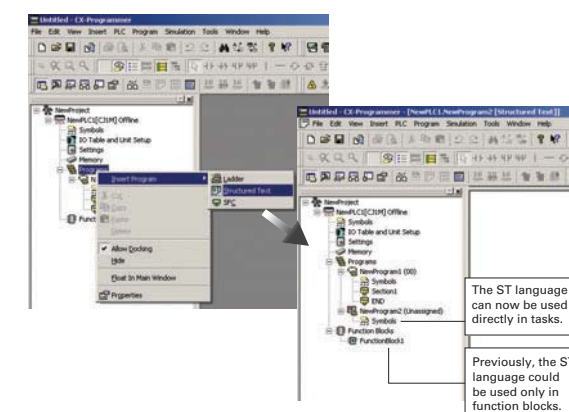
(* CRC16 *)
CRC16 := 16#FFFF;
FOR I = 1 TO N DO
  CRC16 := CRC16 XOR XMTD1;
  FOR J = 1 TO 8 DO
    CH := CRC16 AND 1;
    IF CRC16 < 0 THEN
      CH = 1;
      CRC16 := CRC16 AND 16#7FFF; (* CRC16 & 0x7FFF *)
    ELSE
      CH = 0;
    END IF;
    UNTIL_CRC16 := WORD_TO_UINT(CRC16) / 2;
    CRC16 := UNTIL_CRC16 XOR CH;
    IF CH = 1 THEN
      CRC16 := CRC16 OR 16#4000; (* CRC16 OR 0x4000 *)
    END IF;
    IF CH = 1 THEN
      CRC16 := CRC16 XOR 16#A001; (* CRC16 XOR 0xA001 *)
    END IF;
  END FOR;
END FOR;

IF CRC16 < 0 THEN
  CL = 1;
  CRC16 := CRC16 AND 16#7FFF; (* CRC16 & 0x7FFF *)
ELSE
  CL = 0;
END IF;

C1 = CRC16 AND 16#FF; (* CRC16 & 0xFF *)
CRC16 := CRC16 AND 16#7F00; (* CRC16 & 0x7F00 *)
UNTIL_CRC16 := WORD_TO_UINT(CRC16) / 256;
C2 = UNTIL_CRC16 XOR C1;
```

Use ST Not Only in Function Blocks But Also in Tasks (Unit Version 4.0 or Later)

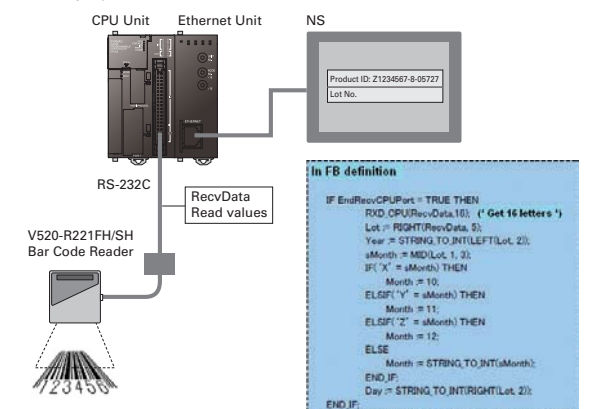
The ST language can be used according to the application, e.g., in function blocks for program standardization or in tasks for programming specific applications. The ST language can also be used to call function blocks, as well as for structuring program resources.



Convenient for text strings used for PTs and BCR. The STRING data type is supported. (Unit version 4.0 or later)

Text string data can be written directly into programs, allowing the data to be intuitively understood.

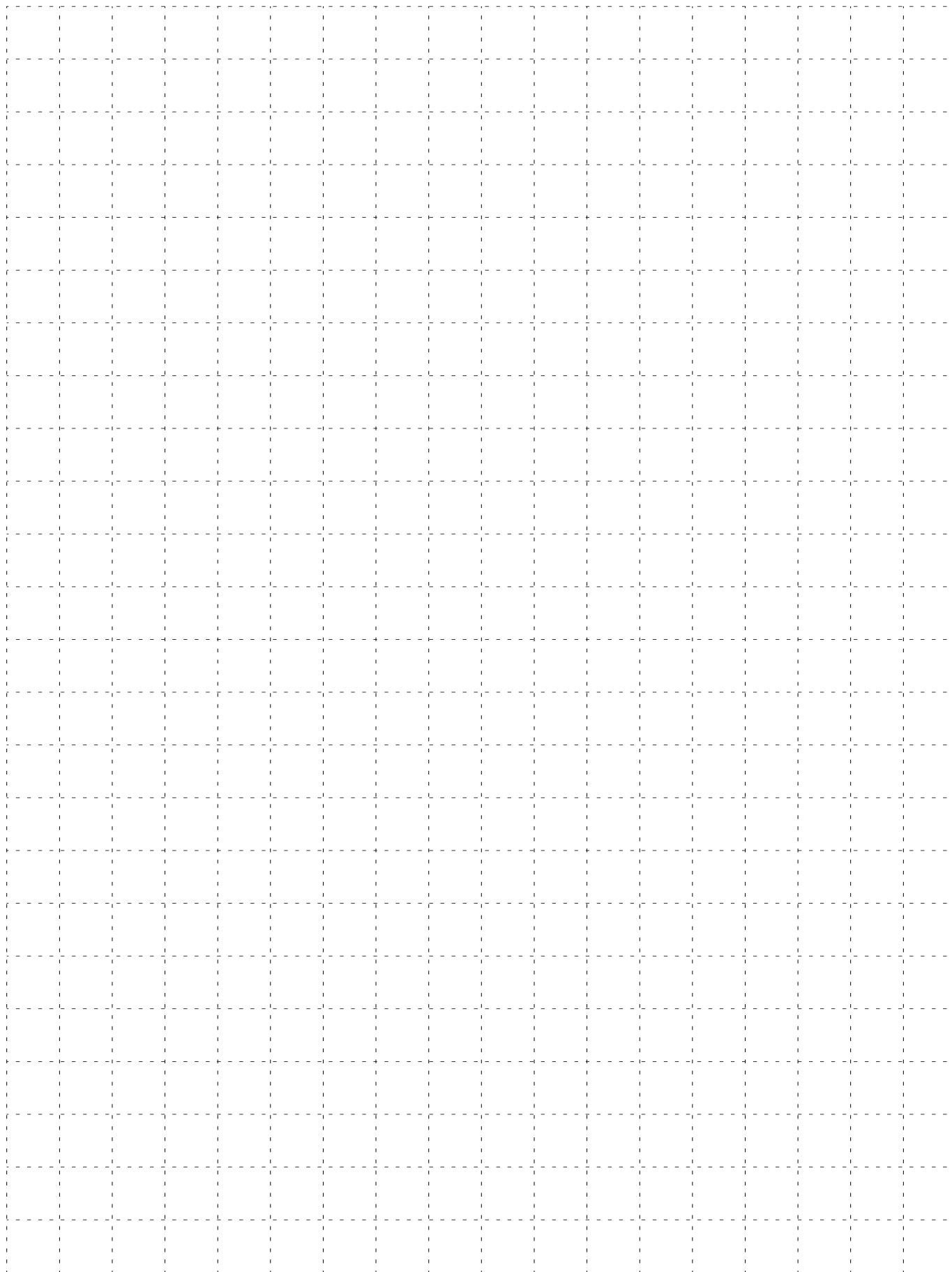
Information stored as text strings acquired from a bar code reader can be displayed on a PT.



**Note:** For details on Structured Text (ST), refer to Function Block/Structured Text Introduction Guide (Cat. No. R144).



## MEMO



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# System Design Guide

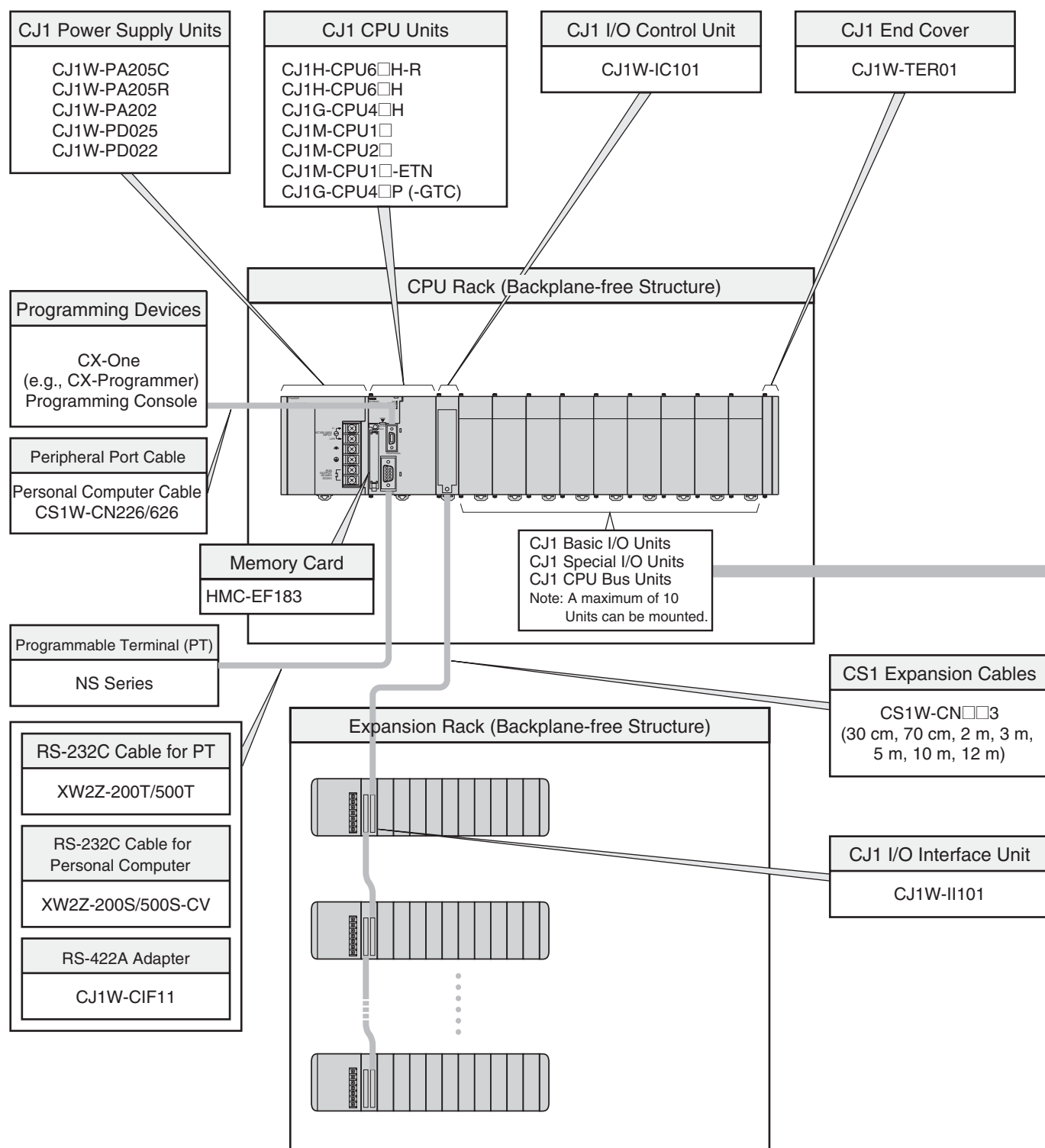
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# System Configuration

## Basic System



## ■ Configuration Units

CJ1 Basic I/O Units			
8-point Units	16-point Units	32-point Units	64-point Units
Input Units			
<ul style="list-style-type: none"> <li>● DC Input Unit CJ1W-ID201</li> <li>● AC Input Unit CJ1W-IA201</li> </ul>	<ul style="list-style-type: none"> <li>● DC Input Unit CJ1W-ID211</li> <li>CJ1W-ID212 <b>High-speed type</b></li> <li>● AC Input Unit CJ1W-IA111</li> </ul>	<ul style="list-style-type: none"> <li>● DC Input Unit CJ1W-ID231</li> <li>CJ1W-ID232</li> <li>CJ1W-ID233 <b>High-speed type</b></li> </ul>	<ul style="list-style-type: none"> <li>● DC Input Unit CJ1W-ID261</li> <li>CJ1W-ID262</li> </ul>
Output Units			
<ul style="list-style-type: none"> <li>● Relay Contact Output Unit (independent commons) CJ1W-OC201</li> <li>● Triac Output Unit CJ1W-OA201</li> <li>● Transistor Output Units CJ1W-OD201</li> <li>CJ1W-OD202</li> <li>CJ1W-OD203</li> <li>CJ1W-OD204</li> </ul>	<ul style="list-style-type: none"> <li>● Relay Contact Output Unit CJ1W-OC211</li> <li>● Transistor Output Units CJ1W-OD211</li> <li>CJ1W-OD213 <b>High-speed type</b></li> <li>CJ1W-OD212</li> </ul>	<ul style="list-style-type: none"> <li>● Transistor Output Units CJ1W-OD231</li> <li>CJ1W-OD233</li> <li>CJ1W-OD234 <b>High-speed type</b></li> <li>CJ1W-OD232</li> </ul>	<ul style="list-style-type: none"> <li>● Transistor Output Units CJ1W-OD261</li> <li>CJ1W-OD263</li> <li>CJ1W-OD262</li> </ul>
I/O Units			
---	---	(16 inputs, 16 outputs) ● DC Input/Transistor Output Units CJ1W-MD231 CJ1W-MD233 CJ1W-MD232	32 inputs, 32 outputs ● DC Input/Transistor Output Units CJ1W-MD261 CJ1W-MD263 32 inputs, 32 outputs ● TTL I/O Unit CJ1W-MD563
Other Units			
---	<ul style="list-style-type: none"> <li>● Interrupt Input Unit CJ1W-INT01</li> <li>● High-speed Input Unit CJ1W-IDP01</li> </ul>	---	<ul style="list-style-type: none"> <li>● B7A Interface Units (64 inputs) CJ1W-B7A14</li> <li>(64 outputs) CJ1W-B7A04</li> <li>(32 inputs, 32 outputs) CJ1W-B7A22</li> </ul>

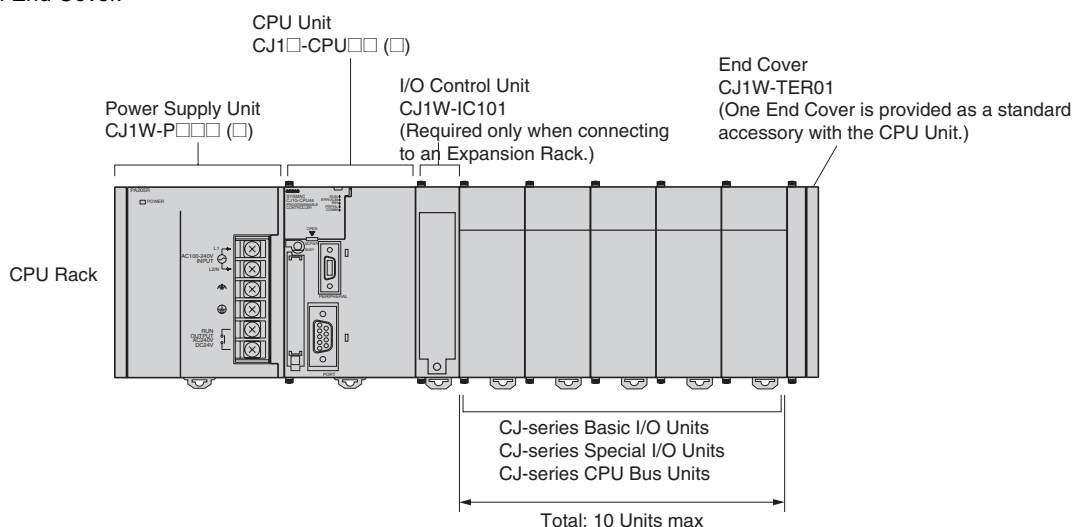
CJ1 Special I/O Units and CPU Bus Units			
<ul style="list-style-type: none"> <li>■ Process I/O Units</li> <li>● Isolated-type Units with Universal Inputs CJ1W-PH41U</li> <li>CJ1W-AD04U</li> <li>● Isolated-type Thermocouple Input Units CJ1W-PTS15</li> <li>CJ1W-PTS51</li> <li>● Isolated-type Resistance Thermometer Input Units CJ1W-PTS16</li> <li>CJ1W-PTS52</li> <li>● Isolated-type DC Input Unit CJ1W-PDC15</li> <li>■ Analog I/O Units</li> <li>● Analog Input Units CJ1W-AD042 <b>High-speed type</b></li> <li>CJ1W-AD081-V1</li> <li>CJ1W-AD041-V1</li> <li>● Analog Output Units CJ1W-DA042V <b>High-speed type</b></li> <li>CJ1W-DA08V</li> <li>CJ1W-DA08C</li> <li>CJ1W-DA041</li> <li>CJ1W-DA021</li> <li>● Analog I/O Units CJ1W-MAD42</li> <li>■ Temperature Control Units CJ1W-TC001, CJ1W-TC002</li> <li>CJ1W-TC003, CJ1W-TC004</li> <li>CJ1W-TC101, CJ1W-TC102</li> <li>CJ1W-TC103, CJ1W-TC104</li> </ul>	<ul style="list-style-type: none"> <li>■ High-speed Counter Units CJ1W-CT021</li> <li>■ Position Control Units CJ1W-NC214 <b>High-speed type</b></li> <li>CJ1W-NC414 <b>High-speed type</b></li> <li>CJ1W-NC234 <b>High-speed type</b></li> <li>CJ1W-NC434 <b>High-speed type</b></li> <li>CJ1W-NC113</li> <li>CJ1W-NC213</li> <li>CJ1W-NC413</li> <li>CJ1W-NC133</li> <li>CJ1W-NC233</li> <li>CJ1W-NC433</li> <li>■ Position Control Unit with EtherCAT interface CJ1W-NC281 <b>NEW</b></li> <li>CJ1W-NC481 <b>NEW</b></li> <li>CJ1W-NC881 <b>NEW</b></li> <li>CJ1W-NCF81 <b>NEW</b></li> <li>CJ1W-NC482 <b>NEW</b></li> <li>CJ1W-NC882 <b>NEW</b></li> <li>■ Position Control Unit with MECHATROLINK-II interface CJ1W-NC271</li> <li>CJ1W-NC471</li> <li>CJ1W-NCF71</li> <li>CJ1W-NCF71-MA</li> <li>■ Motion Control Unit with MECHATROLINK-II interface CJ1W-MCH71</li> </ul>	<ul style="list-style-type: none"> <li>■ Serial Communications Units CJ1W-SCU22 <b>High-speed type</b></li> <li>CJ1W-SCU32 <b>High-speed type</b></li> <li>CJ1W-SCU42 <b>High-speed type</b></li> <li>CJ1W-SCU21-V1</li> <li>CJ1W-SCU31-V1</li> <li>CJ1W-SCU41-V1</li> <li>■ EtherNet/IP Unit CJ1W-EIP21</li> <li>■ Ethernet Unit CJ1W-ETN21</li> <li>■ Controller Link Units CJ1W-CLK23</li> <li>■ FL-net Unit CJ1W-FLN22</li> <li>■ DeviceNet Unit CJ1W-DRM21</li> <li>■ CompoNet Master Unit CJ1W-CRM21</li> <li>■ CompoBus/S Master Unit CJ1W-SRM21</li> </ul>	<ul style="list-style-type: none"> <li>■ ID Sensor Units CJ1W-V680C11</li> <li>CJ1W-V680C12</li> <li>CJ1W-V600C11</li> <li>CJ1W-V600C12</li> <li>■ High-speed Data Storage Unit CJ1W-SPU01-V2</li> </ul>

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## ■ CJ-series CPU Racks

A CJ-series CPU Rack consists of a CPU Unit, Power Supply Unit, Configuration Units (Basic I/O Units, Special I/O Units, and CPU Bus Units), and an End Cover.

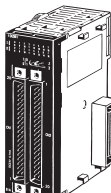
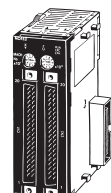
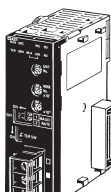


## ● Required Units

Rack	Unit name	Required number of Units
CPU Rack	Power Supply Unit	1
	CPU Unit	1
	I/O Control Unit	Required only for mounting to an Expansion Rack.
	Number of Configuration Units	10 max. (Same for all models of CPU Unit.) (The number of Basic I/O Units, Special I/O Units, and CPU Bus Units can be varied. The number does not include the I/O Control Unit.)
	End Cover	1 (Included with CPU Unit.)

## ● Types of Units

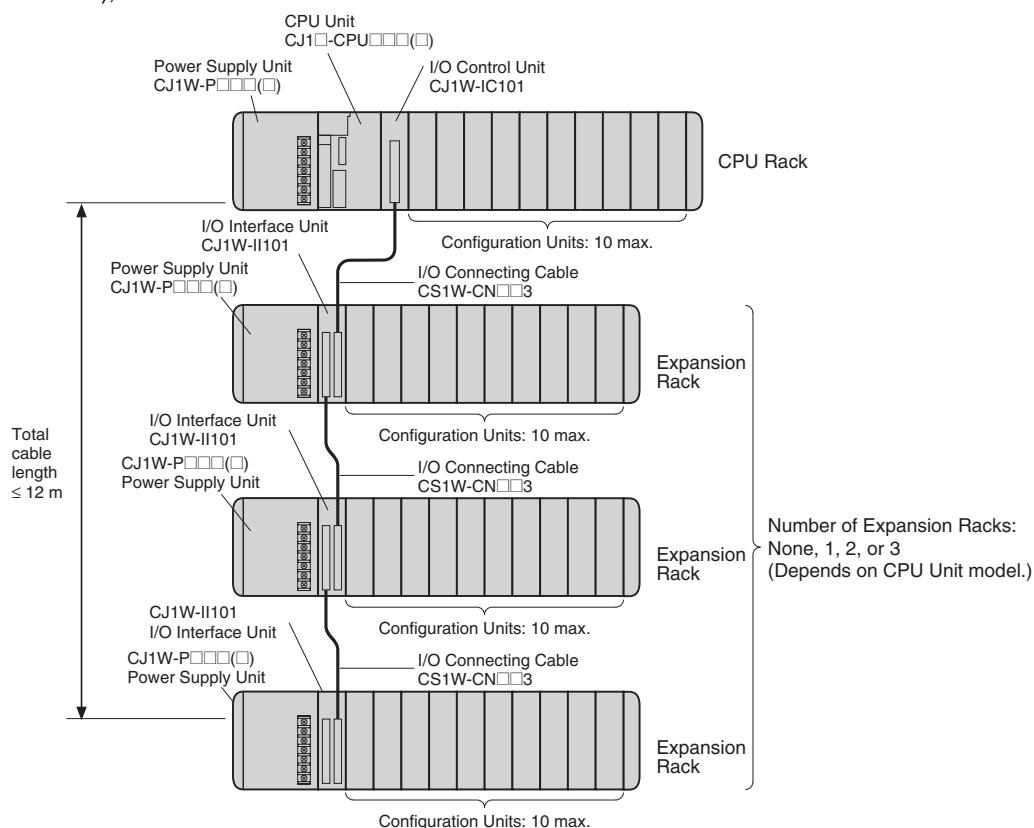
In the SYSMAC CJ Series, Units are classified into the following three types. The number of Racks differs depending on the type.

Type	Appearance (example)	Description	Unit recognition method	No. of Units
Basic I/O Units		Basic I/O Units with contact inputs and contact outputs.	Recognized by the CPU Unit according to the position of the Rack and slot.	No restrictions.
Special I/O Units		Special I/O Units provide more advanced functions than do Basic I/O Units, including I/O other than contact inputs and contact outputs. Examples of Special I/O Units are Analog I/O Units and High-speed Counter Units. They differ from CPU Bus Units (including Network Communications Units) in having a smaller area for exchanging data with the CPU Unit.	Recognized by the CPU Unit according to the unit number (0 to 95) set with the rotary switches on the front panel.	A maximum of 96 Units can be connected. (Multiple unit numbers are allocated per Unit, depending on the model and settings.)
CPU Bus Units		CPU Bus Units exchange data with the CPU Unit via the CPU Bus. Examples of CPU Bus Units are Network Communications Units and Serial Communications Units. They differ from Special I/O Units in having a larger area for exchanging data with the CPU Unit.	Recognized by the CPU Unit according to the unit number (0 to F) set with the rotary switch on the front panel.	A maximum of 16 Units can be mounted. (See note.)

**Note:** CJ1M-CPU1□-ETN: A Maximum of 15 Units can be mounted. (The built-in Ethernet port on the CPU Unit must be allocated as one of the CPU Bus Units)

## ■ CJ-series Expansion Racks

A CJ-series Expansion Rack consists of a Power Supply Unit, an I/O Interface Unit, Configuration Units (Basic I/O Units, Special I/O Units, and CPU Bus Units), and an End Cover.



### ● Required Units

Rack	Unit name	Required number of Units
<b>CPU Rack</b>	<b>I/O Control Unit</b>	One Unit. Required only when an Expansion Rack is used. Mount the I/O Control Unit immediately to the right of the CPU Unit. (See note 1.)
<b>Expansion Rack</b>	<b>Power Supply Unit</b>	One Unit
	<b>I/O Interface Unit</b>	One Unit. Mount the I/O Interface Unit immediately to the right of the Power Supply Unit. (See note 2.)
	<b>Number of Configuration Units</b>	Ten Units max. (The number of Basic I/O Units, Special I/O Units, and CPU Bus Units can be varied. This number does not include the I/O Interface Unit.)
	<b>End Cover</b>	One (Included with the I/O Interface Unit.)

**Note 1.** Mounting the I/O Control Unit in any other location may cause faulty operation.

**Note 2.** Mounting the I/O Interface Unit in any other location may cause faulty operation.

### ● Maximum Number of Configuration Units That Can Be Mounted

CPU Unit	Model	Total Units	No. of Units on CPU Rack	No. of Expansion Racks
<b>CJ1H</b>	CJ1H-CPU67H-R/67H	40	10 per Rack	3 Racks x 10 Units
	CJ1H-CPU66H-R/66H			
	CJ1H-CPU65H-R/65H			
	CJ1H-CPU64H-R			
<b>CJ1G</b>	CJ1G-CPU45H/45P (-GTC)	30	10 per Rack	2 Racks x 10 Units
	CJ1G-CPU44H/44P			
	CJ1G-CPU43H/43P			
	CJ1G-CPU42H/42P			
<b>CJ1M</b>	CJ1M-CPU13 (-ETN)	20	10 per Rack (See note.)	1 Rack x 10 Units
	CJ1M-CPU23	10	10 per Rack (See note.)	Cannot be connected.
	CJ1M-CPU12 (-ETN)			
	CJ1M-CPU11 (-ETN)			
	CJ1M-CPU22			
	CJ1M-CPU21			

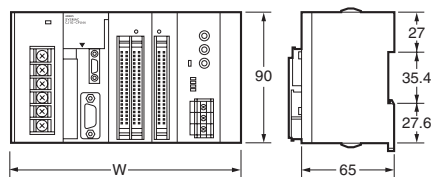
**Note:** Up to nine Units can be connected to a CJ1M-CPU1□-ETN CPU Units. The maximum number of Configuration Units that can be connected is thus reduced by 1.



# Dimensions

Note: Units are in mm unless specified otherwise.

## Product Dimensions



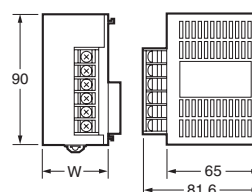
Example Rack Widths using CJ1WPA202 Power Supply Unit (AC, 14 W)

No. of Units mounted with 31-mm width	Rack width (mm)			
	With CJ1M-CPU11/12/13	With CJ1M-CPU21/22/23	With CJ1H-CPU6□H-R, CJ1H-CPU6□H, CJ1G-CPU4□H, or CJ1M-CPU1□-ETN	With CJ1G-CPU4□P(-GTC) CPU Unit
1	121.7	139.7	152.7	159.7
2	152.7	170.7	183.7	190.7
3	183.7	201.7	214.7	221.7
4	214.7	232.7	245.7	252.7
5	245.7	263.7	276.7	283.7
6	276.7	294.7	307.7	314.7
7	307.7	325.7	338.7	345.7
8	338.7	356.7	369.7	376.7
9	369.7	387.7	400.7	407.7
10	400.7	418.7	431.7	438.7

Power Supply Units, CPU Units, and End Covers

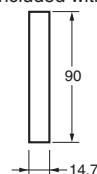
Unit/product	Model	Width
Power Supply Unit	CJ1W-PA205C	80
	CJ1W-PA205R	80
	CJ1W-PA202	45
	CJ1W-PD025	60
	CJ1W-PD022	27
CPU Unit	CJ1M-CPU1□	31
	CJ1M-CPU2□	49
	CJ1H-CPU6□H-R	62
	CJ1H-CPU6□H	
	CJ1G-CPU4□H	
	CJ1M-CPU1□-ETN	
	CJ1G-CPU4□P	69
End Cover	CJ1W-TER01	14.7

◆ Power Supply Units

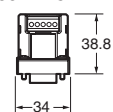


W=27: CJ1W-PD022  
W=45: CJ1W-PA202  
W=80: CJ1W-PA205R  
CJ1W-PA205C  
W=60: CJ1W-PD025

◆ End Cover (included with CPU Units)



◆ RS-422A Adapter CJ1W-CIF11



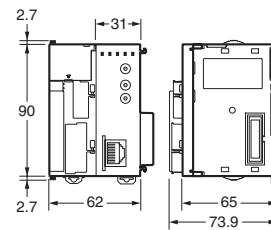
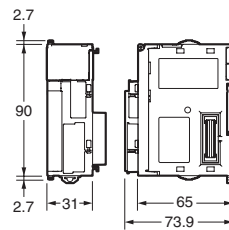
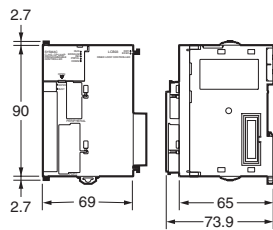
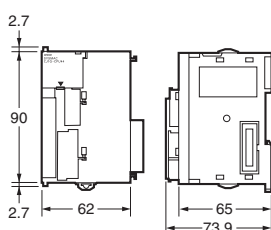
## CPU Units

CJ1H-CPU6□H-R  
CJ1H-CPU6□H  
CJ1G-CPU4□H

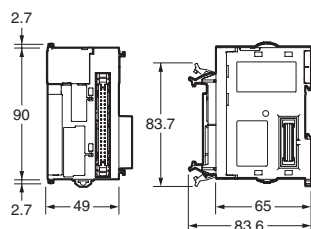
CJ1G-CPU4□P

CJ1M-CPU1□

CJ1M-CPU1□-ETN



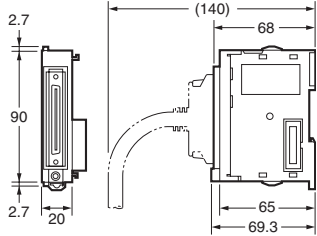
CJ1M-CPU2□



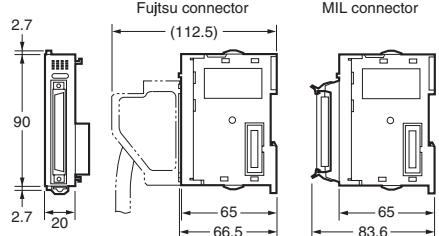
● Units of Width 20 mm

Unit/product	Model	Width
I/O Control Unit	CJ1W-IC101	20
32-point Basic I/O Units	CJ1W-ID231/232/233	
	CJ1W-OD231/232/233/234	
B7A Interface Unit	CJ1W-B7A22	
	CJ1W-B7A14	
	CJ1W-B7A04	
CompoBus/S Master Unit	CJ1W-SRM21	
Space Unit	CJ1W-SP001	

● I/O Control Unit



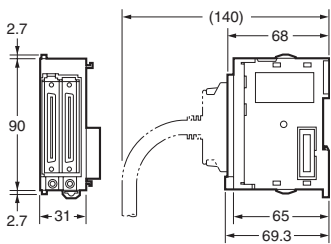
● 32-Point I/O Units (CJ1W-ID223□/OD23□)



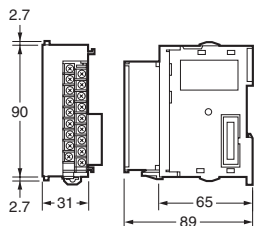
● Units of Width 31 mm

Unit	Model	Width
I/O Interface Unit	CJ1W-II101	31
8/16-point Basic I/O Units	CJ1W-ID201	
	CJ1W-ID211/212	
	CJ1W-IA111/201	
	CJ1W-OD20□	
	CJ1W-OD211/212/213	
	CJ1W-OC201/211	
32-point Basic I/O Units	CJ1W-MD231	
	CJ1W-MD232/233	
	CJ1W-MD261	
64-point Basic I/O Units	CJ1W-ID261	
	CJ1W-OD261	
	CJ1W-MD261	
	CJ1W-ID262	
	CJ1W-OD262/263	
Interrupt Input Unit	CJ1W-INT01	
High-speed Input Unit	CJ1W-IDP01	
Analog I/O Units	CJ1W-AD□□□□(-V)	
	CJ1W-DA□□□□(□)	
	CJ1W-MAD42	
Process Input Units	CJ1W-PH41U	
	CJ1W-AD04U	
	CJ1W-PTS51/52/15/16	
	CJ1W-PDC15	
Temperature Control Units	CJ1W-TC□□□□	
Position Control Units	CJ1W-NC113/133	
	CJ1W-NC213/233	
	CJ1W-NC413/433	

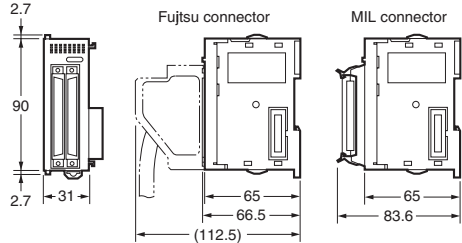
● I/O Interface Unit



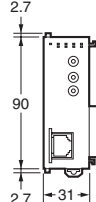
● 8/16-point Basic I/O Units, Interrupt Input Unit, and High-speed Input Unit



● 64-point Basic I/O Units and 32-point Basic I/O Units (CJ1W-MD23□)



● Special I/O Units and CPU Bus Units

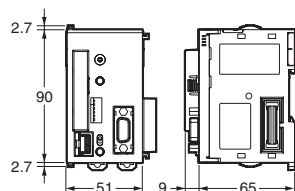


Unit	Model	Width
Position Control Units with EtherCAT interface	CJ1W-NC281	31
	CJ1W-NC481	
	CJ1W-NC881	
	CJ1W-NCF81	
	CJ1W-NC482	
	CJ1W-NC882	
Position Control Unit with MECHATROLINK-II interface	CJ1W-NC271	
	CJ1W-NC471	
	CJ1W-NCF71	
High-speed Counter Unit	CJ1W-CT021	
ID Sensor Units	CJ1W-NC80C11	
	CJ1W-NC80C12	
	CJ1W-NC80C11	
	CJ1W-NC80C12	
Controller Link Units	CJ1W-CLK23	
Serial Communications Units	CJ1W-SCU22	
	CJ1W-SCU32	
	CJ1W-SCU42	
	CJ1W-SCU41-V	
	CJ1W-SCU21-V	
EtherNet/IP Unit	CJ1W-EIP21	
	CJ1W-ETN21	
Ethernet Unit	CJ1W-ETN21	
DeviceNet Unit	CJ1W-DRM21	
CompoNet Master Unit	CJ1W-CRM21	
FL-net Unit	CJ1W-FLN22	

### ● Unit of Width 51 mm

Unit	Model	Width
<b>SYSMAC SPU (High-speed Data Storage Unit)</b>	CJ1W-SPU01-V2	51
<b>Position Control Units (High-speed type)</b>	CJ1W-NC214/234	

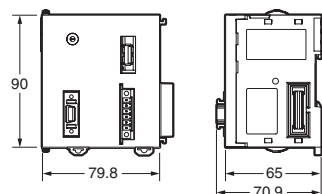
#### ● SYSMAC SPU (High-speed Data Storage Unit) CJ1W-SPU01-V2



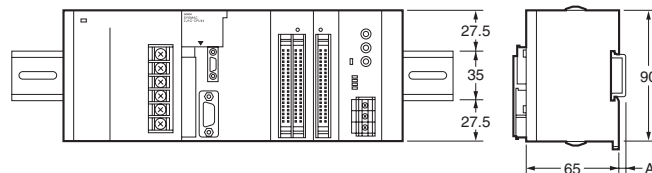
### ● Unit of Width 79.8 mm

Unit	Model	Width
<b>Motion Control Unit with MECHATROLINK-II interface</b>	CJ1W-MCH71	79.8

#### ● Motion Control Unit with MECHATROLINK-II interface CJ1W-MCH71



### ■ Mounting Dimensions

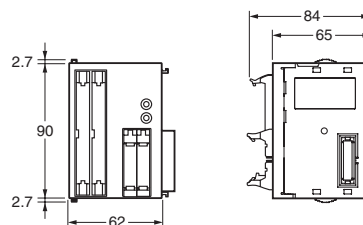


DIN Track model number	A
PFP-100N2	16 mm
PFP-100N	7.3 mm
FPP-50N	7.3 mm

### ● Unit of Width 62 mm

Unit	Model	Width
<b>Position Control Units (High-speed type)</b>	CJ1W-NC414/434	62

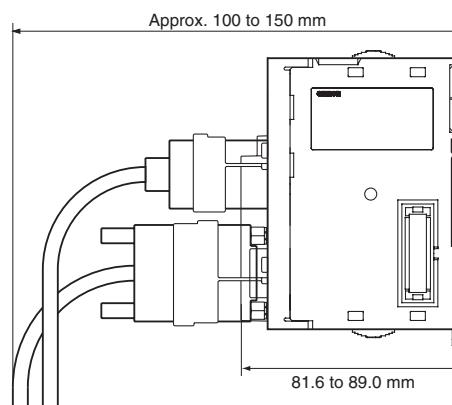
#### ● Position Control Unit (High-speed model) CJ1W-NC414/434



### ■ Mounting Height

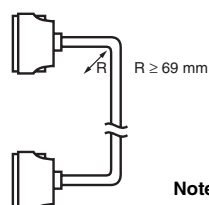
The mounting height of CJ-series CPU Racks and Expansion Racks is from 81.6 to 89.0 mm depending on the Units that are mounted.

Additional height is required to connect Programming Devices (e.g., CX-Programmer or Programming Console) and Cables. Be sure to allow sufficient mounting height.



**Note:** Consider the following points when expanding the configuration:  
The total length of I/O Connecting Cable must not exceed 12 m.  
I/O Connecting Cables require the bending radius indicated below.

#### ● CJ-series Connecting Cable



**Note:** Outer diameter of cable: 8.6 mm.



## General Specifications

Item	Specifications				
	CJ1W-PA205R	CJ1W-PA205C	CJ1W-PA202	CJ1W-PD025	CJ1W-PD022
Power Supply Unit					
Supply voltage	100 to 240 V AC (wide-range), 50/60 Hz			24 VDC	
Operating voltage and frequency ranges	85 to 264 V AC, 47 to 63 Hz			19.2 to 28.8 V DC	21.6 to 26.4 V DC
Power consumption	100 VA max.		50 VA max.	50 W max.	35 W max.
Inrush current (See note 1.)	At 100 to 120 V AC: 15 A/8 ms max. for cold start at room temperature At 200 to 240 V AC: 30 A/8 ms max. for cold start at room temperature		At 100 to 120 V AC: 20 A/8 ms max. for cold start at room temperature At 200 to 240 V AC: 40 A/8 ms max. for cold start at room temperature	At 24 V DC: 30 A/20 ms max. for cold start at room temperature	
Output capacity (See note 7.)	5.0 A, 5 V DC (including supply to CPU Unit)		2.8 A, 5 V DC (including supply to CPU Unit)	5.0 A, 5 V DC (including supply to CPU Unit)	2.0 A, 5 V DC (including supply to CPU Unit)
	0.8 A, 24 V DC		0.4 A, 24 V DC	0.8 A, 24 V DC	0.4 A, 24 V DC
	Total: 25 W max.		Total: 14 W max.	Total: 25 W max.	Total: 19.6 W max.
Output terminal (service supply)	Not provided.				
RUN output (See note 2.)	Contact configuration: SPST-NO Switch capacity: 250 V AC, 2 A (resistive load) 120 V AC, 0.5 A (inductive load), 24 V DC, 2A (resistive load) 24 V DC, 2 A (inductive load)	Not provided.			
Replacement notification function	Not provided.	With Alarm output (open-collector output) 30 V DC max., 50 mA max.	Not provided.		
Insulation resistance	20 MΩ min. (at 500 V DC) between AC external and GR terminals (See note 3.)	• 20 MΩ min. (at 500 V DC) between all external terminals and GR terminal (See note 3.), and between all alarm output terminals. • 20 MΩ 1 min. (at 250 V DC) between all alarm output terminals and GR terminal (See note 3.).	20 MΩ min. (at 500 V DC) between AC external and GR terminals (See note 3.)	20 MΩ min. (at 500 V DC) between DC external and GR terminals (See note 3.)	--- (See note 6.)
Dielectric strength (See note 4.)	2,300 V AC 50/60 Hz for 1 min between AC external and GR terminals (See note 3.) Leakage current: 10 mA max.	• 2,300 VAC, 50/60 Hz for 1 minute between all external terminals and GR terminal (See note 3.) and between all alarm output terminals with a leakage current of 10 mA max. • 1,000 V AC, 50/60 Hz for 1 minute between all alarm output terminals and GR terminal (See note 3.) with a leakage current of 10 mA max.	2,300 V AC 50/60 Hz for 1 min between AC external and GR terminals (See note 3.) Leakage current: 10 mA max.	1,000 V AC, 50/60 Hz for 1 minute between DC external and GR terminals (See note 3.) Leakage current: 10 mA max.	--- (See note 6.)
	1,000 V AC, 50/60 Hz for 1 minute between DC external and GR terminals (See note 3.) Leakage current: 10 mA max.				
Noise immunity	2 kV on power supply line (conforming to IEC61000-4-4)				
Vibration Resistance	Conforms to IEC60068-2-6 5 to 8.4 Hz with 3.5-mm amplitude, 8.4 to 150 Hz Acceleration of 9.8 m/s² for 100 min in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total)				
Shock Resistance	Conforms to IEC60068-2-27 147 m/s², 3 times in X, Y, and Z directions (100 m/s² for Relay Output Units)				
Ambient operating temperature	0 to 55°C				
Ambient operating humidity	10% to 90% (with no condensation)	10% to 90% (with no condensation) (See note 5.)	10% to 90% (with no condensation)		
Atmosphere	Must be free from corrosive gases.				
Ambient storage temperature	-20 to 70°C (excluding battery)	-20 to 75°C (See note 5.)	-20 to 75°C (excluding battery)		
Grounding	Less than 100 Ω				
Enclosure	Mounted in a panel.				
Weight	All models are each 5 kg max.				

Item	Specifications				
	CJ1W-PA205R	CJ1W-PA205C	CJ1W-PA202	CJ1W-PD025	CJ1W-PD022
Power Supply Unit					
CPU Rack dimensions	90.7 to 466.7 × 90 × 65 mm (W × H × D) (not including cables) <b>Note:</b> W = a + b + 20 × n + 31 × m + 14.7 a: Power Supply Unit: PA205R and PA205C = 80; PA202 = 45; PD025 = 60; PD022=27 b: CPU Unit: CJ1-H or CJ1 = 62; CJ1M-CPU1□ = 31; CJ1M-CPU1□-ETN = 62; CJ1M-CPU2□ = 49 The total width is given by the following: W = 156.7 + n × 20 + m × 31, where n is the number of 32-point I/O Units or I/O Control Units and m is the number of other Units.				
Safety measures	Conforms to cULus and EC Directives.				

- Note 1.** Disconnect the Power Supply Units LG terminal from the GR terminal when testing insulation and dielectric strength. Testing the insulation and dielectric strength with the LG terminal and the GR terminals connected will damage internal circuits in the CPU Unit.
- 2.** Supported only when mounted to CPU Rack.
- 3.** The inrush current is given for a cold start at room temperature. The inrush control circuit uses a thermistor element with a low-temperature current control characteristic. If the ambient temperature is high or the PLC is hot-started, the thermistor will not be sufficiently cool, and the inrush currents given in the table may be exceeded by up to twice the given values. When selecting fuses or breakers for external circuits, allow sufficient margin in shut-off performance.
- 4.** Maintain an ambient storage temperature of -25 to 30°C and relative humidity of 25% to 70% when storing the Unit for longer than 3 months to keep the replacement notification function in optimum working condition.
- 5.** Change the applied voltage gradually using the adjuster on the Tester. If the full dielectric strength voltage is applied or turned OFF using the switch on the Tester, the generated impulse voltage may damage the Power Supply Unit.
- 6.** CJ1W-PD022 is not insulated between the primary DC power and secondary DC power.
- 7.** Internal components in the Power Supply Unit will deteriorate or be damaged if the Power Supply Unit is used for an extended period of time exceeding the power supply output capacity or if the outputs are shorted.

# Specifications

## Common Specifications

Item		Specifications
Control method		Stored program
I/O control method		Cyclic scan and immediate processing are both possible.
Programming Languages		Ladder Logic (LD), Sequential Function Charts (SFC), Structured Text (ST), and Mnemonic.
CPU processing mode		CJ1-H CPU Units: Normal Mode, Parallel Processing Mode with Asynchronous Memory Access, Parallel Processing Mode with Synchronous Memory Access, or Peripheral Servicing Priority Mode CJ1M CPU Units: Normal Mode or Peripheral Servicing Priority Mode CJ1 CPU Units: Normal Mode or Peripheral Servicing Priority Mode
Instruction length		1 to 7 steps per instruction
Ladder instructions		Approx. 400 (3-digit function codes)
Execution time	Basic instructions	CJ1-H-R CPU Units: 0.016 $\mu$ s min. CJ1-H CPU Units: 0.02 $\mu$ s min. CJ1M CPU Units (CPU12(-ETN)/13(-ETN)/22/23): 0.10 $\mu$ s min. CJ1M CPU Units (CPU11(-ETN)/21): 0.10 $\mu$ s min. CJ1 CPU Units: 0.08 $\mu$ s min.
	Special instructions	CJ1-H-R CPU Units: 0.048 $\mu$ s min. CJ1-H CPU Units: 0.06 $\mu$ s min. CJ1M CPU Units (CPU12(-ETN)/13(-ETN)/22/23): 0.15 $\mu$ s min. CJ1M CPU Units (CPU11(-ETN)/21): 0.15 $\mu$ s min. CJ1 CPU Units: 0.12 $\mu$ s min.
Overhead time		CJ1-H-R CPU Units: Normal mode: 0.13 ms min. Parallel processing: 0.28 ms min. CJ1-H CPU Units: 0.3 ms min Normal mode: 0.3 ms min. Parallel processing: 0.3 ms min. CJ1M CPU Units (CPU12(-ETN)/13(-ETN)/22/23): 0.5 ms min. CJ1M CPU Units (CPU11(-ETN)/21): 0.7 ms min. CJ1 CPU Units: 0.5 ms min.
Unit connection method		No Backplane: Units connected directly to each other.
Mounting method		DIN Track (screw mounting not possible)
Maximum number of connectable Units		<ul style="list-style-type: none"> <li>CJ1-H and CJ1 CPU Units: Per CPU or Expansion Rack: 10 Units including Basic I/O Units, Special I/O Units, and CPU Bus Units. Total per PLC: 10 Units on CPU Rack and 10 Units each on 3 Expansion Racks = 40 Units total</li> <li>CJ1M CPU Units: Total of 20 Units in the System, including 10 Units on CPU Rack and 10 Units on one Expansion Rack.</li> <li>CJ1M CPU Units (CPU1□-ETN): Total of 19 Units, including 9 Units on CPU Rack and 10 Units on one Expansion Rack. (The built-in Ethernet port on the CPU Unit must be allocated to a slots 0, and is counted as one Unit.</li> </ul>
Maximum number of Expansion Racks		<ul style="list-style-type: none"> <li>CJ1-H and CJ1 CPU Units: 3 max. (An I/O Control Unit is required on the CPU Rack and an I/O Interface Unit is required on each Expansion Rack.)</li> <li>CJ1M CPU Units (CPU 13(-ETN)/23 only): 1 max. (An I/O Control Unit is required on the CPU Rack and an I/O Interface Unit is required on the Expansion Rack.)</li> <li>CJ1M CPU Units (CPU11(-ETN)/12(-ETN)/21/22): Expansion is not possible.</li> </ul>
Number of tasks		288 (cyclic tasks: 32, interrupt tasks: 256) With CJ1-H or CJ1M CPU Units, interrupt tasks can be defined as cyclic tasks called extra cyclic tasks. Including these, up to 288 cyclic tasks can be used. <b>Note 1.</b> Cyclic tasks are executed each cycle and are controlled with TKON(820) and TKOF(821) instructions. <b>2.</b> The following 4 types of interrupt tasks are supported. Power OFF interrupt tasks: 1 max. Scheduled interrupt tasks: 2 max. I/O interrupt tasks: 32 max. External interrupt tasks: 256 max.
Interrupt types		Scheduled Interrupts: Interrupts generated at a time scheduled by the CPU Units built-in timer. (See note. 1) I/O Interrupts: Interrupts from Interrupt Input Units. Power OFF Interrupts (See note 2.): Interrupts executed when the CPU Units power is turned OFF. External I/O Interrupts: Interrupts from the Special I/O Units or CPU Bus Units. <b>Note 1.</b> CJ1-H and CJ1 CPU Units: Scheduled interrupt time interval is either 1 ms to 9,999 ms or 10 ms to 99,990 ms, in units of 1 ms or 10 ms. CJ1M CPU Units: In addition to the above, a scheduled interrupt time interval of 0.5 ms to 999.9 ms, in units of 0.1 ms, is also possible. <b>2.</b> Not supported when the CJ1W-PD022 Power Supply Unit is mounted.
Calling subroutines from more than one task		<ul style="list-style-type: none"> <li>CJ1-H CPU Units: Supported (called global subroutines).</li> <li>CJ1 CPU Units: Not supported.</li> </ul>
CIO (Core I/O) Area	I/O Area	2,560: CIO 000000 to CIO 015915 (160 words from CIO 0000 to CIO 0159) The setting of the first word can be changed from the default (CIO 0000) so that CIO 0000 to CIO 0999 can be used. I/O bits are allocated to Basic I/O Units.
	Link Area	3,200 (200 words): CIO 10000 to CIO 119915 (words CIO 1000 to CIO 1199) Link bits are used for data links and are allocated to Units in Controller Link Systems.
		The CIO Area can be used as work bits if the bits are not used as shown here.



Item		Specifications													
CIO (Core I/O) Area	CPU Bus Unit Area	6,400 (400 words): CIO 150000 to CIO 189915 (words CIO 1500 to CIO 1899) CPU Bus Unit bits store the operating status of CPU Bus Units. (25 words per Unit, 16 Units max.)													
	Special I/O Unit Area	15,360 (960 words): CIO 200000 to CIO 295915 (words CIO 2000 to CIO 2959) Special I/O Unit bits are allocated to Special I/O Units. (10 words per Unit, 96 Units max.)													
	Serial PLC Link Area (CJ1M CPU Units only)	1,440 (90 words): CIO 310000 to CIO 318915 (words CIO 3100 to CIO 3189)													
	DeviceNet Area	<div>9,600 (600 words): CIO 320000 to CIO 379915 (words CIO 3200 to CIO 3799) DeviceNet bits are allocated to Slaves for DeviceNet Unit remote I/O communications when the Master function is used with fixed allocations.</div> <table><tr><td>Fixed allocation setting 1</td><td>Outputs: CIO 3200 to CIO 3263 Inputs: CIO 3300 to CIO 3363</td></tr><tr><td>Fixed allocation setting 2</td><td>Outputs: CIO 3400 to CIO 3463 Inputs: CIO 3500 to CIO 3563</td></tr><tr><td>Fixed allocation setting 3</td><td>Outputs: CIO 3600 to CIO 3663 Inputs: CIO 3700 to CIO 3763</td></tr></table> <div>The following words are allocated to the Master function even when the DeviceNet Unit is used as a Slave.</div> <table><tr><td>Fixed allocation setting 1</td><td>Outputs: CIO 3370 (Slave to Master) Inputs: CIO 3270 (Master to Slave)</td></tr><tr><td>Fixed allocation setting 2</td><td>Outputs: CIO 3570 (Slave to Master) Inputs: CIO 3470 (Master to Slave)</td></tr><tr><td>Fixed allocation setting 3</td><td>Outputs: CIO 3770 (Slave to Master) Inputs: CIO 3670 (Master to Slave)</td></tr></table>		Fixed allocation setting 1	Outputs: CIO 3200 to CIO 3263 Inputs: CIO 3300 to CIO 3363	Fixed allocation setting 2	Outputs: CIO 3400 to CIO 3463 Inputs: CIO 3500 to CIO 3563	Fixed allocation setting 3	Outputs: CIO 3600 to CIO 3663 Inputs: CIO 3700 to CIO 3763	Fixed allocation setting 1	Outputs: CIO 3370 (Slave to Master) Inputs: CIO 3270 (Master to Slave)	Fixed allocation setting 2	Outputs: CIO 3570 (Slave to Master) Inputs: CIO 3470 (Master to Slave)	Fixed allocation setting 3	Outputs: CIO 3770 (Slave to Master) Inputs: CIO 3670 (Master to Slave)
	Fixed allocation setting 1	Outputs: CIO 3200 to CIO 3263 Inputs: CIO 3300 to CIO 3363													
Fixed allocation setting 2	Outputs: CIO 3400 to CIO 3463 Inputs: CIO 3500 to CIO 3563														
Fixed allocation setting 3	Outputs: CIO 3600 to CIO 3663 Inputs: CIO 3700 to CIO 3763														
Fixed allocation setting 1	Outputs: CIO 3370 (Slave to Master) Inputs: CIO 3270 (Master to Slave)														
Fixed allocation setting 2	Outputs: CIO 3570 (Slave to Master) Inputs: CIO 3470 (Master to Slave)														
Fixed allocation setting 3	Outputs: CIO 3770 (Slave to Master) Inputs: CIO 3670 (Master to Slave)														
Internal I/O Area	4,800 (300 words): CIO 120000 to CIO 149915 (words CIO 1200 to CIO 1499) 37,504 (2,344 words): CIO 380000 to CIO 614315 (words CIO 3800 to CIO 6143) These bits in the CIO Area are used as work bits in programming to control program execution. They cannot be used for external I/O.														
Work Area		8,192 bits (512 words): W00000 to W51115 (W000 to W511) Controls the programs only. (I/O from external I/O terminals is not possible.) <b>Note:</b> When using work bits in programming, use the bits in the Work Area first before using bits from other areas.													
Holding Area		8,192 bits (512 words): H00000 to H51115 (H000 to H511) Holding bits are used to control the execution of the program, and maintain their ON/OFF status when the PLC is turned OFF or the operating mode is changed. <b>Note:</b> The Function Block Holding Area words are allocated from H512 to H1535. These words can be used only for the function block instance area (internally allocated variable area).													
Auxiliary Area		Read only: 7,168 bits (448 words): A00000 to A44715 (words A000 to A447) Read/write: 8,192 bits (512 words): A44800 to A95915 (words A448 to A959) Auxiliary bits are allocated specific functions.													
Temporary Area		16 bits (TR0 to TR15) Temporary bits are used to temporarily store the ON/OFF execution conditions at program branches.													
Timer Area		4,096: T0000 to T4095 (used for timers only)													
Counter Area		4,096: C0000 to C4095 (used for counters only)													
DM Area		32 Kwords: D00000 to D32767 Used as a general-purpose data area for reading and writing data in word units (16 bits). Words in the DM Area maintain their status when the PLC is turned OFF or the operating mode is changed. Internal Special I/O Unit DM Area: D20000 to D29599 (100 words × 96 Units) Used to set parameters for Special I/O Units. CPU Bus Unit DM Area: D30000 to D31599 (100 words × 16 Units) Used to set parameters for CPU Bus Units.													
EM Area (CJ1-H and CJ1 CPU Units only)		32 Kwords per bank, 7 banks max.: E0_00000 to E6_32767 max. (depending on model of CPU Unit) Used as a general-purpose data area for reading and writing data in word units (16 bits). Words in the EM Area maintain their status when the PLC is turned OFF or the operating mode is changed. The EM Area is divided into banks, and the addresses can be set by either of the following methods. Changing the current bank using the EMBC(281) instruction and setting addresses for the current bank. Setting bank numbers and addresses directly. EM data can be stored in files by specifying the number of the first bank.													
Index Registers		IR0 to IR15 Store PLC memory addresses for indirect addressing. Index registers can be used independently in each task. One register is 32 bits (2 words). • CJ1-H and CJ1M CPU Units: Setting to use index registers either independently in each task or to share them between tasks. • CJ1 CPU Units: Index registers used independently in each task.													
Task Flag Area		32 (TK0000 to TK0031) Task Flags are read-only flags that are ON when the corresponding cyclic task is executable and OFF when the corresponding task is not executable or in standby status.													
Trace Memory		4,000 words (trace data: 31 bits, 6 words)													
File Memory		• Memory Cards: Compact flash memory cards can be used (MS-DOS format). • EM file memory (CJ1-H and CJ1 CPU Units only): Part of the EM Area can be converted to file memory (MS-DOS format). • OMRON Memory Cards can be used.													

## ■ Function Specifications

Item	Specifications													
<b>Constant cycle time</b>	1 to 32,000 ms (Unit: 1 ms) <b>Note:</b> When a Parallel Processing Mode is used for a CJ1-H CPU Unit, the cycle time for executing instructions is constant.													
<b>Cycle time monitoring</b>	Possible (Unit stops operating if the cycle is too long): 10 to 40,000 ms (Unit: 10 ms) <b>Note:</b> When a Parallel Processing Mode is used for a CJ1-H CPU Unit, the instruction execution cycle is monitored. CPU Unit operation will stop if the peripheral servicing cycle time exceeds 2 s (fixed).													
<b>I/O refreshing</b>	Cyclic refreshing, immediate refreshing, refreshing by IORF(097). <b>Note:</b> ORF(097) refreshes I/O bits allocated to Basic I/O Units and Special I/O Units. With the CJ1-H and CJ1M CPU Units, the CPU BUS UNIT I/O REFRESH (DLNK(226)) instruction can be used to refresh bits allocated to CPU Bus Units in the CIO and DM Areas.													
<b>Timing of special refreshing for CPU Bus Units</b>	Data links for Controller Link Units and SYSMAC LINK Units, remote I/O for DeviceNet Units, and other special refreshing for CPU Bus Units is performed at the following times: <ul style="list-style-type: none"> <li>CJ1 and CJ1M CPU Units: I/O refresh period</li> <li>CJ1-H CPU Units: I/O refresh period and when the CPU BUS UNIT I/O REFRESH (DLNK(226)) instruction is executed.</li> </ul>													
<b>I/O memory holding when changing operating modes</b>	Depends on the ON/OFF status of the IOM Hold Bit in the Auxiliary Area.													
<b>Load OFF</b>	All outputs on Output Units can be turned OFF when the CPU Unit is operating in RUN, MONITOR, or PROGRAM mode.													
<b>Timer/Counter PV refresh method</b>	CJ1-H and CJ1M CPU Units: BCD or binary (CX-Programmer Ver. 3.0 or higher). CJ1 CPU Units: BCD only.													
<b>Input response time setting</b>	Time constants can be set for inputs from Basic I/O Units. The time constant can be increased to reduce the influence of noise and chattering or it can be decreased to detect shorter pulses on the inputs.													
<b>Mode setting at power-up</b>	Possible. <b>Note:</b> By default, the CPU Unit will start in RUN mode if a Programming Console is not connected.													
<b>Flash memory (CJ1-H and CJ1M CPU Units only)</b>	<ul style="list-style-type: none"> <li>The user program and parameter area data (e.g., PLC Setup) are always backed up automatically in flash memory. (automatic backup and restore.)</li> <li>CPU Units with unit version 3.0 or later only: When downloading projects from CX-Programmer Ver. 5.0 or higher, symbol table files (including CX-Programmer symbol names, I/O comments), comment files (CX-Programmer rung comments, other comments), and program index files (CX-Programmer section names, section comments, or program comments) are stored in comment memory within the flash memory.</li> </ul>													
<b>Memory Card functions</b>	Automatically reading programs (autoboot) from the Memory Card when the power is turned ON.	Possible.												
	Program replacement during PLC operation	Possible.												
	Format in which data is stored in Memory Card	User program: Program file format PLC Setup and other parameters: Data file format I/O memory: Data file format (binary format), text format, or CSV format												
	Functions for which Memory Card read/write is supported	User program instructions, Programming Devices (including CX-Programmer and Programming Consoles), Host Link computers, AR Area control bits, easy backup operation												
<b>Filing</b>	Memory Card data and the EM (Extended Data Memory) Area can be handled as files.													
<b>Debugging</b>	Control set/reset, differential monitoring, data tracing (scheduled, each cycle, or when instruction is executed), instruction error tracing, storing location generating error when a program error occurs.													
<b>Online editing</b>	User programs can be overwritten in program-block units when the CPU Unit is in MONITOR or PROGRAM mode. This function is not available for block programming areas. With the CX-Programmer, more than one program block can be edited at the same time.													
<b>Program protection</b>	Overwrite protection: Set using DIP switch. Copy protection: Password set using CX-Programmer or Programming Consoles.													
<b>Error check</b>	User-defined errors (i.e., user can define fatal errors and non-fatal errors) The FPD(269) instruction can be used to check the execution time and logic of each programming block. <b>Note:</b> FAL and FALS instructions can be used with the CJ1-H and CJ1M CPU Units to simulate errors.													
<b>Error log</b>	Up to 20 errors are stored in the error log. Information includes the error code, error details, and the time the error occurred. <b>Note:</b> A CJ1-H or CJ1M CPU Unit can be set so that user-defined FAL errors are not stored in the error log.													
<b>Serial communications</b>	Built-in peripheral port: Programming Device (including Programming Console) connections, Host Links, NT Links, Serial Gateway (CompoWay/F master) Built-in RS-232C port: Programming Device (excluding Programming Console) connections, Host Links, no-protocol communications, NT Links, Modbus-RTU Slave, Serial Gateway (CompoWay/F master or Modbus master) Serial Communications Unit (sold separately): Protocol macros, Host Links, NT Links													
<b>Clock</b>	<p>Provided on all models.</p> <table> <tr> <td>Accuracy:</td><td>Ambient temperature</td><td>Monthly error</td></tr> <tr> <td></td><td>55°C</td><td>–3.5 min to +0.5 min</td></tr> <tr> <td></td><td>25°C</td><td>–1.5 min to +1.5 min</td></tr> <tr> <td></td><td>0°C</td><td>–3 min to +1 min</td></tr> </table> <p><b>Note:</b> Used to store the time when power is turned ON and when errors occur.</p>		Accuracy:	Ambient temperature	Monthly error		55°C	–3.5 min to +0.5 min		25°C	–1.5 min to +1.5 min		0°C	–3 min to +1 min
Accuracy:	Ambient temperature	Monthly error												
	55°C	–3.5 min to +0.5 min												
	25°C	–1.5 min to +1.5 min												
	0°C	–3 min to +1 min												
<b>Power OFF detection time</b>	AC Power Supply Unit: 10 to 25 ms (not fixed) DC Power Supply Unit PD025: 2 to 5 ms; PD022: 2 to 10 ms													
<b>Power OFF detection delay time</b>	0 to 10 ms (user-defined, default: 0 ms) <b>Note:</b> Not supported when the CJ1W-PD022 Power Supply Unit is mounted.													
<b>Memory protection</b>	Held Areas: Holding bits, contents of Data Memory and Extended Data Memory, and status of the counter Completion Flags and present values. <b>Note:</b> If the IOM Hold Bit in the Auxiliary Area is turned ON, and the PLC Setup is set to maintain the IOM Hold Bit status when power to the PLC is turned ON, the contents of the CIO Area, the Work Area, part of the Auxiliary Area, timer Completion Flag and PVs, Index Registers, and the Data Registers will be saved for up to 20 days.													
<b>Sending commands to a Host Link computer</b>	FINS commands can be sent to a computer connected via the Host Link System by executing Network Communications Instructions from the PLC.													

Item	Specifications
<b>Remote programming and monitoring</b>	Host Link communications can be used for remote programming and remote monitoring through a Controller Link System or Ethernet network.
<b>Communicating across network levels</b>	Remote programming and monitoring from Support Software and FINS message communications can be performed across different network levels, even for different types of network. Pre-Ver. 2.0: Three levels Version 2.0 or later: Eight levels for Controller Link and Ethernet networks (See note.), three levels for other networks. <b>Note:</b> To communicate across eight levels, the CX-Integrator or the CX-Net in Programmer version 4.0 or higher must be used to set the routing tables.
<b>Storing comments in CPU Unit</b>	I/O comments can be stored as symbol table files in the Memory Card, EM file memory, or comment memory (see note). <b>Note:</b> Comment memory is supported for CX-Programmer version 5.0 or higher and CS/CJ-series CPU Units with unit version 3.0 or later only.
<b>Program check</b>	Program checks are performed at the beginning of operation for items such as no END instruction and instruction errors. CX-Programmer can also be used to check programs.
<b>Control output signals</b>	RUN output: The internal contacts will turn ON (close) while the CPU Unit is operating (CJ1W-PA205R).
<b>Battery life</b>	<ul style="list-style-type: none"> <li>• Battery Set for CJ1-H and CJ1 CPU Units: CPM2A-BAT01</li> <li>• Battery Set for CJ1M CPU Units: CJ1W-BAT01</li> </ul>
<b>Self-diagnostics</b>	CPU errors (watchdog timer), I/O bus errors, memory errors, and battery errors.
<b>Other functions</b>	Storage of number of times power has been interrupted. (Stored in A514.)

### ● Functions Added for New Unit Versions

Refer to the SYSMAC CJ-series CJ1 CPU Units Datasheet.

### ● Relations between CX-Programmer Versions and Unit Versions of CPU Units

Refer to the SYSMAC CJ-series CJ1 CPU Units Datasheet.



# CJ1M-CPU2□ (CJ1M CPU with Built-in I/O) Specifications

- CJ1M-CPU2□ CPU Units have 10 built-in inputs and 6 built-in outputs.
- The 10 inputs can be used as general-purpose inputs, interrupt inputs, quick-response inputs, high-speed counters, or origin search origin input signals.
- The 6 outputs can be used as general-purpose outputs, pulse outputs, or origin search deviation counter reset outputs.

## ■ Data Area Allocations for Built-in I/O

I/O Code			IN 0	IN 1	IN 2	IN 3	IN 4	IN 5	IN 6	IN 7	IN 8	IN 9	OUT 0	OUT 1	OUT 2	OUT 3	OUT 4	OUT 5
Address			2960										2961					
Bit			0	1	2	3	4	5	6	7	8	9	0	1	2	3	4	5
Inputs	General purpose inputs		General purpose input 0	General purpose input 1	General purpose input 2	General purpose input 3	General purpose input 4	General purpose input 5	General purpose input 6	General purpose input 7	General purpose input 8	General purpose input 9	---	---	---	---	---	---
	Interrupt inputs		Interrupt input 0	Interrupt input 1	Interrupt input 2	Interrupt input 3	---	---	---	---	---	---	---	---	---	---	---	---
	Quick response inputs		Quick response input 0	Quick response input 1	Quick response input 2	Quick response input 3	---	---	---	---	---	---	---	---	---	---	---	---
	High-speed counters		---	---	High-speed counter 1 (phase-Z/reset)	High-speed counter 0 (phase-Z/reset)	---	---	High-speed counter 1 (phase-A, increment, or count input)	High-speed counter 0 (phase-B, decrement, or direction input)	High-speed counter 1 (phase-A, increment, or count input)	High-speed counter 0 (phase-B, decrement, or direction input)	---	---	---	---	---	---
Out-puts	General-purpose outputs		---	---	---	---	---	---	---	---	---	---	General-purpose output 0	General-purpose output 1	General-purpose output 2	General-purpose output 3	General-purpose output 4	General-purpose output 5
	Pulse out-puts	CW/CCW outputs	---	---	---	---	---	---	---	---	---	---	Pulse output 0 (CW)	Pulse output 0 (CCW)	Pulse output 1 (CW)	Pulse output 1 (CCW)	---	---
		Pulse + direction outputs	---	---	---	---	---	---	---	---	---	---	Pulse output 0 (pulse)	Pulse output 1 (pulse)	Pulse output 0 (direction)	Pulse output 1 (direction)	---	---
		Variable duty ratio outputs	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	PWM(8 91) output 0
Origin search			Origin search 0 (Origin Input Signal)	Origin search 0 (Origin Proximity Input Signal)	Origin search 1 (Origin Input Signal)	Origin search 1 (Origin Proximity Input Signal)	Origin search 0 (Positioning Completed Signal)	Origin search 1 (Positioning Completed Signal)	---	---	---	---	---	---	---	---	Origin search 0 (Error Counter Reset Output)	Origin search 1 (Error Counter Reset Output)

Note: CJ1M-CPU21 CPU Units have one PWM output only and do not have PWM output 1.

## ■ Built-in Input Specifications

### ● Interrupt Inputs and Quick-response Inputs

Item		Specifications
No. of interrupt inputs/quick-response inputs		4 total
Input inter-rupts	Direct (Input Interrupt) Mode	Execution of an interrupt task is started at the interrupt input's rising or falling edge. Interrupt numbers 140 to 143 are used (fixed). Response time from meeting input condition to start of interrupt task execution: 93 μs min.
	High-speed Counter Mode	Rising or falling edges of the interrupt are counted using either an incrementing or decrementing counter, and an interrupt task is started when the input count reaches the set value. Interrupt numbers 140 to 143 are used (fixed). I/O response frequency: 1 kHz
Quick-response inputs		Signals that are shorter than the cycle time (30 μs min.) can be read and treated the same as signals that are one for more than one cycle time.

### ● High-speed Counter Inputs

Item		Specifications			
Number of high-speed counters		2 (High-speed counters 0 and 1)			
Pulse input mode (Selected in PLC Setup)		Differential phase inputs (phase-A, phase-B, and phase-Z input)	Up/down inputs (up inputs, down inputs, reset inputs)	Pulse + direction inputs (pulse inputs, direction inputs, reset inputs)	Increment inputs (increment inputs, reset inputs)
Re-sponse frequency	Line-driver inputs	50 kHz	100 kHz	100 kHz	100 kHz
	24-V DC inputs	30 kHz	60 kHz	60 kHz	60 kHz
Counting mode		Linear mode or Ring mode (Select in the PLC Setup.)			

Item		Specifications
<b>Count value</b>		Linear mode: 80000000 to 7FFFFFFF hex Ring mode: 00000000 to Ring SV (The Ring SV is set in the PLC Setup and the setting range is 00000001 to FFFFFFFF hex.)
<b>High-speed counter PV storage locations</b>		High-speed counter 0: A271 (leftmost 4 digits) and A270 (rightmost 4 digits) High-speed counter 1: A273 (leftmost 4 digits) and A272 (rightmost 4 digits) Target value comparison interrupts or range comparison interrupts can be executed based on these PVs. <b>Note:</b> The PVs are refreshed in the overseeing processes at the beginning of each cycle. Use the PRV(881) instruction to read the most recent PVs.
<b>Control method</b>	<b>Target value comparison</b>	Up to 48 target values and corresponding interrupt task numbers can be registered.
	<b>Range comparison</b>	Up to 8 ranges can be registered, with an upper limit, lower limit, and interrupt task number for each.
<b>Counter reset method</b>		Phase-Z + Software reset: Counter is reset when phase-Z input goes ON while Reset Bit is ON. Software reset: Counter is reset when Reset Bit goes ON. Reset Bits: High-speed Counter 0 Reset Bit is A53100, Counter 1 Reset Bit is A53101.

## ■ Built-in Output Specifications

### ● Position Control and Speed Control

Item		Specifications
<b>Number of pulse outputs</b>		2 (Pulse output 0 or 1)
<b>Output frequency</b>		1 Hz to 100 kHz (1-Hz units from 1 to 100 Hz, 10-Hz units from 100 Hz to 4 kHz, and 100-Hz units from 4 to 100 kHz)
<b>Frequency acceleration and deceleration rates</b>		Set in 1 Hz units for acceleration/deceleration rates from 1 Hz to 2 kHz (every 4 ms). The acceleration and deceleration rates can be set separately only with PLS2(887).
<b>Changing SVs during instruction execution</b>		The target frequency, acceleration/deceleration rate, and target position can be changed. Changes to the target frequency and acceleration/deceleration rate must be made at constant speed.
<b>Pulse output method</b>		CW/CCW inputs or Pulse + direction inputs
<b>Number of output pulses</b>		Relative coordinates: 00000000 to 7FFFFFFF hex (Each direction accelerating or decelerating: 2,147,483,647) Absolute coordinates: 80000000 to 7FFFFFFF hex (–2,147,483,648 to 2,147,483,647)
<b>Instruction used for origin searches and returns</b>		ORIGIN SEARCH (ORG(889)): Origin search and origin return operations according to set parameters
<b>Instructions used for position and speed control</b>		PULSE OUTPUT (PLS2(887)): Trapezoidal output control with separate acceleration and deceleration rate SET PULSES (PULS(886)): Setting the number of pulses for pulse output SPEED OUTPUT (SPED(885)): Pulse output without acceleration or deceleration (Number of pulses must be set in advance with PULS(886) for position control.) ACCELERATION CONTROL (ACC(888)): Changes frequency or pulse output with acceleration and deceleration MODE CONTROL (INI(880)): Stopping pulse output
<b>Pulse output PV's storage location</b>		The following Auxiliary Area words contain the pulse output PVs: Pulse output 0: A277 (leftmost 4 digits) and A276 (rightmost 4 digits) Pulse output 1: A279 (leftmost 4 digits) and A278 (rightmost 4 digits) The PVs are refreshed during regular I/O refreshing. PVs can be read to user-specified words with the PRV(881) instruction.

### ● Variable-duty Pulse Outputs (PWM)

Item		Specifications
<b>Number of PWM outputs</b>		CJ1M-CPU22/23: 2 (PWM output 0 or 1) CJ1M-CPU21: 1 (PWM output 0)
<b>Duty ratio</b>		0% to 100%, set in 0.1% units (See note.)
<b>Frequency</b>		0.1 Hz to 999.9 Hz, Set in 0.1 Hz units.
<b>Instruction</b>		PULSE WITH VARIABLE DUTY RATIO (PWM(891)): Sets duty ratio and outputs pulses.

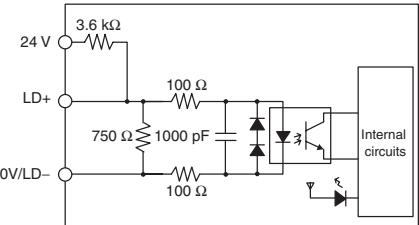
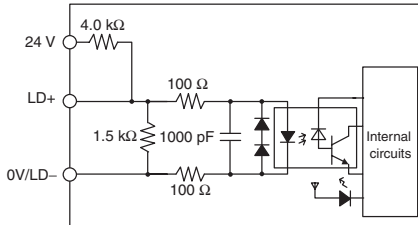
**Note:** CJ1M CPU Unit Ver. 2.0 or later only. (0% to 100%, set in 1% units for Pre-Ver. 2.0 CPU Units.)

## ■ Hardware Specifications

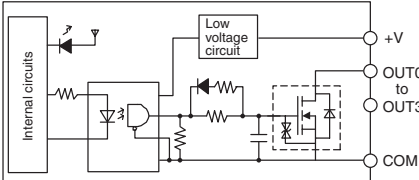
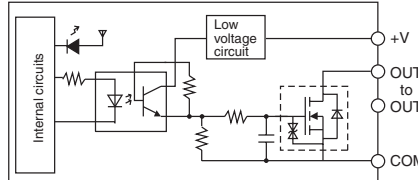
### ● Input Specifications

Item		Specifications			
Number of inputs		10 inputs			
Input method		24-V DC inputs or line driver (wiring changed to select)			
Input voltage specifications		24 V DC		Line driver	
		IN0 to IN5	IN6 to IN9	IN0 to IN5	IN6 to IN9
Input voltage		20.4 to 26.4 V DCV		RS-422A or RS-422 line driver (conforming to AM26LS31), Power supply voltage of 5 V ± 5%	
Input impedance		3.6 kΩ	4.0 kΩ	---	
Input current (typical)		6.2 mA	4.1 mA	13 mA	10 mA
Minimum ON voltage		17.4 V DC/3 mA min.		---	
Maximum OFF voltage		5.0 V DC/1 mA max.		---	
Response speed (for general-purpose inputs)	ON response time	Default setting: 8 ms max. (The input time constant can be set to 0 ms, 0.5 ms, 1 ms, 2 ms, 4 ms, 8 ms, 16 ms, or 32 ms in the PLC Setup.)			
	OFF response time	Default setting: 8 ms max. (The input time constant can be set to 0 ms, 0.5 ms, 1 ms, 2 ms, 4 ms, 8 ms, 16 ms, or 32 ms in the PLC Setup.)			

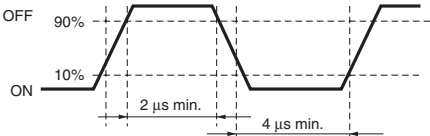
### ● Input Circuit Configuration

Item	Specifications	
Input	IN0 to IN5	IN6 to IN9
Circuit configuration		

### ● General-purpose Output Specifications for Transistor Outputs (Sinking)

Item	Specifications	
Output	OUT0 to OUT3	OUT4 to OUT5
Rated voltage	5 to 24 V DC	
Allowable voltage range	4.75 to 26.4 V DC	
Max. switching capacity	0.3 A/output; 1.8 A/Unit	
Number of circuits	6 outputs (6 outputs/common)	
Max. inrush current	3.0 A/output, 10 ms max.	
Leakage current	0.1 mA max.	
Residual voltage	0.6 V max.	
ON delay	0.1 ms max.	
OFF delay	0.1 ms max.	
Fuse	None	
External power supply	10.2 to 26.4 V DC 50 mA min.	
Circuit configuration		

### ● Pulse Output Specifications (OUT0 to OUT3)

Item	Specifications
Max. switching capacity	30 mA, 4.75 to 26.4 V DC
Min. switching capacity	7 mA, 4.75 to 26.4 V DC
Max. output frequency	100 kHz
Output waveform	



## CJ1M-CPU1□-ETN (CJ1M CPU with Ethernet Function) Specifications

These CPU Units provide built-in Ethernet functionality.

### ● Ethernet Functional Element Transfer Specifications

Item		Specification
Media access method		CSMA/CD
Modulation method		Baseband
Transmission paths		Star form
Baud rate		100 Mbit/s (100Base-TX), 10 Mbit/s (10Base-T)
Transmission media	100 Mbit/s	Unshielded twisted-pair (UDP) cable Categories: 5, 5e Shielded twisted-pair (STP) cable Categories: 100 Ω at 5, 5e
	10 Mbit/s	Unshielded twisted-pair (UDP) cable Categories: 3, 4, 5, 5e Shielded twisted-pair (STP) cable Categories: 100 Ω at 3, 4, 5, 5e
Transmission distance		100 m (distance between hub and node)
Number of cascade connections		There are no restrictions with the use of switching hubs.
CPU Bus Unit System Setup Area capacity		994 bytes (See note 2.)

**Note:** The system settings for Ethernet are in the CPU Bus Unit System Setup Area in the CPU Unit.

## CJ1G-CPU□□P (Loop-control CPU Units) Specifications

In addition to engines for executing sequence control, Loop-control CPU Units (CJ1G-CPU□□P) have built-in engines for controlling analog quantities (such as temperatures, pressure and flow rate), thus enabling high-speed sequence control and advanced high-speed control of analog quantities in a single Unit.

### ● CPU Element (Sequence Control)

Name	I/O bits	Program capacity	DM words	EM words	Model
Loop-control CPU Unit	1,280 bits	60K steps	32K words	32K words × 3 banks E0_00000 to E2_32767	CJ1G-CPU45P
		30K steps			CJ1G-CPU45P-GTC (See note.)
		20K steps		32K words × 1 bank E0_00000 to E0_32767	CJ1G-CPU44P
	960 bits	10K steps			CJ1G-CPU43P
					CJ1G-CPU42P

**Note:** These Loop-control CPU Units support gradient temperature control, a technology for uniform in-plane control of temperatures of plane-shaped objects (e.g., multi-point control of surface temperatures based on a multi-point heater). For details, please contact an OMRON representative.

### ● Loop Controller Element (Loop Control)

Item			Model	CJ1G-CPU42P	CJ1G-CPU43P	CJ1G-CPU44P	CJ1G-CPU45P(-GTC)
Operation method				Function block method			
Operation cycle				0.01, 0.02, 0.05, 0.1, 0.2, 0.5, 1, or 2 s (default: 1 s) Can be set for each function block.			
Number of function blocks	Analog operations	Control and operation blocks	50 blocks max.	300 blocks max.			
	Sequence control	Step ladder program blocks	20 blocks max. 2,000 commands total	200 blocks max. 4,000 commands total			
	I/O blocks	Field terminal blocks	30 blocks max.			40 blocks max.	
		User link tables	2,400 data items max.				
		Batch allocation	HMI function, allocated 1 EM Area bank				
	System Common block		Single block				
Method for creating and transferring function blocks				Created using CX-Process Tool (order separately) and transferred to Loop Controller.			
Control method	PID control method		PID with 2 degrees of freedom (with autotuning)				
	Control combinations		Any of the following function blocks can be combined: Basic PID control, cascade control, feed-forward control, sample PI control, Smith dead time compensation control, PID control with differential gap, override control, program control, time-proportional control, etc.				
Alarms	PID block internal alarms		4 PV alarms (upper upper-limit, upper limit, lower limit, lower lower-limit) and 1 deviation alarm per PID block.				
	Alarm blocks		High/low alarm blocks, deviation alarm blocks				

# Checking Current Consumption and Power Consumption

After selecting a Power Supply Unit based on considerations such as the power supply voltage, calculate the current and power requirements for each Rack.

## Condition 1: Current Requirements

There are two voltage groups for internal power consumption: 5 V and 24 V.

Current consumption at 5 V (internal logic power supply)

Current consumption at 24 V (relay driving power supply)

## Condition 2: Power Requirements

For each Rack, the upper limits are determined for the current and power that can be provided to the mounted Units. Design the system so that the total current consumption for all the mounted Units does not exceed the maximum total power or the maximum current supplied for the voltage groups shown in the following tables.

The maximum current and total power supplied for CPU Racks and Expansion Racks according to the Power Supply Unit model are shown below.

**Note 1.** For CPU Racks, include the CPU Unit current and power consumption in the calculations. When expanding, also include the current and power consumption of the I/O Control Unit in the calculations.

**2.** For Expansion Racks, include the I/O Interface Unit current and power consumption in the calculations.

Power Supply Units	Max. current supplied		Max. total power supplied
	5 V	24 V (relay driving current)	
CJ1W-PA205C	5.0 A	0.8 A	25 W
CJ1W-PA205R	5.0 A	0.8 A	25 W
CJ1W-PA202	2.8 A	0.4 A	14 W
CJ1W-PD025	5.0 A	0.8 A	25 W
CJ1W-PD022	2.0 A	0.4 A	19.6 W

Conditions 1 and 2 below must be satisfied.

## Condition 1: Maximum Current

(1) Total Unit current consumption at 5 V ≤ (A) value

(2) Total Unit current consumption at 24 V ≤ (B) value

## Condition 2: Maximum Power

(1) × 5 V + (2) × 24 V ≤ (C) value

## Example: Calculating Total Current and Power Consumption

Example: When the Following Units are Mounted to a CJ-series CPU Rack Using a CJ1W-PA202 Power Supply Unit

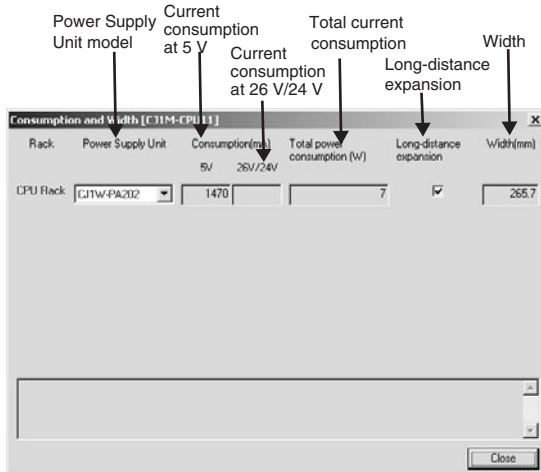
Unit type	Model	Quantity	Voltage group	
			5 V	24 V
CPU Unit	CJ1G-CPU45H	1	0.910 A	---
I/O Control Unit	CJ1W-IC101	1	0.020 A	---
Basic I/O Units (Input Units)	CJ1W-ID211	2	0.080 A	---
	CJ1W-ID231	2	0.090 A	---
Basic I/O Units (Output Units)	CJ1W-OC201	2	0.090 A	0.048 A
Special I/O Unit	CJ1W-DA041	1	0.120 A	---
CPU Bus Unit	CJ1W-CLK23	1	0.350 A	---
Current consumption	Total		0.910 + 0.020 + 0.080 × 2 + 0.090 × 2 + 0.090 × 2 + 0.120 + 0.350	0.048 A × 2
	Result		1.92 A (≤ 2.8 A)	0.096 A (≤ 0.4 A)
Power consumption	Total		1.92 × 5 V = 9.60 W	0.096 A × 24 V = 2.304 W
	Result		9.60 + 2.304 = 11.904 W (≤ 14 W)	

**Note:** For details on Unit current consumption, refer to *Ordering Information*.

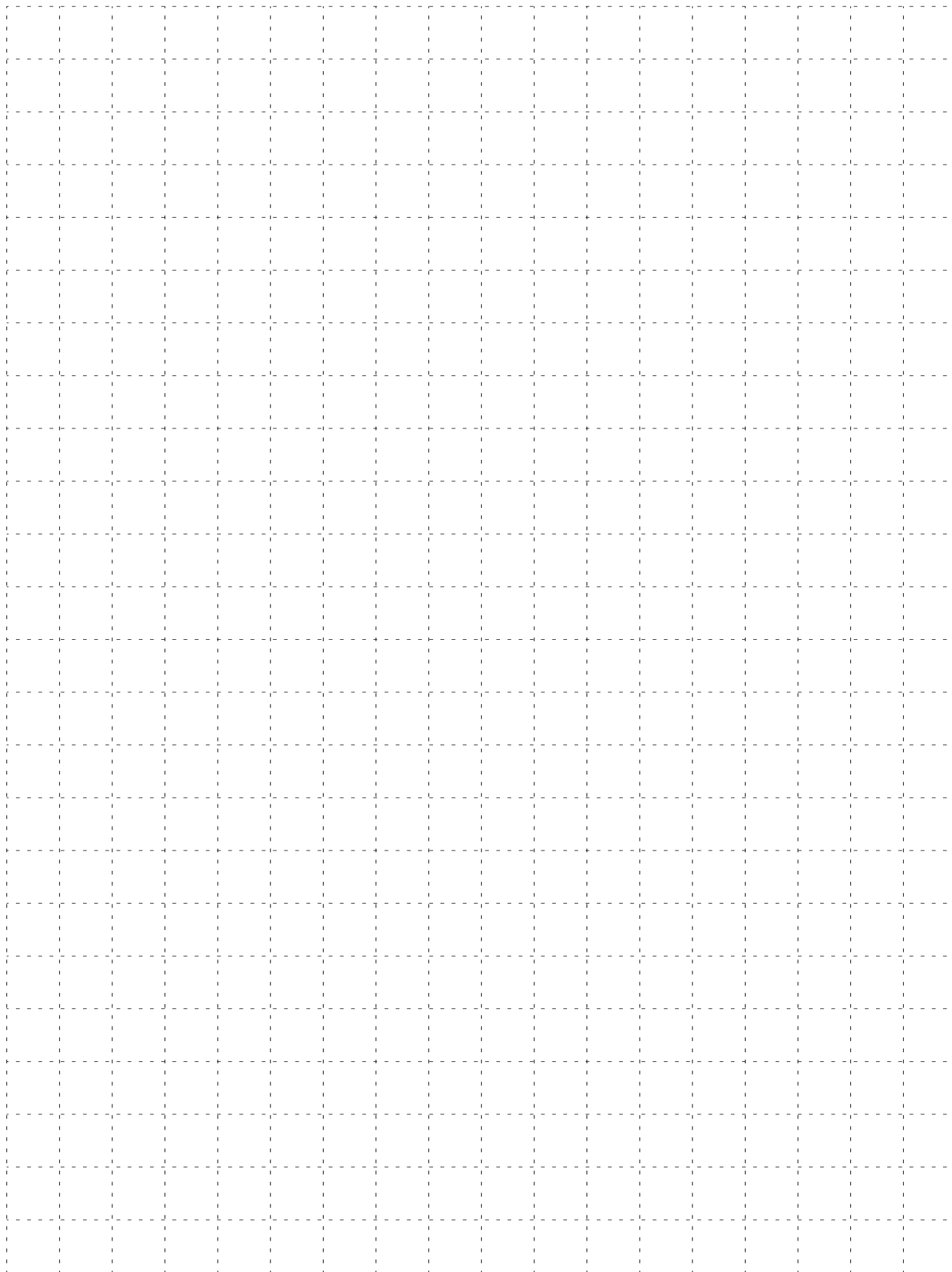
## Using the CX-Programmer to Display Current Consumption and Width

CPU Rack and Expansion Rack current consumption and width can be displayed by selecting Current Consumption and Width from the Options Menu in the CS/CJ/CP Table Window. (The width can be displayed for the CJ/CP Series only.) If the capacity of the Power Supply Unit is exceeded, it will be displayed in red characters. For details, refer to the *CX-Programmer Operation Manual* (Cat. No. W446).

Example:



## MEMO



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# Ordering Information

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## International Standards

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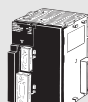
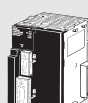
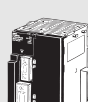

- The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Contact your OMRON representative for further details and applicable conditions for these standards.
- **Low Voltage Directive**  
Applicable Standard: EN61131-2  
VDC must satisfy the appropriate safety requirements. With PLCs, this applies to Power Supply Units and I/O Units that operate in these voltage ranges.  
These Units have been designed to conform to EN61131-2, which is the applicable standard for PLCs.
- **EC Directives**  
The EC Directives applicable to PLCs include the EMC Directives and the Low Voltage Directive. OMRON complies with these directives as described below.
- **EMC Directives**  
Applicable Standards  
EMI: EN61000-6-4, EN61131-2  
EMS: EN61000-6-2, EN61131-2  
PLCs are electrical devices that are incorporated in machines and manufacturing installations. OMRON PLCs conform to the related EMC standards so that the devices and machines into which they are built can more easily conform to EMC standards. The actual PLCs have been checked for conformity to EMC standards. Whether these standards are satisfied for the actual system, however, must be checked by the customer.  
EMC-related performance will vary depending on the configuration, wiring, and other conditions of the equipment or control panel in which the PLC is installed. The customer must, therefore, perform final checks to confirm that the overall machine or device conforms to EMC standards.

# Ordering Information

## Basic Configuration Units

### CPU Units

#### ■ CJ1 CPU Units

Product name		Specifications				Current consumption (A)		Model	Standards
		I/O capacity/ Mountable Units (Expansion Racks)	Program capacity	Data memory capacity	LD instruction execution time	5 V	24 V		
<b>CJ1-H-R CPU Units</b> 		2,560 points/ 40 Units (3 Expansion Racks max.)	250K steps	448K words (DM: 32K words, EM: 32K words × 13 banks)	0.016 μs	0.99 (See note 1.)	---	CJ1H-CPU67H-R	UC1, N, L, CE
			120K steps	256K words (DM: 32K words, EM: 32K words × 7 banks)		0.99 (See note 1.)	---	CJ1H-CPU66H-R	
			60K steps	128K words (DM: 32K words, EM: 32K words × 3 banks)		0.99 (See note 1.)	---	CJ1H-CPU65H-R	
			30K steps	64K words (DM: 32K words, EM: 32K words × 1 bank)		0.99 (See note 1.)	---	CJ1H-CPU64H-R	
<b>CJ1H-H CPU Units</b> 		2,560 points/ 40 Units (3 Expansion Racks max.)	250K steps	448K words (DM: 32K words, EM: 32K words × 13 banks)	0.02 μs	0.99 (See note 1.)	---	CJ1H-CPU67H	UC1, N, L, CE
			120K steps	256K words (DM: 32K words, EM: 32K words × 7 banks)		0.99 (See note 1.)	---	CJ1H-CPU66H	
			60K steps	128K words (DM: 32K words, EM: 32K words × 3 banks)		0.99 (See note 1.)	---	CJ1H-CPU65H	
<b>CJ1G-H CPU Units</b> 		1,280 points/ 40 Units (3 Expansion Racks max.)	60K steps	128K words (DM: 32K words, EM: 32K words × 3 banks)	0.04 μs	0.91 (See note 1.)	---	CJ1G-CPU45H	UC1, N, L, CE
			30K steps	64K words (DM: 32K words, EM: 32K words × 1 bank)		0.91 (See note 1.)	---	CJ1G-CPU44H	
		960 points/ 30 Units (2 Expansion Racks max.)	20K steps			0.91 (See note 1.)	---	CJ1G-CPU43H	
			10K steps			0.91 (See note 1.)	---	CJ1G-CPU42H	
<b>CJ1M CPU Units</b>	<b>Without built-in I/O</b> 	640 points/ 20 Units (1 Expansion Racks max.)	20K steps	32 K words (DM: 32K words, EM: None)	0.1 μs	0.58 (See note 1.)	---	CJ1M-CPU13	UC1, N, L, CE
		320 points/ 10 Units (No Expansion Rack)	10K steps			0.58 (See note 1.)	---	CJ1M-CPU12	
		160 points/ 10 Units (No Expansion Rack)	5K steps			0.58(See note 1.)	---	CJ1M-CPU11 (See note 2.)	


**Note 1.** Current consumptions include current for a Programming Console. Add 0.15 A per Adapter when using NT-AL001 RS-232C/RS-232A Adapters. Add 0.04 A per Adapter when using CJ1W-CIF11 RS-422A Adapters.

**2.** The CJ1M low-end models (CJ1M-CPU11(-ETN)/CPU21) have different specifications for the overhead processing time, pulse start time, number of subroutines, number of jumps, number of scheduled interrupts, and number of PWM outputs than the other CJ1M models (CJ1M-CPU12(-ETN)/CPU13(-ETN)/CPU22/CPU23).

For details, refer to the SYSMAC CJ-series Operation Manual (Cat. No. W474) and the SYSMAC CJ-series Built-in I/O Operation Manual (Cat. No. W395).



## ■ CJ1M CPU Units (with Built-in I/O)

Product name		Specifications					Current consumption (A)		Model	Standards
		I/O capacity/ Mountable Units (Expansion Racks)	Program capacity	Data memory capacity	LD instruc- tion execu- tion time	Built-in I/O	5 V	24 V		
CJ1M CPU Units	<b>Built-in I/O</b> (See note 2.) 	640 points/ 20 Units (1 Expansion Racks max.)	20K steps	32K words (DM: 32K words, EM: None)	0.1 μs	10 inputs and 6 outputs, 2 counter inputs, 2 pulse outputs	0.64 (See note 1.)	---	CJ1M-CPU23 (See note 3.)	UC1, N, L, CE
		320 points/ 10 Units (No Expansion Rack)	10K steps				0.64 (See note 1.)	---	CJ1M-CPU22 (See note 3.)	
		160 points/ 10 Units (No Expansion Rack)	5K steps				0.64 (See note 1.)	---	CJ1M-CPU21 (See notes 2 and 3.)	


**Note 1.** Current consumptions include current for a Programming Console. Add 0.15 A per Adapter when using NT-AL001 RS-232C/RS-232A Adapters. Add 0.04 A per Adapter when using CJ1W-CIF11 RS-422A Adapters.

**2.** The CJ1M low-end models (CJ1M-CPU11(-ETN)/CPU21) have different specifications for the overhead processing time, pulse start time, number of subroutines, number of jumps, number of scheduled interrupts, and number of PWM outputs than the other CJ1M models (CJ1M-CPU12(-ETN)/CPU13(-ETN)/CPU22/CPU23).

For details, refer to the SYSMAC CJ-series Operation Manual (Cat. No. W474) and the SYSMAC CJ-series Built-in I/O Operation Manual (Cat. No. W395).

**3.** The connector for built-in I/O in the CJ1M-CPU21/22/23 is not included. Purchase one of the connectors or connector cables, refer to connectors or connector cables on page 40.

## ■ CJ1M CPU Units (with Ethernet function)

Product name		Specifications					Current consumption (A)		Model	Standards
		I/O capacity/ Mountable Units (Expansion Racks)	Program capacity	Data memory capacity	LD instruc- tion execu- tion time	Ethernet function	5 V	24 V		
CJ1M CPU Units	<b>Ethernet function</b> 	640 points/ 20 Units (1 Expansion Racks max.)	20K steps	32K words (DM: 32K words, EM: None)	0.1 μs	YES (See note 1.)	0.95 (See note 2.)	---	CJ1M-CPU13-ETN	UC1, N, L, CE
		320 points/ 10 Units (No Expansion Rack)	10K steps				0.95 (See note 2.)	---	CJ1M-CPU12-ETN	
		160 points/ 10 Units (No Expansion Rack)	5K steps				0.95 (See note 2.)	---	CJ1M-CPU11-ETN (See notes 3.)	

**Note 1.** Ethernet function

The Ethernet functional element provides the main functions of the CJ1W-ETN21 Ethernet Unit.

Physical layer	Maximum number of nodes in FINS network	Communications service
100BASE-TX, 10BASE-T	254	<ul style="list-style-type: none"> <li>FINS communications service</li> <li>FTP server</li> <li>Automatically adjusted clock information.</li> <li>Web functions</li> </ul>

Socket services and sending/receiving mail are not supported.

**2.** Current consumptions include current for a Programming Console. Add 0.15 A per Adapter when using NT-AL001 RS-232C/RS-232A Adapters. Add 0.04 A per Adapter when using CJ1W-CIF11 RS-422A Adapters.

**3.** The CJ1M low-end models (CJ1M-CPU11(-ETN)/CPU21) have different specifications for the overhead processing time, number of subroutines, number of jumps, and number of scheduled interrupts than the other CJ1M models (CJ1M-CPU12(-ETN)/CPU13(-ETN)/CPU22/CPU23).

For details, refer to the SYSMAC CJ-series Operation Manual (Cat. No. W474).

## ■ CJ1G Loop-control CPU Units


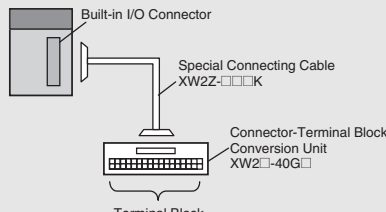


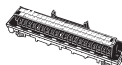

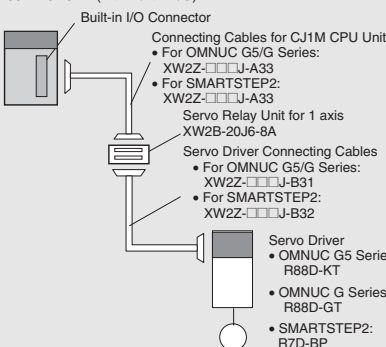

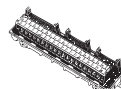










Product name	Specifications			Current consumption (A)		Model	Standards
	CPU Unit	Loop Controller		5 V	24 V		
CJ1G Loop- control CPU Units	Same as for CJ1G-CPU45H.	Number of function blocks: 300 blocks max.		1.06 (See note.)	---	CJ1G-CPU45P	UC1, CE
	Same as for CJ1G-CPU44H.			1.06 (See note.)	---	CJ1G-CPU45P-GTC	
	Same as for CJ1G-CPU43H.	Number of function blocks: 50 blocks max.		1.06 (See note.)	---	CJ1G-CPU44P	
	Same as for CJ1G-CPU42H.			1.06 (See note.)	---	CJ1G-CPU43P	
CJ1G Loop- control CPU Units	Same as for CJ1G-CPU42H.	Number of function blocks: 50 blocks max.		1.06 (See note.)	---	CJ1G-CPU42P	UC1, CE
	Same as for CJ1G-CPU42H.	Number of function blocks: 50 blocks max.		1.06 (See note.)	---	CJ1G-CPU42P	

**Note:** Current consumptions include current for a Programming Console. Add 0.15 A per Adapter when using NT-AL001 RS-232C/RS-232A Adapters. Add 0.04 A per Adapter when using CJ1W-CIF11 RS-422A Adapters.

# ● Connector Cables for Built-in I/O in CJ1M-CPU2□ CPU Units





The connector for built-in I/O in the CJ1M-CPU21/22/23 is not included.

Purchase one of the connectors or connector cables in the following table separately.

Product name		Specifications			Model	Standards	
<b>Applicable Connector</b> 		MIL Flat Cable Connectors (Pressure-fitted Connectors)			XG4M-4030-T	---	
<b>Normal Connection Method for Built-in I/O (When Connector-Terminal Block Conversion Unit is Used)</b> CJ1M-CPU2□ (with Built-in I/O) 	<b>Connector-Terminal Block Conversion Units</b>	Slim type (M3 screw terminals, 40-pin) 			XW2D-40G6	---	
		Through type (M3 screw terminals, 40-pin) 			XW2B-40G4		
		Through type (M3.5 screw terminals, 40-pin) 			XW2B-40G5		
	<b>Connecting Cable for Connector-Terminal Block Conversion Units</b>		Cable length: 1 m	XW2Z-100K			
			Cable length: 1.5 m	XW2Z-150K			
			Cable length: 2 m	XW2Z-200K			
			Cable length: 3 m	XW2Z-300K			
			Cable length: 5 m	XW2Z-500K			
	<b>Connection to Servo Driver with Built-in I/O</b> CJ1M-CPU2□ (with Built-in I/O)  <b>When two axes are used, two Connecting Cables are required at the Servo Driver for each Servo Relay Unit.</b>	<b>Servo Relay Units</b>	For 1 axis 			XW2B-20J6-8A	---
			For 2 axes 			XW2B-40J6-9A	
<b>Connecting Cable for Servo Relay Units</b>		OMNUC G5/G Series	Cable for CJ1M CPU Unit 	Cable length: 0.5 m	XW2Z-050J-A33		
				Cable length: 1 m	XW2Z-100J-A33		
			Servo Driver Connecting Cables 	Cable length: 1 m	XW2Z-100J-B31		
				Cable length: 2 m	XW2Z-200J-B31		
		SMARTSTEP2	Cable for CJ1M CPU Unit 	Cable length: 0.5 m	XW2Z-050J-A33		
				Cable length: 1 m	XW2Z-100J-A33		
			Servo Driver Connecting Cables 	Cable length: 1 m	XW2Z-100J-B32		
				Cable length: 2 m	XW2Z-200J-B32		
		SMARTSTEP Junior	Cable for CJ1M CPU Unit 	Cable length: 1 m	XW2Z-100J-A26		
			Servo Driver Connecting Cables 	Cable length: 1 m	XW2Z-100J-B17		
		SMARTSTEP A Series	Cable for CJ1M CPU Unit 	Cable length: 1 m	XW2Z-100J-A26		
			Servo Driver Connecting Cables 	Cable length: 1 m	XW2Z-100J-B5		
				Cable length: 2 m	XW2Z-200J-B5		
		OMNUC W Series	Cable for CJ1M CPU Unit 	Cable length: 0.5 m	XW2Z-050J-A27		
				Cable length: 1 m	XW2Z-100J-A27		
			Servo Driver Connecting Cables 	Cable length: 1 m	XW2Z-100J-B4		
				Cable length: 2 m	XW2Z-200J-B4		

## ■ Power Supply Units


One Power Supply Unit is required for each Rack.

Product name		Power supply voltage	Output capacity			24-VDC service power supply	Options		Model	Standards
			5-VDC output capacity	24-VDC output capacity	Total power consumption		RUN output	Maintenance forecast monitor		
AC Power Supply Unit		100 to 240 VAC	5 A	0.8 A	25 W	No	No	Yes	CJ1W-PA205C	UC1, N, L, CE
							Yes	No	CJ1W-PA205R	
			2.8 A	0.4 A	14 W		No	No	CJ1W-PA202	
DC Power Supply Unit		24 VDC	5A	0.8 A	25 W	No	No	No	CJ1W-PD025	UC1, CE
			2 A	0.4 A	19.6 W		No	No	CJ1W-PD022	

## Expansion Racks


Select the I/O Control Unit, I/O Interface Unit, Expansion Connecting Cable, and CJ-series Power Supply Unit.

### ■ CJ-series I/O Control Unit (Mounted on CPU Rack when Connecting Expansion Racks)

Product name	Specifications	Current consumption (A)		Model	Standards
		5 V	24 V		
CJ-series I/O Control Unit 	Mount one I/O Control Unit on the CJ-series CPU Rack when connecting one or more CJ-series Expansion Racks. Connecting Cable: CS1W-CN□□3 Expansion Connecting Cable Connected Unit: CJ1W-II101 I/O Interface Unit Mount to the right of the CPU Unit.	0.02	---	CJ1W-IC101	UC1, N, L, CE


**Note:** Mounting the I/O Control Unit in any other location may cause faulty operation.

### ■ CJ-series I/O Interface Unit (Mounted on Expansion Rack)

Product Name	Specifications	Current consumption (A)		Model	Standards
		5 V	24 V		
CJ-series I/O Interface Unit 	One I/O Interface Unit is required on each Expansion Rack. Connecting Cable: CS1W-CN□□3 Expansion Connecting Cable Mount to the right of the Power Supply Unit.	0.13	---	CJ1W-II101	UC1, N, L, CE

**Note:** Mounting the I/O Interface Unit in any other location may cause faulty operation.

## I/O Connecting Cables

Product name	Specifications		Model	Standards
<b>I/O Connecting Cable</b> 	<ul style="list-style-type: none"> <li>Connects an I/O Control Unit on CJ-series CPU Rack to an I/O Interface Unit on a CJ-series Expansion Rack.</li> <li>or</li> <li>Connects an I/O Interface Unit on CJ-series Expansion Rack to an I/O Interface Unit on another CJ-series Expansion Rack.</li> </ul>	Cable length: 0.3 m	CS1W-CN313	N, L, CE
		Cable length: 0.7 m	CS1W-CN713	
		Cable length: 2 m	CS1W-CN223	
		Cable length: 3 m	CS1W-CN323	
		Cable length: 5 m	CS1W-CN523	
		Cable length: 10 m	CS1W-CN133	
		Cable length: 12 m	CS1W-CN133-B2	

## Programming Devices

### Support Software

Product name	Specifications	Number of licenses	Media	Model	Standards
<b>FA Integrated Tool Package CX-One Ver. 4.□</b>	The CX-One is a comprehensive software package that integrates Support Software for OMRON PLCs and components. CX-One runs on the following OS. Windows 2000 (Service Pack 3 or higher), XP, Vista, or 7 <b>Note:</b> Except for 64-bit version.  CX-One Version 4.□ includes CX-Programmer Ver.9.□ and CX-Simulator Ver. 1.□. For details, refer to the CX-One catalog (Cat. No. R134).	1 license	DVD	CXONE-AL01D-V4	---
		3 licenses		CXONE-AL03D-V4	
		10 licenses		CXONE-AL10D-V4	
		30 licenses		CXONE-AL30D-V4	
		50 licenses		CXONE-AL50D-V4	

**Note:** The CX-One is also available on CD (CXONE-AL□□C-V4).  
Site licenses are available for users who will run CX-One on multiple computers. Ask your OMRON sales representative for details.

## Support Software in CX-One Version 4.□



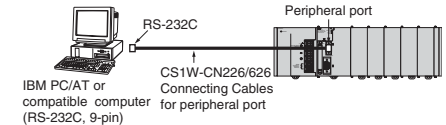


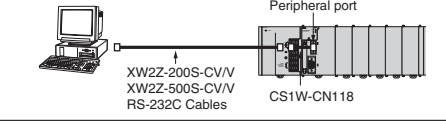
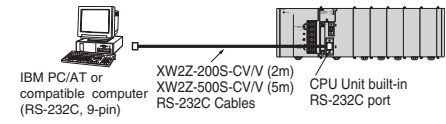
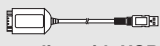
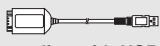
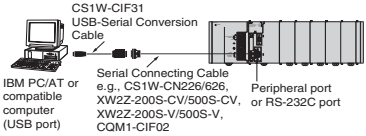
The following tables lists the Support Software that can be installed from CX-One

Support Software in CX-One	Outline
<b>CX-Programmer</b> Ver.9.□	Application software to create and debug programs for SYSMAC CS/CJ/CP/NSJ-series, C-series, and CM1/C-series CPU Units. Data can be created and monitored for high-speed-type Position Control Units and Position Control Units with EtherCAT interface.
<b>CX-Integrator</b> Ver.2.□	Application software to build and set up FA networks, such as Controller Link, DeviceNet, CompoNet, CompoWay, and Ethernet networks. The Routing Table Component and Data Link Component can be started from here. DeviceNet Configuration functionality is also included.
<b>Switch Box Utility</b> Ver.1.□	Utility software that helps you to debug PLCs. It helps you to monitor the I/O status and to monitor/change present values within the PLC you specify.
<b>CX-Protocol</b> Ver.1.□	Application software to create protocols (communications sequences) between SYSMAC CS/CJ/CP/NSJ-series or C200HX/HG/HE Serial Communications Boards/Units and general-purpose external devices.
<b>CX-Simulator</b> Ver.1.□	Application software to simulate SYSMAC CS/CJ/CP/NSJ-series CPU Unit operation on the computer to debug PLC programs without a CPU Unit.
<b>CX-Position</b> Ver.2.□	Application software to create and monitor data for SYSMAC CS/CJ-series Position Control Units (except for high-speed type).
<b>CX-Motion-NCF</b> Ver.1.□	Application software to create and monitor data for SYSMAC CS/CJ-series Position Control Units with MECHATROLINK-II interface (MC□71).
<b>CX-Motion-MCH</b> Ver.2.□	Application software to create data and motion programs and to monitor data for SYSMAC CS/CJ-series Motion Control Units with MECHATROLINK-II interface (MCH71).
<b>CX-Motion</b> Ver.2.□	Application software to create data for SYSMAC CS/CJ-series, C200HX/HG/HE, and CM1/C-series Motion Control Units, and to create and monitor motion control programs.
<b>CX-Drive</b> Ver.2.□	Application software to set and control data for Inverters and Servos.
<b>CX-Process Tool</b> Ver.5.□	Application software to create and debug function block programs for SYSMAC CS/CJ-series Loop Controllers (Loop Control Units/Boards, Process Control CPU Units, and Loop Control CPU Units).
<b>Faceplate Auto-Builder for NS</b> Ver.3.□	Application software that automatically outputs screen data as project files for NS-series PTs from tag information in function block programs created with the CX-Process Tool.
<b>CX-Designer</b> Ver.3.□	Application software to create screen data for NS-series PTs.
<b>NV-Designer</b> Ver.1.□	Application software to create screen data for NS-series small PTs.
<b>CX-Configurator FDT</b> Ver.1.□	Application software for setting various units by installing its DTM module.
<b>CX-Thermo</b> Ver.4.□	Application software to set and control parameters in components such as Temperature Control Units.
<b>CX-FLnet</b> Ver.1.□	Application software for system setting and monitoring of SYSMAC CS/CJ-series FI-net Units.
<b>Network Configurator</b> Ver.3.□	Application software to set up tag data links for CJ2 (Built-in EtherNet/IP) CPU Units and EtherNet/IP Units.
<b>CX-Server</b> Ver.4.□	Middleware necessary for CX-One applications to communicate with OMRON components, such as PLCs, Display Devices, and Temperature Control Units.
<b>PLC Tools</b> (Installed automatically.)	A group of components used with CX-One applications, such as the CX-Programmer and CX-Integrator. Includes the following: I/O tables, PLC memory, PLC Setup, Data Tracing/Time Chart Monitoring, PLC Error Logs, File Memory, PLC clock, Routing Tables, and Data Link Tables.

**Note:** Approx. 2.8 GB or more available space is required to install the complete CX-One package.



■ Cables for Connecting to Support Software in the CX-One (e.g., the CX-Programmer)


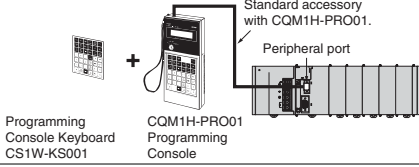
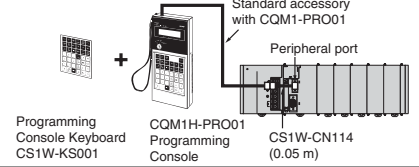
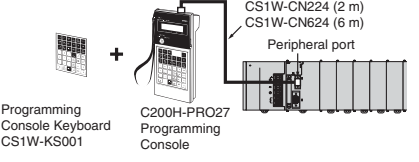


Product Name		Specifications				Model	Standards
		Applicable computers	Connection configuration	Cable length	Remarks		
<b>Programming Device Connecting Cables for Peripheral Port</b> 		Connects IBM PC/AT or compatible computers, D-Sub 9-pin	IBM PC/AT or compatible computer + CS1W-CN226/626 + CPU Unit peripheral port 	2 m	Used for Peripheral Bus or Host Link.	CS1W-CN226	CE
			IBM PC/AT or compatible computer (RS-232C, 9-pin) CS1W-CN226/626 Connecting Cables for peripheral port Peripheral port	6 m		CS1W-CN626	
<b>Programming Device Connecting Cables for RS-232C Port</b> 		Connects IBM PC/AT or compatible computers, D-Sub 9-pin	The following connection method can be used when connecting to an IBM PC/AT or compatible computer via RS-232C cable: IBM PC/AT or compatible computer + XW2Z-200S-CV/V or XW2Z-500S-CV/V + CS1W-CN118 + CPU Unit peripheral port 	0.1 m	Used for connecting XW2Z-200S-CV/V or XW2Z-500S-CV/V RS-232C Cable to the peripheral port.	CS1W-CN118	CE
			IBM PC/AT or compatible computer + XW2Z-200S-CV/V or XW2Z-500S-CV/V + RS-232C port of CPU Unit or Serial Communications Board or Unit 	2 m	Used for Peripheral Bus or Host Link. Anti-static connectors	XW2Z-200S-CV	---
				5 m		XW2Z-500S-CV	
				2 m	Used for Host Link only. Peripheral Bus not supported.	XW2Z-200S-V	
				5 m		XW2Z-500S-V	
<b>USB-Serial Conversion Cable and PC driver (on a CD-ROM disk)</b>  <b>Complies with USB Specification 1.1.</b>		IBM PC/AT or compatible computer (USB port)	IBM PC/AT or compatible computer + CS1W-CIF31 + CS1W-CN226/626 + CPU Unit peripheral port 	0.5 m	Used for Peripheral Bus or Host Link.	CS1W-CIF31	N
			IBM PC/AT or compatible computer + CS1W-CIF31 + XW2Z-200S-CV/500S-CV + CS1W-CN118 + CPU Unit peripheral port IBM PC/AT or compatible computer + CS1W-CIF31 + XW2Z-200S-V/500S + CS1W-CN118 + CPU Unit peripheral port IBM PC/AT or compatible computer + CS1W-CIF31 + XW2Z-200S-CV/500S-CV + RS-232C port of CPU Unit or Serial Communications Unit IBM PC/AT or compatible computer + CS1W-CIF31 + XW2Z-200S-V/500S-V + RS-232C port of CPU Unit or Serial Communications Unit		Used for Peripheral Bus or Host Link. Used for Host Link only. Peripheral Bus not supported. Used for Peripheral Bus or Host Link. Used for Host Link only. Peripheral Bus not supported.		

<Note>


There are two serial communications modes for connecting Support Software in the CX-One (e.g., the CX-Programmer) to the CJ Series.




Serial communications mode	Features
Peripheral Bus	High-speed communications are enabled in the Peripheral Bus Mode, so normally connect with this serial communications mode when using Support Software in the CX-One, such as the CX-Programmer <ul style="list-style-type: none"> <li>Supported for 1:1 connection only.</li> <li>The baud rate at the Support Software is automatically recognized when the connection is made.</li> </ul>
Host Link (SYSWAY)	Host Link (SYSWAY) is generally the protocol for communications with a host computer. Either a 1:1 or 1:N connection can be used. <ul style="list-style-type: none"> <li>Slower than the peripheral bus.</li> <li>Connections is possible via a modem or optical adapter, long-distance connection is possible using RS-422A/485, and 1:N connections are possible.</li> </ul>


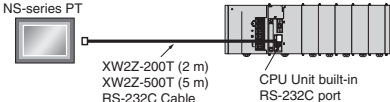
■ Programming Consoles

Product name	Specifications	Cable model (Purchased separately.)	Connection configuration	Model	Standards
<b>Programming Consoles</b> 	Connects to peripheral port on CPU Unit only. (No connection is required at the RS-232C port.) An English Keyboard Sheet (CS1W-KS001-E) is required.	Not required. (Cable is included.)		QCM1H-PRO01-E	U, C, N, CE
		CS1W-CN114: 0.05 m		QCM1-PRO01-E	
		CS1W-CN224: 2 m CS1W-CN624: 6 m		C200H-PRO27-E	
<b>Programming Console Key Sheet</b>	For QCM1H-PRO01-E, QCM1-PRO01-E, and C200H-PRO27-E.			CS1W-KS001-E	CE
<b>Pro-gram-ming Con-sole Con-necting Cables</b>  	Connects the QCM1-PRO01-E Programming Console. (Length: 0.05 m)			CS1W-CN114	
	Connects the C200H-PRO27-E Programming Console. (Length: 2 m)			CS1W-CN224	
	Connects the C200H-PRO27-E Programming Console. (Length: 6 m)			CS1W-CN624	

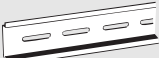

## Optional Products and Maintenance Products

Product name	Specifications	Model	Standards
<b>Memory Cards</b> 	Flash memory, 128 MB	HMC-EF183	N, L, CE
	Memory Card Adapter (for computer PCMCIA slot)	HMC-AP001	CE

Product name	Specifications	Model	Standards
<b>Battery Set</b> 	Battery for CJ1G/H-CPU□□H-R/H/P CPU Unit maintenance	CPM2A-BAT01	L, CE
	Battery for CJ1M-CPU□□CPU Unit maintenance	CJ1W-BAT01	CE
<b>End Cover</b> 	Mounted to the right-hand side of CJ-series CPU Racks or Expansion Racks.	CJ1W-TER01	UC1, N, L, CE
<b>RS-422A Adapter</b> 	Converts RS-232C to RS-422A/RS-485. (Application example: With a CJ1M CPU Unit, the Adapter is used for Serial PLC Link at the built-in RS-232C port of the CPU Unit.)	CJ1W-CIF11	UC1, N, L, CE



Product name	Specifications		Model	Standards
	Connection configuration	Cable length		
<b>NS-series PT Connecting Cables</b> 	Cable for connecting between an NS-series PT and the RS-232C port on the CPU Unit or Serial Communications Board 	2 m	XW2Z-200T	---
		5 m	XW2Z-500T	
	Cable for connecting between an NS-series PT and the peripheral port on the CPU Unit	2 m	XW2Z-200T-2	
		5 m	XW2Z-500T-2	

## DIN Track Accessories

Product name	Specifications	Model	Standards
<b>DIN Track</b> 	Length: 0.5 m; Height: 7.3 mm	PFP-50N	---
	Length: 1 m; Height: 7.3 mm	PFP-100N	
	Length: 1 m; Height: 16 mm	PFP-100N2	
<b>End Plate</b> 	There are 2 stoppers provided with CPU Units and I/O Interface Units as standard accessories to secure the Units on the DIN Track.	PFP-M	






## Basic I/O Units

### ■ Input Units

Unit classification	Product name	Specifications					Current consumption (A)		Model	Standards
		I/O points	Input voltage and current	Commons	External connection	No. of words allocated	5 V	24 V		
CJ1 Basic I/O Units	<b>DC Input Units</b> 	8 inputs	12 to 24 VDC, 10 mA	Independent contacts	Removable terminal block	1 word	0.08	---	CJ1W-ID201	UC1, N, L, CE
		16 inputs	24 VDC, 7 mA	16 points, 1 common	Removable terminal block	1 word	0.08	---	CJ1W-ID211	
		16 inputs <i>High-speed type</i>	24 VDC, 7 mA	16 points, 1 common	Removable terminal block	1 word	0.13	---	CJ1W-ID212	
		32 inputs	24 VDC, 4.1 mA	16 points, 1 common	Fujitsu connector	2 words	0.09	---	CJ1W-ID231 (See note.)	
		32 inputs	24 VDC, 4.1 mA	16 points, 1 common	MIL connector	2 words	0.09	---	CJ1W-ID232 (See note.)	
		32 inputs <i>High-speed type</i>	24 VDC, 4.1 mA	16 points, 1 common	MIL connector	2 words	0.20	---	CJ1W-ID233 (See note.)	
		64 inputs	24 VDC, 4.1 mA	16 points, 1 common	Fujitsu connector	4 words	0.09	---	CJ1W-ID261 (See note.)	
		64 inputs	24 VDC, 4.1 mA	16 points, 1 common	MIL connector	4 words	0.09	---	CJ1W-ID262 (See note.)	
	<b>AC Input Units</b> 	8 inputs	200 to 24 VAC, 10 mA (200 V, 50 Hz)	8 points, 1 common	Removable Terminal Block	1 words	0.08	---	CJ1W-IA201	
		16 inputs	100 to 120 VAC, 7 mA (100 V, 50 Hz)	16 points, 1 common	Removable Terminal Block	1 words	0.09	---	CJ1W-IA111	

**Note:** Connectors are not provided with these connector models. Either purchase one of the following 40-pin Connectors, or use an OMRON XW2□ Connector-Terminal Block Conversion Unit or a G7□ I/O Relay Terminal.



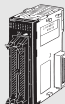
## ■ Output Units

Unit classification	Product name	Specifications					No. of words allocated	Current consumption (A)		Model	Standards
		Output type	I/O points	Maximum switching capacity	Commons	External connection		5 V	24 V		
CJ1 Basic I/O Units	Relay Contact Output Units 	---	8 outputs	250 VAC/24 VDC, 2 A	Independent contacts	Removable terminal block	1 words	0.09	0.048 max.	CJ1W-OC201	UC1, N, L, CE
		---	16 outputs	250 VAC/24 VDC, 2 A	16 points, 1 common	Removable terminal block	1 words	0.11	0.096 max.	CJ1W-OC211	
	Triac Output Unit 	---	8 outputs	250 VAC, 0.6 A	8 points, 1 common	Removable terminal block	1 words	0.22	---	CJ1W-OA201	
	Transistor Output Units   	Sinking	8 outputs	12 to 24 VDC, 2 A	4 points, 1 common	Removable terminal block	1 words	0.09	---	CJ1W-OD201	
			8 outputs	12 to 24 VDC, 0.5 A	8 points, 1 common	Removable terminal block	1 words	0.10	---	CJ1W-OD203	
			16 outputs	12 to 24 VDC, 0.5 A	16 points, 1 common	Removable terminal block	1 words	0.10	---	CJ1W-OD211	
			16 outputs <small>High-speed type</small>	24 VDC, 0.5 A	16 points, 1 common	Removable terminal block	1 words	0.15	---	CJ1W-OD213	
			32 outputs	12 to 24 VDC, 0.5 A	16 points, 1 common	Fujitsu connector	2 words	0.14	---	CJ1W-OD231 (See note.)	
			32 outputs	12 to 24 VDC, 0.5 A	16 points, 1 common	MIL connector	2 words	0.14	---	CJ1W-OD233 (See note.)	
			32 outputs <small>High-speed type</small>	24 VDC, 0.5 A	16 points, 1 common	MIL connector	2 words	0.22	---	CJ1W-OD234 (See note.)	
			64 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common	Fujitsu connector	4 words	0.17	---	CJ1W-OD261 (See note.)	
			64 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common	MIL connector	4 words	0.17	---	CJ1W-OD263 (See note.)	
		Sourcing	8 outputs	24 VDC, 2 A Short-circuit protection	4 points, 1 common	Removable terminal block	1 words	0.11	---	CJ1W-OD202	
			8 outputs	24 VDC, 0.5 A Short-circuit protection	8 points, 1 common	Removable terminal block	1 words	0.10	---	CJ1W-OD204	
			16 outputs	24 VDC, 0.5 A Short-circuit protection	16 points, 1 common	Removable terminal block	1 words	0.10	---	CJ1W-OD212	
			32 outputs	24 VDC, 0.5 A Short-circuit protection	16 points, 1 common	MIL connector	2 words	0.15	---	CJ1W-OD232 (See note.)	
			64 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common	MIL connector	4 words	0.17	---	CJ1W-OD262 (See note.)	

**Note:** Connectors are not provided with these connector models. Either purchase one of the following 40-pin Connectors, or use an OMRON XW2□ Connector-Terminal Block Conversion Unit or a G7□ I/O Relay Terminal.



■ I/O Units

Unit classification	Product name	Specifications						Current consumption (A)		Model	Standards
		Output type	I/O points	Input voltage, Input current	Commons	External connection	No. of words allocated	5 V	24 V		
				Maximum switching capacity							
CJ1 Basic I/O Units	DC Input/Transistor Output Units  	Sinking	16 inputs	24 VDC, 7 mA	16 points, 1 common	Fujitsu connector	2 words	0.13	---	CJ1W-MD231 (See note 2.)	UC1, N, CE
			16 outputs	250 VAC/24 VDC, 0.5 A	16 points, 1 common						
		Sinking	16 inputs	24 VDC, 7 mA	16 points, 1 common	MIL connector	2 words	0.13	---	CJ1W-MD233 (See note 2.)	UC1, N, CE
			16 outputs	12 to 24 VDC, 0.5 A	16 points, 1 common						
		Sinking	32 inputs	24 VDC, 4.1 mA	16 points, 1 common	Fujitsu connector	4 words	0.14	---	CJ1W-MD261 (See note 1.)	
			32 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common						
		Sinking	32 inputs	24 VDC, 4.1 mA	16 points, 1 common	MIL connector	4 words	0.14	---	CJ1W-MD263 (See note 1.)	
			32 outputs	12 to 24 VDC, 0.3 A	16 points, 1 common						
		Sourcing	16 inputs	24 VDC, 7 mA	16 points, 1 common	MIL connector	2 words	0.13	---	CJ1W-MD232 (See note 2.)	UC1, N, L, CE
			16 outputs	24 VDC, 0.5 A Short-circuit protection	16 points, 1 common						
	TTL I/O Units 	---	32 inputs	5 VDC, 35 mA	16 points, 1 common	MIL connector	4 words	0.19	---	CJ1W-MD563 (See note 1.)	UC1, N, CE
			32 outputs	5 VDC, 35 mA	16 points, 1 common						

**Note 1.** Connectors are not provided with these connector models. Either purchase one of the following 40-pin Connectors, or use an OMRON XW2□ Connector-Terminal Block Conversion Unit or a G7□ I/O Relay Terminal.

**Note 2.** Connectors are not provided with these connector models. Either purchase one of the following 20-pin or 24-pin Connectors, or use an OMRON XW2□ Connector-Terminal Block Conversion Unit or a G7□ I/O Relay Terminal.

● Applicable Connectors


Fujitsu Connectors for 32-input, 32-output, 64-input, 64-output, 32-input/32-output, and 16-input/16-output Units

Name	Connection	Part name	Applicable Units	Model	Standards
40-pin Connectors	Soldered	FCN-361J040-AU Connector FCN-360C040-J2 Connector Cover	Fujitsu Connectors: CJ1W-ID231(32 inputs): 1 per Unit CJ1W-ID261 (64 inputs) 2 per Unit CJ1W-OD231 (32 outputs):1 per Unit CJ1W-OD261 (64 outputs): 2 per Unit CJ1W-MD261 (32 inputs, 32 outputs): 2 per Unit	C500-CE404	---
	Crimped	FCN-363J040 Housing FCN-363J-AU Contactor FCN-360C040-J2 Connector Cover		C500-CE405	
	Pressure welded	FCN-367J040-AU/F		C500-CE403	
24-pin Connectors	Soldered	FCN-361J024-AU Connector FCN-360C024-J2 Connector Cover	Fujitsu Connectors: CJ1W-MD231 (16 inputs, 16 outputs): 2 per Unit	C500-CE241	
	Crimped	FCN-363J024 Housing FCN-363J-AU Contactor FCN-360C024-J2 Connector Cover		C500-CE242	
	Pressure welded	FCN-367J024-AU/F		C500-CE243	

MIL Connectors for 32-input, 32-output, 64-input, 64-output, 32-input/32-output, and 16-input/16-output Units

Name	Connection	Part name	Applicable Units	Model	Standards
40-pin Connectors	Pressure welded	FRC5-AO40-3TOS	MIL Connectors: CJ1W-ID232 (32 inputs): 1 per Unit CJ1W-OD232/233 (32 outputs): 1 per Unit CJ1W-ID262 (64 inputs): 2 per Unit CJ1W-OD262/263 (64 outputs): 2 per Unit CJ1W-MD263/563 (32 inputs, 32 outputs): 2 per Unit	XG4M-4030-T	---
20-pin Connectors	Pressure welded	FRC5-AO20-3TOS	MIL Connectors: CJ1W-MD232/233 (16 inputs, 16 outputs): 2 per Unit	XG4M-2030-T	

## ■ Interrupt Input Units

Unit classification	Product name	Specifications						No. of words allocated	Current consumption (A)		Model	Standards
		I/O points	Input voltage current	Commons	Input pulse width conditions	Max. Units mountable per Unit	External connection		5 V	24 V		
CJ1 Basic I/O Units	Interrupt Input Unit 	16 inputs	24 VDC, 7 mA	16 points, 1 common	ON time: 0.05 ms max. OFF time: 0.5 ms max.	2	Removable terminal block	1 word	0.08	---	CJ1W-INT01	UC1, N, L, CE

**Note 1.** Can be used only on CPU Racks, and not on Expansion Racks.


**2.** The locations where the Units can be mounted depend on the CPU Rack and the CPU Unit model.

CJ2H: From the slot next to the CPU Unit until the four slot.

CJ1G, CJ1H: From the slot next to the CPU Unit until the fifth slot.

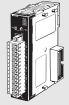
CJ1M: From the slot next to the CPU Unit until the third slot.

## ■ Quick-response Input Units

Unit classification	Product name	Specifications					No. of words allocated	Current consumption (A)		Model	Standards
		I/O points	Input voltage, Input current	Commons	Input pulse width conditions	External connection		5 V	24 V		
CJ1 Basic I/O Units	High-speed Input Unit 	16 inputs	24 VDC, 7 mA	16 points, 1 common	ON time: 0.05 ms max. OFF time: 0.5 ms max.	Removable terminal block	1 word	0.08	---	CJ1W-IDP01	UC1, N, L, CE

**Note:** There are no restrictions on the mounting position or number of Units.


## ■ B7A Interface Units

Unit classification	Product name	Specifications				No. of words allocated	Current consumption (A)		Model	Standards
		I/O points	Send delay time	Output status when error occurs	External connection		5 V	24 V		
CJ1 Basic I/O Units	B7A Interface Units 	64 inputs	Switchable between the following: Standard: 19.2 ms typ. High-speed: 3 ms typ.	Hold	Removable terminal block	4 words	0.07	---	CJ1W-B7A14	UC1, CE
		64 outputs		---			0.07	---	CJ1W-B7A04	
		32 inputs/outputs		Hold (inputs only)			0.07	---	CJ1W-B7A22	

## Special I/O Units and CPU Bus Units

### ■ Process I/O Units


#### ● Isolated-type Units with Universal Inputs

Unit classification	Product name	Input points	Signal range selection	Signal range	Conversion speed (resolution)	Accuracy (at ambient temperature of 25°C)	External connection	No. of unit numbers allocated	Current consumption (A)		Model	Standards
									5 V	24 V		
CJ1 Special I/O Units	Process Input Units (Isolated-type Units with Universal Inputs) 	4 inputs	Set separately for each input	Universal inputs: Pt100 (3-wire), JPt100 (3-wire), Pt1000 (3-wire), Pt100 (4-wire), K, J, T, E, L, U, N, R, S, B, WRe5-26, PL II, 4 to 20 mA, 0 to 20 mA, 1 to 5 V, 0 to 1.25 V, 0 to 5 V, 0 to 10 V, ±100 mV selectable range, -1.25 to 1.25 V, -5 to 5 V, -10 to 10 V, ±10 V selectable range, potentiometer	Resolution (conversion speed): 1/256,000 (conversion cycle: 60 ms/ 4 inputs) 1/64,000 (conversion cycle: 10 ms/ 4 inputs) 1/16,000 (conversion cycle: 5 ms/ 4 inputs)	Standard accuracy: ±0.05% of F.S.	Removable terminal block	1	0.30	---	CJ1W-PH41U (See note 1.)	UC1, CE
		4 inputs	Set separately for each input	Universal inputs: Pt100, JPt100, Pt1000, K, J, T, L, R, S, B, 4 to 20 mA, 0 to 20 mA, 1 to 5 V, 0 to 5 V, 0 to 10 V	Conversion speed: 250 ms/ 4 inputs	Accuracy: Platinum resistance thermometer input: (±0.3% of PV or ±0.8°C, whichever is larger) ±1 digit max. Thermocouple input: (±0.3% of PV or ±1.5°C, whichever is larger) ±1 digit max. (See note 2.) Voltage or current input: ±0.3% of F.S. ±1 digit max.			0.32	---	CJ1W-AD04U	UC1, L, CE

**Note 1.** When using the CJ1W-PH41U, do not mount a Relay Output Unit in the same CPU Rack or Expansion Rack.

2. L and -100°C or less for K and T are ±2°C±1 digit max., and 200°C or less for R and S is ±3°C±1 digit max. No accuracy is specified for 400°C or less for B.

#### ● Isolated-type Thermocouple Input Units

Unit classification	Product name	Input points	Signal range selection	Signal range	Conversion speed (resolution)	Accuracy (at ambient temperature of 25°C)	External connection	No. of unit numbers allocated	Current consumption (A)		Model	Standards
									5 V	24 V		
CJ1 Special I/O Units	Process Input Units (Isolated-type Thermocouple Input Units) 	2 inputs	Set separately for each input	Thermocouple: B, E, J, K, L, N, R, S, T, U, WRe5-26, PLII DC voltage: ±100 mV	Conversion speed: 10 ms/ 2 inputs, Resolution: 1/64,000	Standard accuracy: ±0.05% of F.S. (See note 1.)	Removable terminal block	1	0.18	0.06 (See note 2.)	CJ1W-PTS15	UC1, CE
		4 inputs		Thermocouple: R, S, K, J, T, L, B	Conversion speed: 250 ms/ 4 inputs	Accuracy: (±0.3% of PV or ±1°C, whichever is larger) ±1 digit max. (See note 3.)			0.25	---	CJ1W-PTS51	

**Note 1.** The accuracy depends on the sensors used and the measurement temperatures. For details, refer to the user's manual.

2. This is for an external power supply, and not for internal current consumption.

3. L and -100°C or less for K and T are ±2°C±1 digit max., and 200°C or less for R and S is ±3°C±1 digit max. No accuracy is specified for 400°C or less for B.

● Isolated-type Resistance Thermometer Input Units

Unit classification	Product name	Input points	Signal range selection	Signal range	Conversion speed (resolution)	Accuracy (at ambient temperature of 25°C)	External connection	No. of unit numbers allocated	Current consumption (A)		Model	Standards
									5 V	24 V		
CJ1 Special I/O Units	Process Analog Input Units (Isolated-type Resistance Thermometer Input Units)	2 inputs	Set separately for each input	Resistance thermometer: Pt100, JPt100, Pt50, Ni508.4	Conversion speed: 10 ms/2 inputs, Resolution: 1/64,000	Accuracy: $\pm 0.05\%$ of F.S. or $\pm 0.1^\circ\text{C}$ , whichever is larger.	Removable terminal block	1	0.18	0.07 (See note.)	CJ1W-PTS16	UC1, CE
		4 inputs	Common inputs	Resistance thermometer: Pt100, JPt100	Conversion speed: 250 ms/4 inputs	Accuracy: $\pm 0.3^\circ\text{C}$ of PV or $\pm 0.8^\circ\text{C}$ , whichever is larger, $\pm 1$ digit max.			0.25	---	CJ1W-PTS52	

Note: This is for an external power supply, and not for internal current consumption.

● Isolated-type DC Input Units

Unit classification	Product name	Input points	Signal range selection	Conversion speed (resolution)	Accuracy (at ambient temperature of 25°C)	External connection	No. of unit numbers allocated	Current consumption (A)		Model	Standards
								5 V	24 V		
CJ1 Special I/O Units	Isolated-type DC Input Units	2 inputs	DC voltage: 0 to 1.25 V, -1.25 to 1.25 V, 0 to 5 V, 1 to 5 V, -5 to 5 V, 0 to 10 V, -10 to 10 V, $\pm 10$ V selectable range  DC current: 0 to 20 mA, 4 to 20 mA	Conversion speed: 10 ms/2 inputs  Resolution: 1/64,000	Standard accuracy: $\pm 0.05\%$ of F.S.	Removable terminal block	1	0.18	0.09 (See note.)	CJ1W-PDC15	UC1, CE

Note: This is for an external power supply, and not for internal current consumption.



■ Analog I/O Units

● Analog Input Units

Unit type	Product name	Input points	Signal range selection	Signal range	Resolution	Conversion period	Accuracy (at ambient temperature of 25°C)	External connection	No. of unit numbers allocated	Current consumption (A)		Model	Standards
										5 V	24 V		
CJ1 Special I/O Units	Analog Input Unit <small>High-speed type</small>	4 inputs	Set separately for each input	1 to 5 V (1/10,000), 0 to 10 V (1/20,000), -5 to 5 V (1/20,000), -10 to 10 V (1/40,000), and 4 to 20 mA (1/10,000)		20 $\mu\text{s}$ /1 point, 25 $\mu\text{s}$ /2 points, 30 $\mu\text{s}$ /3 points, 35 $\mu\text{s}$ /4 points The Direct conversion is provided.	Voltage: $\pm 0.2\%$ of F.S. Current: $\pm 0.4\%$ of F.S.	Removable terminal block	1	0.52	---	CJ1W-AD042	UC1, CE
	Analog Input Units	8 inputs		1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA	1/4,000 (Settable to 1/8,000) (See note 1.)	1 ms/point (250 $\mu\text{s}$ /point can also be set.) (See note 1.)	Voltage: $\pm 0.2\%$ of F.S. Current: $\pm 0.4\%$ of F.S. (See note 2.)			0.42	---	CJ1W-AD081-V1	UC1, N, L, CE
		4 inputs										CJ1W-AD041-V1	


Note 1. The resolution and conversion speed cannot be set independently. If the resolution is set to 1/4,000, then the conversion speed will be 1 ms/point.  
2. At  $23 \pm 2^\circ\text{C}$

● Analog Output Units

Unit type	Product name	Output points	Signal range selection	Signal range	Resolution	Conversion period	Accuracy (at ambient temperature of 25°C)	External connection	External power supply	No. of unit numbers allocated	Current consumption (A)		Model	Standards
											5 V	24 V		
CJ1 Special I/O Units	Analog Output Unit <div>High-speed type</div> 	4 outputs	Set separately for each output	1 to 5 V (1/10,000), 0 to 10 V (1/20,000), and −10 to 10 V (1/40,000)		20 μs/ 1 point, 25 μs/ 2 points, 30 μs/ 3 points, 35 μs/ 4 points The Direct conversion is provided.	±0.3% of F.S.	Removable terminal block	---	1	0.40	---	CJ1W-DA042V	UC1, CE
	Analog Output Units 	8 outputs		1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V	1/4,000 (Settable to 1/8,000) (See note 1.)	1 ms/point (Settable to 250 μs/ point) (See note 1.)	±0.3% of F.S.		24 VDC +10% −15% , 140 mA max.		0.14 (See note 2.)	CJ1W-DA08V	UC1, N, L, CE	
		8 outputs		4 to 20 mA					24 VDC +10% −15% , 170 mA max.		0.17 (See note 2.)	CJ1W-DA08C	UC1, N, CE	
		4 outputs		1 to 5 V, 0 to 5 V, 0 to 10 V, −10 to 10 V, 4 to 20 mA	1/4,000	1 ms/point	Voltage: ±0.3% of F.S. Current: ±0.5% of F.S.		24 VDC +10% −15% , 200 mA max.		0.2 (See note 2.)	CJ1W-DA041	UC1, N, L, CE	
		2 outputs							24 VDC +10% −15% , 140 mA max.		0.14 (See note 2.)	CJ1W-DA021		

**Note 1.** The resolution and conversion speed cannot be set independently. If the resolution is set to 1/4,000, the conversion speed will be 1 ms/point.  
**Note 2.** This is for an external power supply, and not for internal current consumption.


● Analog I/O Units

Unit classification	Product name	No. of points	Signal range selection	Signal range	Resolution (See note.)	Conversion period (See note.)	Accuracy (at ambient temperature of 25°C)	External connection	No. of unit numbers allocated	Current consumption (A)		Model	Standards
										5 V	24 V		
CJ1 Special I/O Units		4 inputs	Set separately for each input	1 to 5 V, 0 to 5 V, 0 to 10 V, -10 to 10 V, 4 to 20 mA	1/4,000 (Settable to 1/8,000)	1 ms/point (Settable to 500 µs/point max.)	Voltage input: ±0.2% of F.S. Current input: ±0.2% of F.S.	Removable terminal block	1	0.58	---	CJ1W-MAD42	UC1, N, L, CE
		2 outputs					Voltage output: ±0.3% of F.S. Current output: ±0.3% of F.S.						


**Note:** The resolution and conversion speed cannot be set independently. If the resolution is set to 1/4,000, then the conversion speed will be 1 ms/point.



## ■ Temperature Control Units

Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards
		No. of loops	Temperature sensor inputs	Control outputs		5 V	24 V		
CJ1 Special I/O Units	<b>Temperature Control Units</b> 	4 loops	Thermocouple input (R, S, K, J, T, B, L)	Open collector NPN outputs (pulses)	2	0.25	---	CJ1W-TC001	UC1, N, L, CE
		4 loops		Open collector PNP outputs (pulses)		0.25	---	CJ1W-TC002	
		2 loops, heater burnout detection function		Open collector NPN outputs (pulses)		0.25	---	CJ1W-TC003	
		2 loops, heater burnout detection function		Open collector PNP outputs (pulses)		0.25	---	CJ1W-TC004	
		4 loops	Platinum resistance thermometer input (JPt100, Pt100)	Open collector NPN outputs (pulses)		0.25	---	CJ1W-TC101	
		4 loops		Open collector PNP outputs (pulses)		0.25	---	CJ1W-TC102	
		2 loops, heater burnout detection function		Open collector NPN outputs (pulses)		0.25	---	CJ1W-TC103	
		2 loops, heater burnout detection function		Open collector PNP outputs (pulses)		0.25	---	CJ1W-TC104	

## ■ High-speed Counter Unit

Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Countable channels	Encoder A and B inputs, pulse input Z signals	Max. counting rate		5 V	24 V		
CJ1 Special I/O Units	<b>High-speed Counter Unit</b> 	2	Input voltage: 5 VDC, 12 V, or 24 V (5 V and 12 V are each for one axis only.)	50 kHz	4	0.28	---	CJ1W-CT021	UC1, N, L, CE
			RS-422 line driver	500 kHz					


■ Position Control Units

● Position Control Units (High-speed type)

Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards	
		Control output interface		No. of axes		5 V	24 V			
CJ1 Special I/O Units	Position Control Units <div>High-speed type</div>	Pulse-train open-collector output with Pulse Counter Function			2 axes	2	0.27	---	CJ1W-NC214	UC1, CE
					4 axes		0.31	---	CJ1W-NC414	
		Pulse-train line-driver output with Pulse Counter Function			2 axes	2	0.27	---	CJ1W-NC234	
					4 axes		0.31	---	CJ1W-NC434	
	Position Control Unit Cables	Open-collector output	For CJ1W-NC214/NC414	1 axis	Cable length: 1 m		XW2Z-100J-G13		---	
					Cable length: 3 m		XW2Z-300J-G13			
					Cable length: 1 m		XW2Z-100J-G16			
					Cable length: 3 m		XW2Z-300J-G16			
					Cable length: 1 m		XW2Z-100J-G14			
					Cable length: 3 m		XW2Z-300J-G14			
					Cable length: 1 m		XW2Z-100J-G15			
					Cable length: 3 m		XW2Z-300J-G15			
				2 axes	Cable length: 1 m		XW2Z-100J-G5			
					Cable length: 3 m		XW2Z-300J-G5			
					Cable length: 1 m		XW2Z-100J-G8			
					Cable length: 3 m		XW2Z-300J-G8			
					Cable length: 1 m		XW2Z-100J-G6			
					Cable length: 3 m		XW2Z-300J-G6			
					Cable length: 1 m		XW2Z-100J-G7			
					Cable length: 3 m		XW2Z-300J-G7			
		Line-driver output	For CJ1W-NC234/NC434	1 axis	Cable length: 1 m		XW2Z-100J-G9			
					Cable length: 5 m		XW2Z-500J-G9			
					Cable length: 10 m		XW2Z-10MJ-G9			
					Cable length: 1 m		XW2Z-100J-G12			
					Cable length: 5 m		XW2Z-500J-G12			
					Cable length: 10 m		XW2Z-10MJ-G12			
					Cable length: 1 m		XW2Z-100J-G10			
					Cable length: 5 m		XW2Z-500J-G10			
					Cable length: 10 m		XW2Z-10MJ-G10			
					Cable length: 1 m		XW2Z-100J-G11			
					Cable length: 5 m		XW2Z-500J-G11			
					Cable length: 10 m		XW2Z-10MJ-G11			


Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Control output interface		No. of axes		5 V	24 V		
CJ1 Special I/O Units	Position Control Unit Cables	Line-driver output	For CJ1W-NC234/NC434	2 axes		Cable length: 1 m		XW2Z-100J-G1	---
						Cable length: 5 m		XW2Z-500J-G1	
						Cable length: 10 m		XW2Z-10MJ-G1	
						Cable length: 1 m		XW2Z-100J-G4	
						Cable length: 5 m		XW2Z-500J-G4	
						Cable length: 10 m		XW2Z-10MJ-G4	
						Cable length: 1 m		XW2Z-100J-G2	
						Cable length: 5 m		XW2Z-500J-G2	
						Cable length: 10 m		XW2Z-10MJ-G2	
						Cable length: 1 m		XW2Z-100J-G3	
						Cable length: 5 m		XW2Z-500J-G3	
						Cable length: 10 m		XW2Z-10MJ-G3	

● Position Control Units

Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Control output interface		No. of axes		5 V	24 V		
CJ1 Special I/O Units	Position Control Units 	Pulse train, open collector output		1 axis	1	0.25	---	CJ1W-NC113	UC1, CE
		Pulse train, open collector output		2 axes		0.25	---	CJ1W-NC213	
		Pulse train, open collector output (See note.)		4 axes	2	0.36	---	CJ1W-NC413	
		Pulse train, line driver output		1 axis	1	0.25	---	CJ1W-NC133	
		Pulse train, line driver output		2 axes		0.25	---	CJ1W-NC233	
		Pulse train, line driver output (See note.)		4 axes	2	0.36	---	CJ1W-NC433	
	Space Unit	Use a CJ1W-SP001 Space Unit if the operating temperature is 0 to 55°C.						CJ1W-SP001	UC1, CE
	Servo Relay Units	For 1-Axis Position Control Unit (without communications support) (CJ1W-CN113/133)						XW2B-20J6-1B	---
		For 2- or 4-Axes Position Control Unit (without communications support) (CJ1W-NC213/233/413/433)						XW2B-40J6-2B	
		For 2- or 4-Axes Position Control Unit (with communications support) (CJ1W-NC213/233/413/433)						XW2B-40J6-4A	
	Position Control Unit Cables	Open-collector output	For CJ1W-NC113	1 axis		Cable length: 0.5 m		XW2Z-050J-A14	---
						Cable length: 1 m		XW2Z-100J-A14	
			For CJ1W-NC213/413	2 axes		Cable length: 0.5 m		XW2Z-050J-A16	
						Cable length: 1 m		XW2Z-100J-A16	
		Line-driver output	For CJ1W-NC133	1 axis		Cable length: 0.5 m		XW2Z-050J-A15	
						Cable length: 1 m		XW2Z-100J-A15	
			For CJ1W-NC233/433	2 axes		Cable length: 0.5 m		XW2Z-050J-A17	
						Cable length: 1 m		XW2Z-100J-A17	
			For CJ1W-NC133	1 axis		Cable length: 0.5 m		XW2Z-050J-A18	
						Cable length: 1 m		XW2Z-100J-A18	
			For CJ1W-NC233/433	2 axes		Cable length: 0.5 m		XW2Z-050J-A20	
						Cable length: 1 m		XW2Z-100J-A20	
			For CJ1W-NC133	1 axis		Cable length: 0.5 m		XW2Z-050J-A19	
						Cable length: 1 m		XW2Z-100J-A19	
			For CJ1W-NC233/433	2 axes		Cable length: 0.5 m		XW2Z-050J-A21	
						Cable length: 1 m		XW2Z-100J-A21	

**Note:** The ambient operating temperature for 4-Axes Position Control Units is 0 to 50°C; the allowable voltage fluctuation on the external 24-VDC power supply is 22.8 to 25.2 VDC (24 V  $\pm 5\%$ ).

## ■ Position Control Unit with EtherCAT interface

Unit classification	Product name	Specifications		No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Control output interface	No. of axes		5 V	24 V		
CJ1 CPU Bus Units	<b>Position Control Unit with EtherCAT interface</b> 	Control commands executed by EtherCAT communications. Positioning functions: Memory operation, Direct operation by ladder programming	2 axes	1	0.46	---	CJ1W-NC281 <b>NEW</b>	UC1, CE
			4 axes				CJ1W-NC481 <b>NEW</b>	
			8 axes				CJ1W-NC881 <b>NEW</b>	
			16 axes				CJ1W-NCF81 <b>NEW</b>	
		Control commands executed by EtherCAT communications. Positioning functions: Memory operation, Direct operation by ladder programming I/O communications: 64 nodes	4 axes	1	0.46	---	CS1W-NC482 <b>NEW</b>	
			8 axes				CS1W-NC882 <b>NEW</b>	

**Note:** Use Category 5 or higher cables with double shield of aluminium tape and braid shield for connection with EtherCAT Slaves.  
We also recommend you to use Category 5 or higher modular connectors.

## ● Recommended EtherCAT Communications Cables

### Wire Gauge and Number of Pairs: AWG24, 4-pair Cable

As of June 2010

Item	Recommended manufacturer	Model	Contact Information
Cable	Tonichi Kyosan Cable, Ltd.	NETSTAR-C5E SAB 0.5 × 4P	Kanetsu Planning Department: Japan 075-662-0996
	Kuramo Electric Co.	KETH-SB	Kuramo Electric Co.
	SWCC Showa Cable Systems Co.	FAE-5004	SWCC Showa Cable Systems Co.
Connector	Panduit Corporation	MPS588	Panduit Corporation Japan Branch Osaka Sales Office


### Wire Gauge and Number of Pairs: AWG22, 2-pair Cable

As of June 2010


Item	Recommended manufacturer	Model	Contact Information
Cable	Kuramo Electric Co.	KETH-PSB-OMR	Kuramo Electric Co.
Connector	OMRON	XS6G-T421-1	---

**Note:** We recommend you to use above cable and connector together.

## ■ Position Control Units with MECHATROLINK-II interface

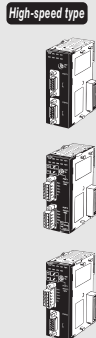

Unit classification	Product name	Repeater		No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Control output interface	No. of axes		5 V	24 V		
CJ1 CPU Bus Units	<b>Position Control Units with MECHATROLINK-II interface</b> 	Control commands executed by MECHATROLINK-II synchronous communications. Direct operation by ladder programming. Control mode: Position control, speed control, or torque control	2 axes	1	0.36	---	CJ1W-NC271	UC1, CE
			4 axes				CJ1W-NC471	
			16 axes				CJ1W-NCF71	
			16 axes				CJ1W-NCF71-MA	
	<b>MECHATROLINK-II Interface Unit</b>	R88D-WT□ OMNUC W-series AC Servo Driver (Yaskawa Electric Corporation) Use the model numbers provided in this catalog when ordering from OMRON.					FNY-NS115	---
	<b>MECHATROLINK-II Cables</b>	MECHATROLINK-II Cables (without ring core and USB connector on both ends) <b>Note:</b> Can be connected to R88D-GN and R88D-KN only.	Cable length: 0.5 m		FNY-W6002-A5		---	
			Cable length: 1 m		FNY-W6002-01			
			Cable length: 3 m		FNY-W6002-03			
			Cable length: 5 m		FNY-W6002-05			
		MECHATROLINK-II Cables (with ring core and USB connector on both ends) (Yaskawa Electric Corporation) Use the model numbers provided in this catalog when ordering from OMRON.	Cable length: 0.5 m		FNY-W6003-A5		---	
			Cable length: 1 m		FNY-W6003-01			
			Cable length: 3 m		FNY-W6003-03			
			Cable length: 5 m		FNY-W6003-05			
			Cable length: 10 m		FNY-W6003-10			
Cable length: 20 m			FNY-W6003-20					
Cable length: 30 m		FNY-W6003-30						
<b>MECHATROLINK-II Terminating Resistors</b>	Terminating Resistor for MECHATROLINK-II (Yaskawa Electric Corporation) Use the model numbers provided in this catalog when ordering from OMRON.					FNY-W6022	---	
<b>MECHATROLINK-II Repeater</b>	Repeater					FNY-REP2000	---	

## ■ Motion Control Units with MECHATROLINK-II interface

Unit classification	Product name	Specifications	No. of unit numbers allocated	Current consumption (A)		Model	Standards
				5 V	24 V		
CJ1 CPU Bus Units	Motion Control Units with MECHATROLINK-II interface 	Position, speed, and torque commands by MECHATROLINK-II 32 axes max. (Physical axes: 30, Virtual axes: 2) Motion control language	1	0.6	---	CJ1W-MCH71	UC1, CE
	MECHATROLINK-II Interface Unit	R88D-WT□ OMNUC W-series AC Servo Driver (Yaskawa Electric Corporation) Use the model numbers provided in this catalog when ordering from OMRON.				FNY-NS115	---
	MECHATROLINK-II Cables	MECHATROLINK-II Cables (without ring core and USB connector on both ends) <b>Note:</b> Can be connected to R88D-GN and R88D-KN only.	Cable length: 0.5 m		FNY-W6002-A5	---	
			Cable length: 1 m		FNY-W6002-01		
			Cable length: 3 m		FNY-W6002-03		
			Cable length: 5 m		FNY-W6002-05		
		MECHATROLINK-II Cables (with ring core and USB connector on both ends) (Yaskawa Electric Corporation) Use the model numbers provided in this catalog when ordering from OMRON.	Cable length: 0.5 m		FNY-W6003-A5	---	
			Cable length: 1 m		FNY-W6003-01		
			Cable length: 3 m		FNY-W6003-03		
			Cable length: 5 m		FNY-W6003-05		
			Cable length: 10 m		FNY-W6003-10		
			Cable length: 20 m		FNY-W6003-20		
	Cable length: 30 m		FNY-W6003-30				
MECHATROLINK-II Terminating Resistors	Terminating Resistor for MECHATROLINK-II (Yaskawa Electric Corporation) Use the model numbers provided in this catalog when ordering from OMRON.				FNY-W6022	---	
MECHATROLINK- II Repeater	For more than 15 slaves/30 m				FNY-REP2000	---	
MECHATROLINK-II 24-VDC I/O Module	Inputs: 64 Outputs: 64				FNY-IO2310		
MECHATROLINK-II Counter Module	Reversible counter, 2 words				FNY-PL2900		
MECHATROLINK-II Pulse Output Module	Pulse train positioning, 2 words				FNY-PL2910		

**Note:** The CJ1W-MCH71 requires the space of three Units (but just one unit number). A maximum of 10 Units can be mounted on a single CJ-series Rack, up to three CJ1W-MCH71 Motion Control Units plus one other Unit can be mounted per Rack.

## ■ Serial Communications Units

Unit classification	Product name	Specifications		No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Communications Interface	Communications functions		5 V	24 V		
CJ1 CPU Bus Units	<b>Serial Communications Units</b> 	2 RS-232C ports	The following functions can be selected for each port: Protocol macro Host Link NT Links (1:N mode) Serial Gateway No-protocol Modbus-RTU Slave	1	0.28 (See note 1.)	---	CJ1W-SCU22	UC1, N, L, CE
		2 RS-422A/485 ports			0.40	---	CJ1W-SCU32	
		1 RS-232C port and 1 RS-422A/485 port			0.36 (See note 1.)	---	CJ1W-SCU42	
	<b>Serial Communications Units</b> 	2 RS-232C ports	The following functions can be selected for each port: Protocol macro Host Link NT Links (1:N mode) Serial Gateway (See note 2.) No-protocol (See note 3.) Modbus-RTU Slave (See note 4.)	1	0.28 (See note 1.)	---	CJ1W-SCU21-V1	UC1, N, L, CE
		2 RS-422A/485 ports			0.38	---	CJ1W-SCU31-V1	
		1 RS-232C port and 1 RS-422A/485 port			0.38 (See note 1.)	---	CJ1W-SCU41-V1	


**Note 1.** When an NT-AL001 RS-232C/RS-422A Conversion Unit is used, this value increases by 0.15 A/Unit.

**Note 2.** The Serial Gateway function is enabled only for Serial Communications Units of unit version 1.2 and later.


**Note 3.** The no-protocol function is enabled only for Serial Communications Units of unit version 1.2 and later (and a CPU Unit of unit version 3.0 or later is also required).

**Note 4.** The Modbus-RTU Slave function is enabled only for Serial Communications Units of unit version 1.3 and later.

## ■ EtherNet/IP Unit



Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Communications cable	Communications functions	Max.Units mountable per CPU Unit		5 V	24 V		
CJ1 CPU Bus Unit		STP (shielded twisted-pair) cable of category 5, 5e, or higher.	Tag data link message service	8	1	0.41	---	CJ1W-EIP21	UC1, N, L, CE

## ■ Ethernet Unit

Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Communications cable	Communications functions	Max.Units mountable per CPU Unit		5 V	24 V		
CJ1 CPU Bus Unit		100Base-TX	FINS communications service (TCP/IP, UDP/IP), FTP server functions, socket services, mail transmission service, mail reception (remote command receive), automatic adjustment of PLC's built-in clock, server/host name specifications	4 (See note.)	1	0.37	---	CJ1W-ETN21	UC1, N, L, CE


**Note:** Up to three Ethernet Units can be connected to a CJ1M-CPU1□-ETN CPU Unit.

## ● Industrial Switching Hubs

Product name	Appearance	Specifications			Accessories	Current consumption (A)	Model	Standards
		Functions	No. of ports	Failure detection				
Industrial Switching Hubs		Quality of Service (QoS): EtherNet/IP control data priority Failure detection: Broadcast storm and LSI error detection 10/100BASE-TX, Auto-Negotiation	3	No	• Power supply connector	0.22	W4S1-03B	UC, CE
			5	No		0.22	W4S1-05B	
			5	Yes	• Power supply connector • Connector for informing error	0.22	W4S1-05C	CE

## ■ Controller Link Units

### ● Controller Link Units


Unit classification	Product name	Specifications				No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Communications cable	Communications type	Duplex support	Max. Units mountable per CPU Unit		5 V	24 V		
CJ1 CPU Bus Unit		Wired shielded twisted-pair cable (See note.)	Data links and message service	No	8	1	0.35	---	CJ1W-CLK23	UC1, N, L, CE

**Note:** Use the following special cable for shielded, twisted-pair cable.

- ESVC0.5 × 2C-13262 (Bando Electric Wire: Japanese Company)
- ESN0.5 × 2C-99-087B (Nihon Electric Wire & Cable Corporation: Japanese Company)
- ESPC 1P × 0.5 mm<sup>2</sup> (Nagaoka Electric Wire Co., Ltd.: Japanese Company)
- Li2Y-FCY2 × 0.56qmm (Kromberg & Schubert, Komtec Department: German Company)
- 1 × 2 × AWG-20PE+Tr.CUSN+PVC (Draka Cables Industrial: Spanish Company)
- #9207 (Belden: US Company)




## ● Controller Link Support Boards

Unit classification	Specification		Accessories	Model	Standards
	Communications cable	Communications type			
<b>Controller Link Support Board for PCI Bus</b> 	Wired shielded twisted-pair cable	Data link and message service	<ul style="list-style-type: none"> <li>CD-ROM × 1 (See note.)</li> <li>INSTALLATION GUIDE (W467) × 1</li> <li>Communications connector × 1</li> </ul>	3G8F7-CLK23-E	CE

**Note:** The CD-ROM contains the following software.

- Controller Link (PCI) Driver
- FinsGateway Version 2003 (PCI-CLK Edition)
- FinsGateway Version 3 (PCI-CLK Edition)
- Setup Diagnostic Utility
- C Library


## ● Repeater Units

Unit classification	Specifications	Model	Standards
<b>Controller Link Repeater Unit</b> 	Wire-to-wire Model	CS1W-RPT01	UC1, CE
	Wire-to-Optical (H-PCF) Model (See note 2.)	CS1W-RPT02	
	Wire-to-Optical (GI) Model (See note 3.)	CS1W-RPT03	

**Note 1.** Using Repeater Units enables T-branches and long-distance wiring for Wired Controller Link networks. 62-node configurations, and converting part of the network to optical cable.

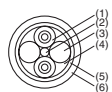


- When using wire-to-optical (H-PCF) cable, use a H-PCF cable (for both Controller Link and SYSMAC LINK) or a H-PCF optical fiber cable with connector.
- When using wire-to-optical (GI) cable, use a GI optical cable (for Controller Link).

## ● Relay Terminal Block

Unit classification	Specifications	Model	Standards
<b>Relay Terminal Block for Wired Controller Link Unit</b> 	Use for Wired Controller Link Units (set of 5).	CJ1W-TB101	---

**Note:** Controller Link Units can be replaced without stopping the communications of the entire network if a Relay Terminal Block is installed in advance on the Unit in a Wired Controller Link network. Relay Blocks cannot be used on Controller Link Support Boards.

## ● H-PCF Cables and Optical Connectors

Name	Application/construction		Specifications		Model	Standards
Optical Fiber Cables	Controller Link, SYSMAC LINK, SYSBUS	 (1) Optical fiber single-core cord (2) Tension member (plastic-sheathed wire) (3) Filler (plastic) (4) Filler surrounding signal wires (plastic, yarn, or fiber) (5) Holding tape (plastic) (6) Heat-resistant PV sheath	Two-core optical cable with tension member	Black 10 m	S3200-HCCB101	---
				Black 50 m	S3200-HCCB501	
				Black 100 m	S3200-HCCB102	
				Black 500 m	S3200-HCCB502	
				Black 1,000 m	S3200-HCCB103	
				Orange 10 m	S3200-HCCO101	
				Orange 50 m	S3200-HCCO501	
				Orange 100m	S3200-HCCO102	
				Orange 500 m	S3200-HCCO502	
				Orange 1,000 m	S3200-HCCO103	
Optical Connectors (Crimp-cut)  	CS1W-RPT02		Half lock	S3200-COCF2571		
			Full lock	S3200-COCF2071		

# ● H-PCF Optical Fiber Cables with Connectors (Black Composite Cables with Two-Optical Lines and Two Power Supply Lines)

Application	Appearance	Model	Standards
Controller Link, SYSMAC Link		S3200-CN□□□□-20-20	---
		S3200-CN□□□□-20-25	
		S3200-CN□□□□-25-25	

## ● Cable Length

The following cable lengths are available: 2 m, 5 m, 15 m, 20 m. For lengths of 21 m or more, contact your OMRON sales representative.

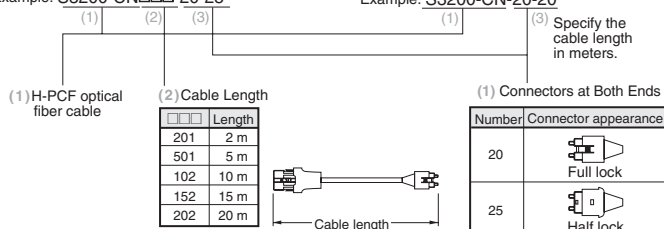
## ● Model Numbers

Lengths of 2 m, 5 m, 10 m, 15 m, and 20 m

Example: S3200-CN□□□□-20-25

Length of 21 m or more

Example: S3200-CN-20-20



## ● Optical Connector Assembly Tool

Product Name	Applicable Unit	Model	Manufacturer	Standards
Optical Fiber Assembly Tool (See note.)	This tool is used on site for mounting crimp-cut connectors and hard plastic-clad silica optical fiber for optical transmission systems of SYSMAC C-series SYSBUS, SYSMAC LINK, and Controller Link.	CAK-0057	Sumitomo Electric Industries, Ltd.	---

**Note:** There is a risk of quality problems when using cables assembled by typical users, so we recommend purchasing cables with preattached connectors or having a qualified technician assemble the cables. Optical connectors for H-PCF Optical Cables with Connectors are adhesive polished.

## ● GI Optical Cables

A qualified technician must select, assemble, and install GI Optical Fiber Cable, so always let an optical cable specialist handle the GI cable.

### Usable Optical Cables and Optical Connectors

- Optical fiber types: Graded, indexed, multi-mode, all quartz glass, fiber (GI-type AGF cable)
- Optical fiber construction (core diameter/clad diameter): 62.5/125  $\mu\text{m}$  or 50/125  $\mu\text{m}$
- Optical fiber optical characteristics of optical fiber: Refer to the tables.
- Optical connector: ST connector (IEC-874-10)

### ● 50/125 $\mu\text{m}$ AGF Cable

Item	Minimum	Standard	Maximum	Remarks
Numerical Aperture (N.A.)	---	0.21	---	---
Transmission loss (dB)	---	---	3.0 Lf	0.5 km $\leq$ Lf
			3.0 Lf + 0.2	0.2 km $\leq$ Lf $\leq$ 0.5 km
			3.0 Lf + 0.4	Lf $\leq$ 0.2 km
Connection loss (dB)	---	---	1.0	$\lambda = 0.8 \mu\text{m}$ , one location
Transmission bandwidth (MHz-km)	500	---	---	$\lambda = 0.85 \mu\text{m}$ (LD)


Lf is fiber length in km, Ta is ambient temperature, and  $\lambda$ : is the peak wavelength of the test light source.

### ● 62.5/125 $\mu\text{m}$ AGF Cable


Item	Minimum	Standard	Maximum	Remarks
Numerical Aperture (N.A.)	---	0.28	---	---
Transmission loss (dB)	---	---	3.5 Lf	0.5 km $\leq$ Lf
			3.5 Lf + 0.2	0.2 km $\leq$ Lf $\leq$ 0.5 km
			3.5 Lf + 0.4	Lf $\leq$ 0.2 km
Connection loss (dB)	---	---	1.0	$\lambda = 0.8 \mu\text{m}$ , one location
Transmission bandwidth (MHz-km)	200	---	---	$\lambda = 0.85 \mu\text{m}$ (LD)

Lf is fiber length in km, Ta is ambient temperature, and  $\lambda$  is the peak wavelength of the test light source.


## ■ FL-net Unit

Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Communications interface	Communications functions	Max. Units mountable per CPU Units		5 V	24 V		
CJ1 CPU Bus Units	<b>FL-net Unit</b> 	100Base-TX	With FL-net Ver. 2.0 specifications (OPCN-2) Data links and message service	4	1	0.37	---	CJ1W-FLN22	UC1, CE


## ■ DeviceNet Unit

Unit classification	Product name	Specifications	Communications type	No. of unit numbers allocated	Current consumption (A)		Model	Standards
					5 V	24 V		
CJ1 CPU Bus Units	<b>DeviceNet Unit</b> 	Functions as master and/or slave; allows control of 32,000 points max. per master.	<ul style="list-style-type: none"> <li>Remote I/O communications master (fixed or user-set allocations)</li> <li>Remote I/O communications slave (fixed or user-set allocations)</li> <li>Message communications</li> </ul>	1	0.29	---	CJ1W-DRM21	UC1, N, L, CE


## ■ CompoNet Master Unit

Unit classification	Product name	Specifications		No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Communications functions	No. of I/O points per Master Unit		5 V	24 V		
CJ1 Special I/O Units	<b>CompoNet Master Unit</b> 	<ul style="list-style-type: none"> <li>Remote I/O communications</li> <li>Message communications</li> </ul>	Word Slaves: 2,048 max. (1,024 inputs and 1,024 outputs) Bit Slaves: 512 max. (256 inputs and 256 outputs)	1, 2, 4, or 8	0.4	---	CJ1W-CRM21	U, U1, N, L, CE,

## ■ CompoBus/S Master Unit

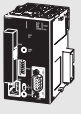

Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Communications functions	No. of I/O points	Max. Units mountable per CPU Unit		5 V	24 V		
CJ1 Special I/O Units	<b>CompoBus/S Master Unit</b> 	Remote I/O communications	256 max. (128 inputs and 128 outputs) 128 max. (64 inputs and 64 outputs)	40	1 or 2 (variable)	0.15	---	CJ1W-SRM21	UC1, N, L, CE,

## ■ ID Sensor Units

Unit classification	Product name	Specifications			No. of unit numbers allocated	Current consumption (A)		Model	Standards
		Connected ID Systems	No. of connected R/W heads	External power supply		5 V	24 V		
CJ1 CPU Bus Units	<b>ID Sensor Units</b> 	V680 Series RFID System	1	Not required.	1	0.26	0.13 (See note.)	CJ1W-V680C11	UC, CE
			2		2	0.32	0.26	CJ1W-V680C12	
		V600 Series RFID System	1	Not required.	1	0.26	0.12	CJ1W-V600C11	UC, CE
			2		2	0.32	0.24	CJ1W-V600C12	

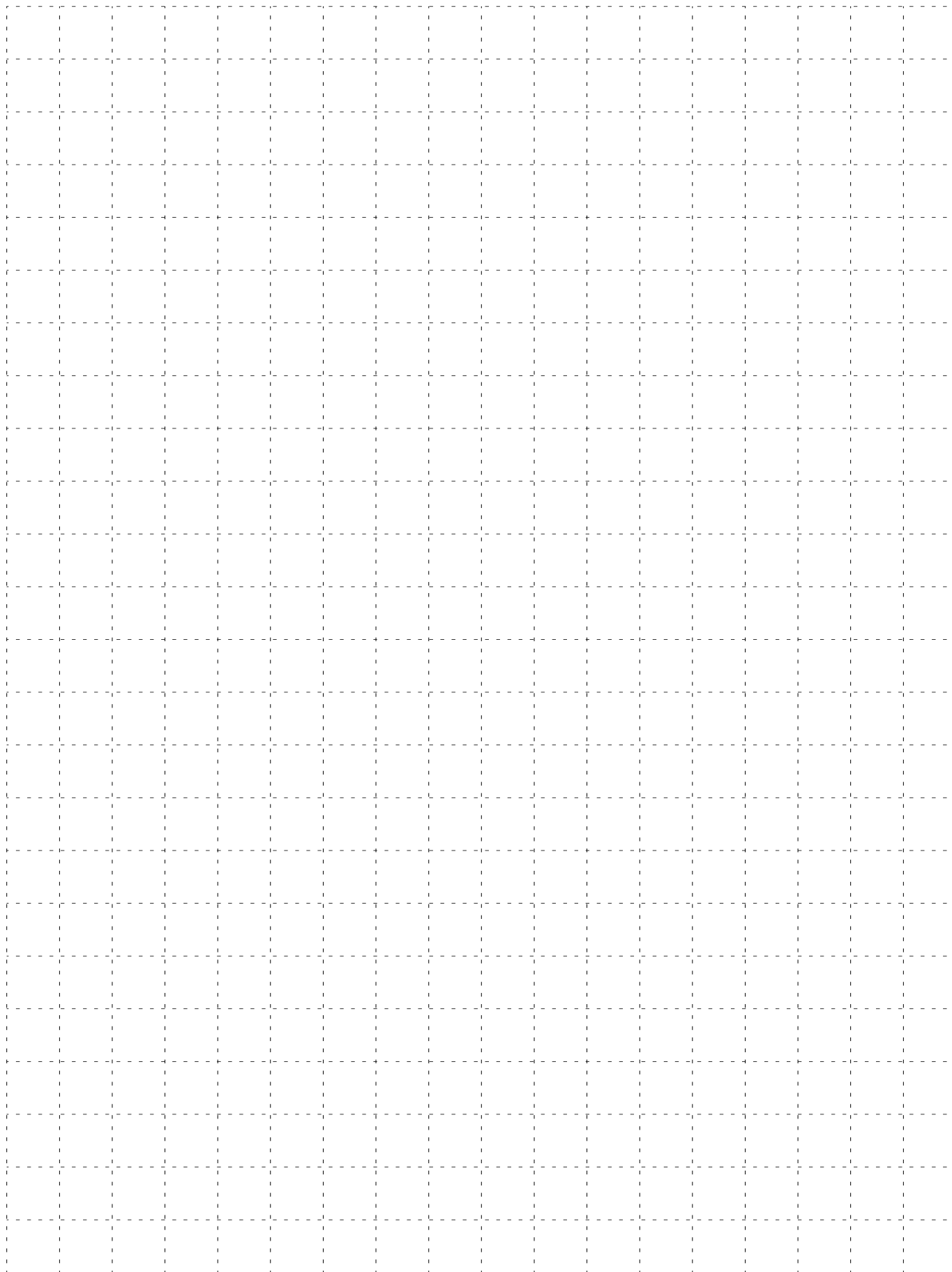
**Note:** To use a V680-H01 Antenna, refer to the *V680 Series RFID System Catalog* (Cat. No. Q151).

## ■ SYSMAC SPU (High-speed Data Storage Unit)

Unit classification	Product name	Specifications		No. of unit numbers allocated	Current consumption (A)		Model	Standards
		PC Card slot	Ethernet (LAN) port		5 V	24 V		
CJ1 CPU Bus Units	<b>SYSMAC SPU (High-speed Data Storage Unit)</b> 	CF Card Type I/II × 1 slot Use an OMRON HMC-EF□□□ Memory Card.	1 port (10/100Base-TX)	1	0.56	---	CJ1W-SPU01-V2	UC1, CE
	<b>SPU-Console (See note.)</b>	Functions: Unit settings, sampling settings, etc., for High-speed Data Collection Units (required for making settings for this Unit) OS: Windows 2000, XP, Vista					WS02-SPTC1-V2	---
	<b>SYSMAC SPU Data Management Middleware</b>	Function: Data files collected by SYSMAC SPU Data Management Middleware are automatically acquired at the personal computer, and can be registered in a database. OS: Windows 2000, XP, Vista			1 license		WS02-EDMC1-V2	
					5 licenses		WS02-EDMC1-V2L05	
	<b>Memory Cards</b> 	Flash memory, 128 MB	<b>Note:</b> Memory Card is required for data collection.				HMC-EF183	N, L, CE
		Flash memory, 256 MB					HMC-EF283	
		Flash memory, 512 MB					HMC-EF583	

**Note:** SPU-Console versions lower than version 2.0 cannot connect to SYSMAC SPU Units with unit versions of 2.0 or later.

## MEMO



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**OMRON Corporation**    **Industrial Automation Company**  
Tokyo, JAPAN

**Contact: [www.ia.omron.com](http://www.ia.omron.com)**

***Regional Headquarters***

**OMRON EUROPE B.V.**

Wegalaan 67-69-2132 JD Hoofddorp  
The Netherlands  
Tel: (31)2356-81-300/Fax: (31)2356-81-388

**OMRON ELECTRONICS LLC**

One Commerce Drive Schaumburg,  
IL 60173-5302 U.S.A.  
Tel: (1) 847-843-7900/Fax: (1) 847-843-7787

**OMRON ASIA PACIFIC PTE. LTD.**

No. 438A Alexandra Road # 05-05/08 (Lobby 2),  
Alexandra Technopark,  
Singapore 119967  
Tel: (65) 6835-3011/Fax: (65) 6835-2711

**OMRON (CHINA) CO., LTD.**

Room 2211, Bank of China Tower,  
200 Yin Cheng Zhong Road,  
PuDong New Area, Shanghai, 200120, China  
Tel: (86) 21-5037-2222/Fax: (86) 21-5037-2200

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